



Mechanical Engineering

THEORY OF MACHINES & VIBRATIONS

Text Book : Theory with worked out Examples and Practice Questions

Theory of Machines & Vibrations

(Solutions for Text Book Practice Questions)



01. Ans: (a, c)

Sol:

- The pair shown has two degree of freedom one is translational (motion along axis of bar and the rotation (rotation about axis). Both motions are independent. Therefore the pair has incomplete constraint.
- Kinematic pair is a joint of two links having relative motion between them. The pair shown form a kinematic pair.

02. Ans: (c)

Sol:

$$\begin{array}{c|c}
\mathbf{Q} & \mathbf{R} \\
\hline
\mathbf{Q} & \mathbf{3} \\
2 & \mathbf{2} \\
\mathbf{P} & 2.7 & \mathbf{S}
\end{array}$$

The given dimensions of the linkage satisfies Grashof's condition to get double rocker. We need to fix the link opposite to the shortest link. So by fixing link 'RS' we get double rocker.

Since

03. Ans: (d)

Sol: At toggle position velocity ratio is 'zero' so mechanical advantage is ' ∞ '.

04. Ans: (d)

Sol: The two extreme positions of crank rocker mechanisms are shown below figure.



By cosine rule

$$\cos\mu = \frac{BC^2 + CD^2 - BD^2}{2BC \times CD}$$

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$$=\frac{40^2+60^2-53.85^2}{2\times40\times60}=0.479$$

$$\mu=61.37^\circ$$

- 06. Ans: (c)
- **Sol:** Two extreme positions are as shown in figure below.

Let r = radius of crank = 20 cm

- l =length of connecting rod = 40 cm
- h = 10 cm



Stroke =
$$S_1 - S_2$$

 $S_1 = \sqrt{(\ell + r)^2 - h^2} = \sqrt{60^2 - 10^2} = 59.16 \text{ cm}$
 $S_2 = \sqrt{(\ell - r)^2 - h^2} = \sqrt{20^2 - 10^2} = 17.32 \text{ cm}$
Stroke = $S_1 - S_2 = 59.16 - 17.32 = 41.84 \text{ cm}$

07. Ans: (b)

Sol:
$$\theta_1 = \sin^{-1}\left(\frac{h}{\ell + r}\right) = \sin^{-1}\left(\frac{10}{60}\right) = 9.55^\circ$$

 $\theta_2 = \sin^{-1}\left(\frac{h}{\ell - r}\right) = \sin^{-1}\left(\frac{10}{20}\right) = 30^\circ$
 $\alpha = \theta_2 - \theta_1 = 20.41^\circ$

Quick return ratio

$$(QRR) = \frac{180 + \alpha}{180 - \alpha} = 1.2558$$

08. Ans: 2

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Whitworth Quick return mechanism

$$\sin \alpha = \frac{\text{fixed link length}}{\text{crank radius}} = \frac{\text{OA}}{\text{OP}} = \frac{150}{300} = \frac{1}{2}$$

$$\alpha = 30^{\circ}$$

$$QRR = \frac{180 + 2\alpha}{180 - 2\alpha} = \frac{180 + 2 \times 30^{\circ}}{180 - 2 \times 30^{\circ}} = 2$$

anism is

As we know sliding pair is a special case of turning pair with infinite lengths link. So the equivalent diagram has been drawn below. Since two parallel lines meets at infinite point O_1 and O_2 are same.





 $l_1 = 3 \text{ cm}$

Shortest link, $l_2 = 5$ cm

$$l_3 = l_{3(\infty)} = L_{\infty} + 3 \rightarrow \text{longest link}$$

$$l_4 = l_{4(\infty)} = L_{\infty} + 1.5$$

For Grashof's rule to satisfy

$$l_1 + l_3 \le l_2 + l_4$$
$$\Rightarrow 3 + L_{\infty} + 3 \le 5 + L_{\infty} + 1.5$$

$$\Rightarrow 6 \leq 6.5$$

LHS is less than RHS.

Hence, Grashof's rule is satisfied in this mechanism. Since shortest link is fixed. It will be a double crank mechanism.

10. Ans: (c)

Sol: $\angle O_4 O_2 P = 180^\circ$ sketch the position diagram for the given input angle and identify the Instantaneous Centers.





