



**ACE**<sup>®</sup>  
Engineering Academy  
Leading Institute for ESE/GATE/PSUs



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online

# GATE-2027

## *Online* Test Series

### Mechanical Engineering Schedule

No.of Tests : 54 + 54 *free* practice tests of GATE-2026 Online Test Series

	GATE - 2027 Test Series	Practice Tests GATE - 2026 OTS
Topic wise Tests	25	25
Grand Tests (Subject Wise Tests + Multi-Subject Wise Tests)	17	17
Full Length Mock Tests	12	12
<b>Total Tests - 108</b>		

**Note:**

- ★ The syllabus followed is based on the previous notification of GATE. ACE Engineering Academy will not be responsible for any deviations in the syllabus in the final GATE-2027 examination.
- ★ The dates of the tests may change depending on the official GATE-2027 examination schedule.
- ★ All tests will be activated at 6:00 PM on the scheduled date.
- ★ All tests will remain active until the GATE-2027 examination.

## Topic wise Tests

*(No. of Questions: 15, Time duration: 42 Minutes and Marks: 25 M)*

Test No	Name of the Test	Date of Activation
Test-01	<p><b>Engineering Mathematics-1:</b>            Linear Algebra: Matrix algebra, systems of linear equations, eigenvalues and eigenvectors.            Calculus: Functions of single variable, limit, continuity and differentiability, mean value theorems, indeterminate forms; evaluation of definite and improper integrals; double and triple integrals; partial derivatives, total derivative, Taylor series (in one and two variables), maxima and minima, Fourier series; gradient, divergence and curl, vector identities, directional derivatives, line, surface and volume integrals, applications of Gauss, Stokes and Green's theorems.            Numerical Methods: Numerical solutions of linear and non-linear algebraic equations; integration by trapezoidal and Simpson's rules; single and multi-step methods for differential equations.</p>	13-04-2026
Test-02	<p><b>Engineering Mathematics-2:</b>            Differential equations: First order equations (linear and nonlinear); higher order linear differential equations with constant coefficients; Euler-Cauchy equation; initial and boundary value problems; Laplace transforms; solutions of heat, wave and Laplace's equations.            Complex variables: Analytic functions; Cauchy-Riemann equations; Cauchy's integral theorem and integral formula; Taylor and Laurent series.            Probability and Statistics: Definitions of probability, sampling theorems, conditional probability; mean, median, mode and standard deviation; random variables, binomial, Poisson and normal distributions.</p>	13-04-2026
Test-03	<p><b>Engineering Mechanics:</b>            Free-body diagrams and equilibrium; friction and its application including rolling friction, belt-pulley, brakes, clutches, screw jack, wedge, vehicles, etc.; trusses and frames; virtual work; kinematics and dynamics of rigid bodies in plane motion; impulse and momentum (linear and angular) and energy formulations, Lagrange's equation.</p>	22-04-2026
Test-04	<p><b>Strength of Materials-1:</b>            Stress and strain, elastic constants, Poisson's ratio; Mohr's circle for plane stress and plane strain; shear force and bending moment diagrams; thermal stresses; strain gauges and rosettes; testing of materials with universal testing machine; testing of hardness and impact strength</p>	22-04-2026
Test-05	<p><b>Strength of Materials-2:</b>            Bending and shear stresses; concept of shear centre; deflection of beams; torsion of circular shafts; Euler's theory of columns; energy methods; thin cylinders.</p>	22-04-2026

Test No	Name of the Test	Date of Activation
Test-06	<b>Fluid Mechanics-1:</b> Fluid properties; fluid statics, forces on submerged bodies, stability of floating bodies; control-volume analysis of mass, momentum and energy; fluid acceleration; differential equations of continuity and momentum; Bernoulli's equation.	29-04-2026
Test-07	<b>Fluid Mechanics-2:</b> Viscous flow of incompressible fluids, boundary layer, elementary turbulent flow, flow through pipes, head losses in pipes, bends and fittings.	
Test-08	<b>Fluid Mechanics-3:</b> Dimensional analysis; Basics of compressible fluid flow; Turbomachinery: Impulse and reaction principles, velocity diagrams, Pelton-wheel, Francis and Kaplan turbines, Steam and gas turbine	
Test-09	<b>Thermodynamics-1:</b> Thermodynamic systems and processes; behaviour of ideal and real gases; zeroth and first laws of thermodynamics, calculation of work and heat in various processes; second law of thermodynamics;	06-05-2026
Test-10	<b>Thermodynamics-2:</b> Properties of pure substances, Thermodynamic property charts and tables, availability and irreversibility; thermodynamic relations. vapour and gas power cycles, concepts of regeneration and reheat.	
Test-11	<b>Thermodynamics-3:</b> Air and gas compressors; I.C. Engines: Air-standard Otto, Diesel and dual cycles. Refrigeration and air-conditioning: Vapour and gas refrigeration and heat pump cycles; properties of moist air, psychrometric chart, basic psychrometric processes.	
Test-12	<b>Theory of Machines and Vibrations-1:</b> Displacement, velocity and acceleration analysis of plane mechanisms; dynamic analysis of linkages; flywheels; Cams; gears and gear trains;	13-05-2026
Test-13	<b>Theory of Machines and Vibrations-2:</b> Governors; balancing of reciprocating and rotating masses; gyroscope. <i>Vibrations:</i> Free and forced vibration of single degree of freedom systems, effect of damping; vibration isolation; resonance; critical speeds of shafts.	
Test-14	<b>Heat Transfer-1:</b> Modes of heat transfer; one dimensional heat conduction, resistance concept and electrical analogy, heat transfer through fins; thermal boundary layer, dimensionless parameters in free and forced convective heat transfer, heat transfer correlations for flow over flat plates and through pipes, effect of turbulence;	
Test-15	<b>Heat Transfer-2:</b> Unsteady heat conduction, lumped parameter system, Heisler's charts; heat exchanger performance, LMTD and NTU methods; radiative heat transfer, Stefan Boltzmann law, Wien's displacement law, black and grey surfaces, view factors, radiation network analysis.	

Test No	Name of the Test	Date of Activation
Test-16	<b>Machine Design-1:</b> Design for static and dynamic loading; failure theories; fatigue strength and the S-N diagram; principles of the design of machine elements such as bolted, riveted and welded joints;	20-05-2026
Test-17	<b>Machine Design-2:</b> Shafts, gears, rolling and sliding contact bearings, brakes and clutches, springs.	
Test-18	<b>Production-1:</b> <i>Casting, Forming and Joining Processes</i> : Different types of castings, design of patterns, moulds and cores; solidification and cooling; riser and gating design. Plastic deformation and yield criteria; fundamentals of hot and cold working processes; load estimation for bulk (forging, rolling, extrusion, drawing) and sheet (shearing, deep drawing, bending) metal forming processes; <i>principles of powder metallurgy</i> . Principles of welding, brazing, soldering and adhesive bonding.	27-05-2026
Test-19	<b>Production-2:</b> <i>Machining and Machine Tool Operations</i> : Mechanics of machining; basic machine tools; single and multi-point cutting tools, tool geometry and materials, tool life and wear; economics of machining; principles of non-traditional machining processes; principles of work holding, jigs and fixtures; abrasive machining processes; NC/CNC machines and CNC programming. Computer Integrated Manufacturing: Basic concepts of CAD/CAM and their integration tools; <i>additive manufacturing</i> .	
Test-20	<b>Production-3:</b> <i>Metrology and Inspection</i> : Limits, fits and tolerances; linear and angular measurements; comparators; interferometry; form and finish measurement; alignment and testing methods; tolerance analysis in manufacturing and assembly; <i>concepts of coordinate-measuring machine (CMM)</i> .Engineering Materials: Structure and properties of engineering materials, phase diagrams, heat treatment, stress-strain diagrams for engineering materials.	
Test-21	<b>Industrial Management and Operational Research-1:</b> Forecasting models, aggregate production planning, scheduling, materials requirement planning; lean manufacturing; Inventory Control: Deterministic models; safety stock inventory control systems.	
Test-22	<b>Industrial Management and Operational Research-2:</b> Linear programming, simplex method, transportation, assignment, network flow models, simple queuing models, PERT and CPM.	03-06-2026
Test-23	<b>Verbal Ability:</b> Basic English grammar: tenses, articles, adjectives, prepositions, conjunctions, verb-noun agreement, and other parts of speech. Basic vocabulary: words, idioms, and phrases in context. Reading and comprehension. Narrative sequencing.	10-06-2026