 I_{13} is obtained by joining $I_{12}\,I_{23}$ and $I_{14}\,I_3$

$$\frac{\omega_3}{\omega_2} = \frac{I_{12}I_{23}}{I_{13}I_{23}} = \frac{a}{2a}$$
$$\frac{\omega_3}{2a} = \frac{1}{2a}$$

 $\omega_3 = 1 \text{ rad /sec}$

Alternate Method:

The position diagram is isosceles right angle triangle and the velocity triangle is similar to the position diagram.



$$V_{qp} = \omega_3 \, l_3 \Rightarrow \sqrt{2}a = \omega_3 \times \sqrt{2}a$$
$$\omega_3 = 1$$

$$V_q = l_4 \omega_4 \Longrightarrow \sqrt{2}a = \sqrt{2}a \omega_4$$

 $\Rightarrow \omega_4 = 1 \text{ rad/sec}$

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Since

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11. Ans: (a)

Sol:



Velocity diagram

$$V_{\rm C} = 0 = dc \times \omega_{\rm CD}$$

 $\therefore \omega_{CD} = 0$

Note: If input and coupler links are collinear, then output angular velocity will be zero.

12. Ans: (c)

Sol: In a four bar mechanism when input link and output links are parallel then coupler velocity(ω_3) is zero.

$$\Rightarrow l_2 \omega_2 = l_4 \omega_4$$

$$l_4 = 2l_2$$
 (Given)

 $\Rightarrow \omega_4 = \omega_2 / 2 = 2/2 = 1 \text{ rad/s}$

 ω_2 , ω_4 = angular velocity of input and output link respectively.

Fixed links have zero velocity.

At joint 1, relative velocity between fixed link and input link = 2-0 = 2

Rubbing velocity at joint 1 = Relative velocity × radius of pin = $2 \times 10 = 20$ cm/s

At joint 2, rubbing velocity =
$$(\omega_2 + \omega_3) \times r$$

$$= (2+0) \times 10 = 20 \text{ cm/s}$$

+ve sign means ω_2 and ω_3 are moving in opposite directions.

At joint 3, rubbing velocity = $(\omega_4 + \omega_3) \times r$ = $(1+0) \times 10 = 10$ cm/s At joint 4, rubbing velocity = $(\omega_4 - 0) \times r$

 $=(1-0) \times 10 = 10 \text{ cm/s}$

13. Ans: (d)

- **Sol:** As for the given dimensions the mechanism is in a right angle triangle configuration and the crank AB is perpendicular to the lever CD. The velocity of B is along CD only which is purely sliding component
 - : Velocity of the slider

$$=AB \times \omega_{AB} = 10 \times 250 = 2.5 \text{ m/sec}$$

14. Ans: (a)
Sol: QRR =
$$\frac{180 + 2\alpha}{180 - 2\alpha} = \frac{2}{1} \Rightarrow \alpha = 30^{\circ}$$

 $\sin \alpha = \frac{OS}{OP} \Rightarrow OS = \frac{OP}{2} = 250 \text{ mm}$

15. Ans: (b)

Sol: Maximum speed during forward stroke occurs when PQ is perpendicular to the line of stroke of the tool i. e. PQ, OS & OQ are in straight line

$$\Rightarrow V = 250 \times 2 = 750 \times \omega_{PQ}$$

$$\Rightarrow \omega_{PQ} = \frac{2}{3}$$

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Let the angle between BC & CD is α . Same will be the angle between their perpendiculars.

From Velocity Diagram, $\frac{\ell_2 \omega_2}{\ell_4 \omega_4} = \tan \alpha$

From Position diagram, $\tan \alpha = \frac{30}{40}$

$$\therefore \omega_2 = \omega_4 \times \frac{\ell_4}{\ell_2} \times \tan \alpha = 2 \times \frac{40}{20} \times \frac{30}{40} = 3$$

 $\omega_2 = 3 \text{ rad/sec}$

Note: DC is the rocker (Output link) and AB is the crank (Input link).

19. Ans: (c)

Sol:



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 I_{13} = Instantaneous center of link 3 with respect to link 1

As AED is a right angle triangle and the sides are being integers so AE = 30 cm and

DE = 40 cm

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BE = 3 cm and CE = 4 cm

By 'I' center velocity method,

$$W_{23} = \omega_2 \times (AB) = \omega_3 \times (BE)$$
$$\omega_3 = \frac{1 \times 27}{3} = 9 \text{ rad/s}$$

20. Ans: (a)

Sol: Similarly, $V_{34} = \omega_3 \times (EC) = \omega_4 \times (CD)$

$$a_4 = \frac{9 \times 4}{36} = 1 \operatorname{rad}/\mathrm{s}$$

21. Ans: (d)

Sol: Refer the figure shown below, By knowing the velocity directions instantaneous centre can be located as shown. By knowing velocity (magnitude) of Q we can get the angular velocity of the link, from this we can get the velocity of 'P using sine rule.



'I' is the instantaneous centre.



From sine	rule			
$\frac{PQ}{1} = -$	$\frac{IQ}{1} =$	IP		
sin 45 s	$\sin /0$	sin 65		
$\underline{IP} _ \underline{s}$	in 65°			
IQ s	in 70°			
$V_Q = IG$	$Q \times \omega = 1$	_		
$\Rightarrow \omega = \frac{V_0}{I0}$	<u>२</u> 2			
$V_{p} = IP \times$	$\omega = \frac{IP}{IQ}$	$\times V_Q = \frac{1}{2}$	$\frac{\sin 65^{\circ}}{\sin 70^{\circ}} \times$	1 = 0

22. Ans: (c)

Sol: Consider the three bodies the bigger spool (Radius 20), smaller spool (Radius 10) and the frame. They together have three I centers, I centre of big spool with respect to the frame is at its centre A. that of the small spool with respect to the frame is at its centre H. The I centre for the two spools P is to be located.



As for the three centers in line theorem all the three centers should lie on a straight line implies on the line joining of A and H. More over as both the spools are rotating in the same direction, P should lie on the same side of A and H. Also it should be close to the spool running at higher angular velocity. Implies close to H and it is to be on the right of H. Whether P belongs to bigger spool or smaller spool its velocity must be same. As for the radii of the spools and noting that the velocity of the tape is same on both the spools

$$\omega_{\rm H} = 2\omega_{\rm A}$$

 $\therefore AP.\omega_{\rm A} = HP\omega_{\rm H} \text{ and}$
 $AP = AH + HP \Longrightarrow HP = AH$

Note:

.9645

- (i) If two links are rotating in same directions then their Instantaneous centre will never lie in between them. The 'I' center will always close to that link which is having high velocity.
- (ii) If two links are rotating in different directions, their 'I' centre will lie in between the line joining the centres of the links.

23. Ans: (b)

Sol: I₂₃ should be in the line joining I₁₂ and I₁₃. Similarly the link 3 is rolling on link 2.



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So the I – Center I_{23} will be on the line perpendicular to the link – 2. (I_{23} lies common normal passing through the contact point)

So the point C is the intersection of these two loci which is the center of the disc.

So
$$\omega_2(I_{12}, I_{23}) = \omega_3(I_{13}, I_{23})$$

 $\Rightarrow \omega_2 \times 50 = 1 \times 5$
 $\Rightarrow \omega_2 = 0.1 \text{ rad/sec}$

24. Ans: 1 (range 0.95 to 1.05)

Sol: Locate the I-centre for the link AB as shown in fig. M is the mid point of AB Given, $V_A = 2$ m/sec



$$V_{A} = IA.\omega \Longrightarrow \omega = \frac{V_{A}}{IA}$$
$$V_{M} = IM.\omega = IM\frac{V_{A}}{IA} = \frac{IM}{IA}.V_{A}$$
$$= \sin 30^{\circ}.V_{A} = \frac{1}{2}.2 = 1m/\sec 2$$

25. Ans: (a) & 26. Ans: (b)

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Centripetal acceleration,

 $f^c = r\omega^2 = 0.4 \text{ m/s}^2$ acts towards the centre Tangential acceleration, $f^t = r\alpha = 0.2 \text{ m/s}^2$ acts perpendicular to the link in the direction of angular acceleration. Linear deceleration = 0.5 m/s² acts opposite to velocity of slider

As the link is rotating and sliding so coriolis component of acceleration acts

$$f^{co} = 2V\omega = 2 \times 0.2 \times 1 = 0.4 \text{ m/s}^2$$

To get the direction of coriolis acceleration, rotate the velocity vector by 90^0 in the direction of ω .