Test No	Name of the Test	Date of Activation
Test-24	<b>Quantitative Aptitude:</b> Data interpretation: data graphs (bar graphs, pie charts, and other graphs representing data), 2- and 3-dimensional plots, maps, and tables. Numerical computation and estimation: ratios, percentages, powers, exponents and logarithms, permutations and combinations, and series Mensuration and geometry. Elementary statistics and probability.	10-06-2026
Test-25	<b>Analytical Aptitude:</b> Logic: deduction and induction, Analogy, Numerical relations and reasoning <b>Spatial Aptitude:</b> Transformation of shapes: translation, rotation, scaling, mirroring, assembling, and grouping Paper folding, cutting, and patterns in 2 and 3 dimensions	

### Subject Wise Grand Tests

*(No. of Questions: 30, Time duration: 83 Minutes and Marks: 50 M)*

Test-26	Engineering Mathematics	17-06-2026
Test-27	Thermodynamics	
Test-28	Heat Transfer	24-06-2026
Test-29	Fluid Mechanics & Turbo Machinery	
Test-30	Engineering Mechanics	01-07-2026
Test-31	Strength of Materials	
Test-32	Theory of Machines and Vibrations	08-07-2026
Test-33	Machine Design	
Test-34	Production	15-07-2026
Test-35	Industrial Management and Operational Research	
Test-36	General Aptitude	22-07-2026

Test No	Name of the Test	Date of Activation
<b>Full Length Mock Test - 1<sup>st</sup> Series</b> <i>(No. of Questions: 65, Time duration: 180 Minutes and Marks: 100 M)</i>		
Test-37	Full Length Mock Test-1	05-08-2026
Test-38	Full Length Mock Test-2	12-08-2026
Test-39	Full Length Mock Test-3	19-08-2026
Test-40	Full Length Mock Test-4	26-08-2026
Test-41	Full Length Mock Test-5	02-09-2026
Test-42	Full Length Mock Test-6	09-09-2026

<b>Multi-Subject Wise Grand Tests</b> <i>(No. of Questions: 30, Time duration: 83 Minutes and Marks: 50 M)</i>		
Test-43	Strength of Materials & Engineering Mechanics	30-09-2026
Test-44	Fluid Mechanics & Turbo Machinery, Heat Transfer	
Test-45	Thermodynamics	07-10-2026
Test-46	Machine Design & Theory of Machines and Vibrations	
Test-47	Production & Industrial Management and Operational Research	14-10-2026
Test-48	Engineering Mathematics & General Aptitude	

<b>Full Length Mock Test - 2<sup>nd</sup> Series</b> <i>(No. of Questions: 65, Time duration: 180 Minutes and Marks: 100 M)</i>		
Test-49	Full Length Mock Test-7	28-10-2026
Test-50	Full Length Mock Test-8	04-11-2026
Test-51	Full Length Mock Test-9	11-11-2026
Test-52	Full Length Mock Test-10	18-11-2026
Test-53	Full Length Mock Test-11	30-12-2026
Test-54	Full Length Mock Test-12	06-01-2027