Resultant acceleration

$$= \sqrt{0.6^2 + 0.1^2} = 0.608 \text{ m/sec}^2$$
$$\phi = \tan^{-1} \left(\frac{0.6}{0.1} \right) = 80.5$$

Angle of Resultant vector with reference to

$$OX = 30 + \phi = 30 + 80.5 = 110.53^{\circ}$$





Coriolis acceleration, $f^{cor} = 2V\omega$

$$= 2 \times 0.5 \times 1 = 1 \text{ m/sec}^2$$

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Resultant acceleration,

$$f^{r} = \sqrt{1^{2} + (1 + 0.732)^{2}} = 2 \text{ m/sec}^{2}$$
$$\phi = \tan^{-1} \left(\frac{1.732}{1}\right) = 60^{\circ}$$
$$\theta_{\text{reference}} = 30 + 180 + 60 = 270^{0}$$

30. Ans: (d)

Sol: Angular acceleration of connecting rod is given by

$$a = -\omega^{2} \sin \theta \left[\frac{\left(n^{2} - 1\right)}{\left(n^{2} - \sin^{2} \theta\right)^{3/2}} \right]$$

when n = 1, a = 0

31. Ans: (d)

Sol:



Given that, $\vec{a}_{RP} = 10 \text{m}/\text{s}^2 \angle 180^\circ$

$$\tan\theta = \frac{12}{16} \implies \theta = 37^{\circ}$$

Acceleration of R with respect to P is in

negative x –direction i.e., along \overrightarrow{RQ}



Component of \vec{a}_{R} along \vec{RP} is $\omega^{2}r_{PQ} = 10 \times \cos 37 = 10 \times \frac{16}{20} = 8 \text{ m/s}^{2}$ $\omega^{2} = \frac{8}{20} \Rightarrow \omega = \sqrt{\frac{2}{5}} \text{ rad/s}$ Component of \vec{a}_{RP} perpendicular to \vec{RP} is $\alpha r_{RP} = 10 \sin 37 = 10 \times \frac{12}{20} = 6 \text{ m/s}^{2}$ $\alpha = \frac{6}{20} = \frac{3}{10} \text{ rad/s}^{2}$

Acceleration \vec{a}_{RQ} is given by

$$\dot{a}_{RQ} = \dot{a}_{R} - \dot{a}_{Q} = \dot{a}_{R}$$

$$a_{R} = \sqrt{(\omega^{2}r_{RQ})^{2} + (\alpha r_{RQ})^{2}}$$

$$= \sqrt{\left(\frac{2}{5} \times 16\right)^{2} + \left(\frac{3}{10} \times 16\right)^{2}} = 8 \text{ m/s}^{2}$$

$$\tan \phi = \left(\frac{\alpha r_{RQ}}{\omega^{2} r_{RQ}}\right) = \frac{\left(\frac{3}{10}\right)}{\left(\frac{2}{5}\right)} \Rightarrow \phi = 37^{\circ}$$

$$217^{\circ}$$

$$48 \text{ m/s}^{2}$$

:. Acceleration R is 8 m/s² at 217° from x-axis i.e., $8 \angle 217^{\circ}$ m/s²



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Since the velocity of the point A and B are parallel $\omega_{AB} = 0$.

$$\vec{a}_{B} = \vec{a}_{A} + \vec{a}_{AB}$$

$$\vec{a}_{B} = a_{B}\hat{j}$$

$$\vec{a}_{A} = -\omega^{2}r\hat{i}$$

$$\vec{a}_{AB} = -\alpha r_{AB}\sin45\hat{i} - \alpha r_{AB}\cos45\hat{j}$$

$$(\because \omega^{2}r_{AB} \text{ along link } AB = 0)$$

$$a_{B}\hat{j} = -\omega^{2}r\hat{i} - (\alpha\hat{i} + \alpha\hat{j}) = -(\omega^{2}r + \alpha)\hat{i} - \alpha\hat{j}$$

$$\omega^{2}r + \alpha = 0$$

$$\alpha = -\omega^{2}r$$

$$a_{B} = -\alpha = -(-\omega^{2}r) = \omega^{2}r$$

33. Ans: (b) 34. Ans: (a) & Sol:



 $F_P = 2 kN$ l = 80 cm = 0.8 mr = 20 cm = 0.2m

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From the triangle OAB

$$\cos \phi = \frac{\ell^2 + \ell^2 - r^2}{2\ell^2}$$

$$= \frac{2 \times 80^2 - 20^2}{2 \times 80^2} \Rightarrow \phi = 14.36$$

$$\cos \theta = \frac{20^2 + 80^2 - 80^2}{2 \times 20 \times 80} \Rightarrow \theta = 82.82$$
Thrust connecting rod

$$F_T = \frac{F_P}{\cos \phi} = \frac{2}{\cos 14.36} = 2.065 \text{ kN}$$
Turning moment,

$$T = F_T \times r = \frac{F_P}{\cos \phi} (\sin(\theta + \phi)) \times r$$

$$= \frac{2}{\cos 14.36} \times \sin(14.36 + 82.82) \times 0.2$$

$$= 0.409 \text{ kN-m}$$
35. Ans: (b)
Sol: Calculate AB that will be equal to 260 mm

$$L = 260 \text{ mm}, \quad Q = 240 \text{ mm}$$

$$L + S = 320$$

$$P + Q = 400$$

$$\therefore L + S < P + Q$$
It is a Grashof's chain
Link adjacent to the shortest link is fixed

$$\therefore Crank - Rocker Mechanism.$$
36. Ans: (b)
Sol: O₂A || O₄B
Then linear velocity is same at A and B.

$$\therefore \omega_2 \times O_2A = \omega_4 \times O_4B$$

 $8 \times 60 = \omega_4 \times 160$...

 $\omega_4 = 3 \text{ rad/sec}$ \Rightarrow

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Chapter **Gear and Gear Trains**

Ans (a) 01.

2

Sol: Profile between base and root circles is not involute. If tip of a tooth of a mating gear digs this non-involute portion into interference will occur.

02. Ans: (d)

Sol: Angle made by 32 teeth + 32 tooth space



03. Ans: (a)

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Sol: When addendum of both gear and pinion are same then interference occurs between tip of the gear tooth and pinion.

04. **Ans:** Decreases, Increases

05. Ans: (b)

14

Sol: For same addendum interference is most likely to occur between tip of the gear tooth and pinion i.e., at the beginning of the contact.

Ans: (b) **06**.

Sol: For two gears are to be meshed, they should have same module and same pressure angle.



Given $T_p = 20$, $T_Q = 40$, $T_R = 15$, $T_S = 20$ Dia of $Q = 2 \times Dia$ of R $m_0.T_0 = 2m_R.T_R$ Given, module of $R = m_R = 2mm$ \Rightarrow m_Q = 2 m_R $\frac{T_R}{T_Q} = 2 \times 2 \times \frac{15}{40} = 1.5$ mm $m_P = m_Q = 2mm$ $m_{\rm S} = m_{\rm R} = 1.5 \ {\rm mm}$ Radius = module $\times \frac{\text{No. of teeth}}{2}$ Centre distance between P and S is given by

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	$R_{P} + R_{Q} + R_{R} + R_{T}$ $= m_{P} \frac{T_{P}}{2} + m_{Q} \frac{T_{Q}}{2} + m_{R} \frac{T_{R}}{2} + m_{S} \frac{T_{S}}{2}$ $= 1.5 \left[\frac{40 + 20}{2} \right] + 2 \left[\frac{15 + 20}{2} \right]$ $= 45 + 35 = 80 \text{ mm}$		$= \frac{4}{2} \times (15 + 45) = 120 \text{mm}$ 11. Ans: (a) Sol: By Analytical Approach $\frac{\omega_1 - \omega_5}{\omega_4 - \omega_5} = \frac{-T_2}{T_1} \times \frac{-T_4}{T_3} = \frac{45}{15} \times \frac{40}{20}$
08.	Ans: (c)		$\frac{\omega_1 - \omega_5}{\omega_1 - \omega_5} = 6$
Sol:	$\frac{N_2}{N_6} = \frac{N_3 N_5 N_6}{N_2 N_4 N_5} = \frac{N_3 N_6}{N_2 N_4}$ Wheel 5 is the only Idler gear as the number of teeth on wheel '5' does not appear in the velocity ratio.		$\omega_4 - \omega_5$ 12. Ans: (d) Sol: Data given: $\omega_1 = 60 \text{ rpm (CW, +ve)}$ $\omega_4 = -120 \text{ rpm } [2 \text{ times speed of gear -1}]$
09. Sol:	Ans: (a) 1 2 2 3 $Z_1 = 16$, $Z_3 = 15$, $Z_2 = ?$, $Z_4 = ?$ First stage gear ratio, $G_1 = 4$, Second stage gear ratio, $G_2 = 3$, $m_{12} = 3$, $m_{34} = 4$ $Z_2 = 16 \times 4 = 64$ $Z_4 = 15 \times 3 = 45$		We have, $\frac{\omega_1 - \omega_5}{\omega_4 - \omega_5} = 6$ $\Rightarrow \frac{60 - \omega_5}{-120 - \omega_5} = 6$, simplifying $60 - \omega_5 = -720 - 6\omega_5$ $\omega_5 = -156$ rpm CW $\Rightarrow \omega_5 = 156$ rpm CCW 13. Ans: (c) Sol: $\omega_2 = 100$ rad/sec(CW+ve), $\omega_{arm} = 80$ rad/s (CCW) = -80 rad/sec $\frac{\omega_5 - \omega_a}{\omega_2 - \omega_a} = \frac{-T_2}{T_3} \times \frac{T_4}{T_5}$
10. Sol:	Ans: (b) Centre distance $= \frac{m_{12}}{2} \times (Z_1 + Z_2) = \frac{m_{34}}{2} \times (Z_3 + Z_4)$		$\frac{\omega_5 - (-80)}{100 - (-80)} = \frac{-20}{24} \times \frac{32}{80} = -\frac{1}{3}$ $\Rightarrow \omega_5 = -140 \text{ CW} = 140 \text{ CCW}$