# Free Practice Tests

## Topic wise Tests

*(No. of Questions: 15, Time duration: 42 Minutes and Marks: 25 M)*

Test No	Name of the Test	Date of Activation
Test-01	<p><b>Engineering Mathematics-1:</b>            Linear Algebra: Matrix algebra, systems of linear equations, eigenvalues and eigenvectors.            Calculus: Functions of single variable, limit, continuity and differentiability, mean value theorems, indeterminate forms; evaluation of definite and improper integrals; double and triple integrals; partial derivatives, total derivative, Taylor series (in one and two variables), maxima and minima, Fourier series; gradient, divergence and curl, vector identities, directional derivatives, line, surface and volume integrals, applications of Gauss, Stokes and Green's theorems.            Numerical Methods: Numerical solutions of linear and non-linear algebraic equations; integration by trapezoidal and Simpson's rules; single and multi-step methods for differential equations.</p>	<b>25-03-2026</b>
Test-02	<p><b>Engineering Mathematics-2:</b>            Differential equations: First order equations (linear and nonlinear); higher order linear differential equations with constant coefficients; Euler-Cauchy equation; initial and boundary value problems; Laplace transforms; solutions of heat, wave and Laplace's equations.            Complex variables: Analytic functions; Cauchy-Riemann equations; Cauchy's integral theorem and integral formula; Taylor and Laurent series.            Probability and Statistics: Definitions of probability, sampling theorems, conditional probability; mean, median, mode and standard deviation; random variables, binomial, Poisson and normal distributions.</p>	
Test-03	<p><b>Engineering Mechanics:</b>            Free-body diagrams and equilibrium; friction and its application including rolling friction, belt-pulley, brakes, clutches, screw jack, wedge, vehicles, etc.; trusses and frames; virtual work; kinematics and dynamics of rigid bodies in plane motion; impulse and momentum (linear and angular) and energy formulations, Lagrange's equation.</p>	
Test-04	<p><b>Strength of Materials-1:</b>            Stress and strain, elastic constants, Poisson's ratio; Mohr's circle for plane stress and plane strain; shear force and bending moment diagrams; thermal stresses; strain gauges and rosettes; testing of materials with universal testing machine; testing of hardness and impact strength</p>	
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Test-25	<b>Analytical Aptitude:</b> Logic: deduction and induction, Analogy, Numerical relations and reasoning <b>Spatial Aptitude:</b> Transformation of shapes: translation, rotation, scaling, mirroring, assembling, and grouping Paper folding, cutting, and patterns in 2 and 3 dimensions	

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Test-31	Strength of Materials	
Test-32	Theory of Machines and Vibrations	
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<b>Multi-Subject Wise Grand Tests</b> <i>(No. of Questions: 30, Time duration: 83 Minutes and Marks: 50 M)</i>		
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Test-38	Fluid Mechanics & Turbo Machinery, Heat Transfer	
Test-39	Thermodynamics	
Test-40	Machine Design & Theory of Machines and Vibrations	
Test-41	Production & Industrial Management and Operational Research	
Test-42	Engineering Mathematics & General Aptitude	

<b>Full Length Mock Tests</b> <i>(No. of Questions: 65, Time duration: 180 Minutes and Marks: 100 M)</i>		
Test-43	Full Length Mock Test-1	<b>10-04-2026</b>
Test-44	Full Length Mock Test-2	
Test-45	Full Length Mock Test-3	
Test-46	Full Length Mock Test-4	
Test-47	Full Length Mock Test-5	
Test-48	Full Length Mock Test-6	
Test-49	Full Length Mock Test-7	
Test-50	Full Length Mock Test-8	
Test-51	Full Length Mock Test-9	
Test-52	Full Length Mock Test-10	
Test-53	Full Length Mock Test-11	
Test-54	Full Length Mock Test-12	