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14. Sol: 15. Sol: 16. Sol:	Ans (c) It also rotates one revolution but in opposite direction because of differential gear system Ans: (a) $r_b =$ base circle radius, $r_d =$ dedendum radius, r = pitch circle radius. For the complete profile to be invoulte, $r_b = r_d$ $r_d = r - 1$ module $r = \frac{mT}{2} = \frac{16 \times 5}{2} = 40$ mm $\therefore r_b = r_d = 40 - 1 \times 5 = 35$ mm $r_b = r \cos \varphi \Rightarrow \varphi \simeq 29^\circ$ Ans: -3.33 N-m $\frac{\omega_s - \omega_a}{\omega_p - \omega_a} = \frac{-Z_p}{Z_s}$ $\Rightarrow \frac{0 - 10}{\omega_p - 10} = \frac{-20}{40}$ $\Rightarrow \omega_p = 30$ rad/sec		17. Sol: 18. Sol: and 19. Sol: • E p	GATE Text Book SolutionsAns: (a)Train value = speed ratioAns: (d) $T_S + 2 T_P = T_A - \cdots - (1)$ $\frac{N_A - N_a}{N_P - N_a} = \frac{T_P}{T_A} - \cdots - (2)$ $\frac{N_P - N_S}{N_S - N_a} = -\frac{T_S}{T_P} - \cdots - (3)$ From (2) and (3) $\frac{N_A - N_a}{N_S - N_a} = -\frac{T_B}{T_A}$ $\Rightarrow \frac{300 - 180}{0 - 180} = -\frac{80}{T_A}$ $\therefore T_A = 120$ $80 + 2 T_P = 120$ $\Rightarrow T_P = 20$ Ans: (a, b, c, d)
	$\omega_{p} - 10 40$ $\Rightarrow \omega_{p} = 30 \text{ rad/sec}$ By assuming no losses in power transmission $T_{p} \times \omega_{p} + T_{s} \times \omega_{s} + T_{a} \times \omega_{a} = 0$ $\Rightarrow T_{p} \times 30 + T_{s} \times 0 + 5 \times 10 = 0$ $\Rightarrow T_{p} = \frac{-50}{30} = -1.67 \text{ N-m},$ $T_{p} + T_{s} + T_{a} = 0$ $\Rightarrow -1.67 + T_{s} + 5 = 0$ $\Rightarrow T_{s} = -3.33 \text{ N-m}$		 E P S a a N w e H p iii 	Bevel gear is used for connecting two non- barallel or, intersecting but coplanar shafts. Spur gear is used for connecting two parallel nd coplanar shafts with teeth parallel to the xis of the gear wheel. After gear is used for connecting two shafts whose axes are mutually perpendicular to ach other. Helical gear is used for connecting two arallel and coplanar shafts with teeth nclined to the axis of the gear wheel.



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Area of the triangle (expansion)

$$= \frac{1}{2} \times \pi \times H = 9$$
$$H = 18 / \pi$$

Area above the mean torque line

$$\Delta E = \frac{1}{2} \times b \times h$$

From the similar triangles,

$$\frac{b}{B} = \frac{h}{H} \Rightarrow b = \frac{16.5}{18} \times \pi$$

$$\Delta E = \frac{1}{2} \times b \times \frac{16.5}{\pi}$$

$$= \frac{1}{2} \times \frac{16.5}{18} \times \frac{16.5}{\pi} = 7.56 \text{ cm}^2$$

$$\Delta E = 7.56 \times 1400 = 10587 \text{ N-m}$$

$$N_1 = 102 \text{ rpm}, \quad N_2 = 98 \text{ rpm},$$

$$\omega_1 = \frac{2\pi N_1}{60} = 10.68 \text{ rad/s}$$

$$\omega_2 = \frac{2\pi N_2}{60} = 10.26 \text{ rad/s}$$

$$\Delta E = \frac{1}{2} \times I \times (\omega_1^2 - \omega_2^2)$$

$$I = \frac{2 \times \Delta E}{(\omega_1^2 - \omega_2^2)} = \frac{2 \times 10587}{10.68^2 - 10.26^2}$$

$$I = 2405.6 \text{ kg-m}^2$$
Power

8.5 sec

Time -

10 sec

Given:

03.

Sol:

 $\begin{aligned} &d = 40 \text{ mm}, &t = 30 \text{ mm} \\ &E_1 = 7 \text{ N-m/mm}^2, &S = 100 \text{ mm} \\ &V = 25 \text{ m/s}, V_1 - V_2 = 3\% V, &C_S = 0.03 \\ &A = \pi dt = \pi \times 40 \times 30 \\ &= 3769.9 = 3770 \text{ mm}^2 \end{aligned}$

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Since the energy required to punch the hole is 7 Nm/mm² of sheared area, therefore the Total energy required for punching one hole = $7 \times \pi dt = 26390$ N-m

Also the time required to punch a hole is 10 sec, therefore power of the motor required $=\frac{26390}{10}=2639$ Watt

The stroke of the punch is 100 mm and it punches one hole in every 10 seconds.

Total punch travel = 200 mm

(up stroke + down stroke)

Velocity of punch = (200/10) = 20 mm/s Actual punching time = 30/20 = 1.5 sec Energy supplied by the motor in 1.5 sec is $E_2 = 2639 \times 1.5 = 3958.5 = 3959$ N-m

Energy to be supplied by the flywheel during punching or the maximum fluctuation of energy

 $\Delta E = E_1 - E_2$ = 26390 - 3959 = 22431 N-m Coefficient of fluctuation of speed

$$C_s = \frac{V_1 - V_2}{V} = 0.03$$

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ب ب ب	ACE Engineering Publications		19		Theory of Machines & Vibrations	
	We know that ma	nximum fluctuation o	f (06.	Ans: (c)	
	energy (ΛF)			sol [.]		
	$22431 = m V^2 C_0 =$	$= m (25)^2 (0.03)$			\cdot	
	m = 1196 kg	$- \ln(23) (0.03)$			60 80 60	
	III 1190 Kg				A B 40 C D 100 E F 60 G	
04.	Ans: 4.27					
Sol:	$I = mk^2 = 200 \times 0.4^2 =$	$= 32 \text{ kg-m}^2$				
	$\omega_1 = \frac{2\pi \times 400}{60} = 41.8$	6rad/s			4π	
	$2\pi \times 280$				$E_A = E$ $E_{\pm} = E \pm 60$	
	$\omega_2 = \frac{1}{60} = 26.1$	6 rad/s	- 01/		$E_B = E + 60$ $A_0 = E + 20$	
	г	(2 - 2) - 1700 (C)	2817	VC	$E_{c} = E + 30 = 40 = E + 20$ $E_{-} = E + 20 + 80 = E + 100 = E$	
	Energy released $=\frac{1}{2}$	$I(\omega_1 - \omega_2) = 1/086.6 \text{ J}$			$E_{\rm D} = E + 20 + 30 = E + 100 = E_{\rm max}$ $E_{\rm r} = E + 100 - 100 = E$	
	Total machining time	= 60 $= 12 $ soo			$E_{\rm E} = E + 60$	
	Total machining time	$\frac{-12}{5}$			$E_{\rm F} = E + 60 - 60 = E_{\rm min}$	
	Power of motor $=\frac{17}{100}$	$\frac{086.6}{0} = 4.27 \mathrm{kW}$			$B_{\text{G}} = B + 000 = 000 = D_{\text{min}}$	
	1	2-8				
				07.	Ans: (a)	
05.	Ans: (d)			Sol	: Let the cycle time = t	
Sol:	Work done $= -0.5+1$	-2+25-0.8+0.5			Actual punching time = $t/4$	
	= 23.2 cm	n ²			W = energy developed per cycle	
	Work done per cycle	e = 23.2×100 = 2320	ce 1	99	Energy required in actual punching	
		$(:: 1 \text{cm}^2 = 100 \text{N} - \text{m})$			= 3W/4	
	W D man av				During $3t/4$ time, energy consumed = $W/4$	
	$T_{mean} = \frac{W.D \text{ per } cy}{4\pi}$				$E_{max} = \frac{3W}{4}$, $E_{min} = \frac{E}{4}$	
	2220 580)			4 4	
	$=\frac{2320}{4\pi}=\frac{380}{\pi}$	$\frac{1}{2}$ N – m			$\Delta E = E_{max} - E_{min} = \frac{E}{2}$	
	Suction = 0 to π ,				$\frac{\Delta E}{\Delta E} = 0.5$	
	Compression = π to	2π			E	
	Expansion = 2π to 3	π,				
	Exhaust = 3π to 4π					
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$$= \frac{9}{16} \text{mR}^{2}$$

$$= 0.5625 \text{ mR}^{2}$$

$$\therefore \alpha = 0.5625$$
10. Ans: 104.71 Sol: N = 100 rpm
$$T_{\text{mean}} = \frac{1}{\pi} \int_{0}^{\pi} \text{Td}\theta$$

$$= \frac{1}{\pi} \int_{0}^{\pi} (10000 + 1000 \sin 2\theta - 1200 \cos 2\theta) d\theta$$

$$= \frac{1}{\pi} [10000\theta - 500 \cos 2\theta - 600 \sin 2\theta]_{0}^{\pi}$$

$$= 10000 \text{ Nm}$$
Power = $\frac{2\pi \text{NT}}{60}$

$$= \frac{2 \times \pi \times 100 \times 10000}{60} = 104719.75 \text{ W}$$
11. Ans: 570 Sol:

$$[\text{(N-m)}^{T}] \uparrow \uparrow$$

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(N-m)

$$T_{supply} = f(\theta)$$

 $12,000 A$
 $T_{0} = 12000 + 2500 \sin 2\theta N-m$
 $N_m = 200 rpm$
 $C_s = \pm 0.5 \%$, $I = ?$



Engineering Publications	21	Theory of Machines & Vibrations
$C_{s} = 1\% = 0.01$ $T_{resisting} = constant (given)$ Therefore, $T_{resisting} = T_{mean} = 12000$ N-m Let, Energy of flywheel at point $A = E_{A}$ Energy of flywheel at point $B = E_{B}$ $= E_{A} + A_{1} = E_{max}$ Energy of flywheel at point $C = E_{C}$ $= E_{A} + A_{1} - A_{1}$ $= E_{A} = E_{min}$ $(\Delta E)_{max} = E_{max} - E_{min}$ $= E_{A} - E_{C} = A_{1}$ $A_{1} = \int_{0}^{\theta_{B}} (T_{supply} - T_{mean}) d\theta$ $(\Delta E)_{max} = \int_{0}^{\pi/2} (12000 + 2500 \sin 2\theta) - 12000)$ $(\Delta E)_{max} = \int_{0}^{\pi/2} 2500 \sin 2\theta d\theta$ $= 2500 \int_{0}^{\pi/2} \sin 2\theta d\theta$ $= 2500 [\frac{-\cos 2\theta}{2}]_{0}^{\pi/2}$ $= 1250 [-\cos \pi + \cos 0]$ = 1250 [-(-1) + 1] = 2500 J $(\Delta E)_{max} = I \omega_{m}^{2} C_{s}$ $\Rightarrow 2500 = I \times (\frac{2\pi \times 200}{60})^{2} \times 0.01$ $\Rightarrow I = 569.93 \text{ kg-m}^{2}$	ce 1	Chapter 4 Governor 01. Ans: (a) Sol: As the governor runs at constant speed, net force on the sleeve is zero. 02. Ans: (d) Sol: At equilibrium speed, friction at the sleeve is zero. 03. Ans: (a) Sol: $mr\omega^2 = \frac{r}{h} \left(mg + \frac{Mg(1+k)}{2} \right)$ k = 1 $\omega^2 = \frac{9.8}{2 \times 0.2} (10 + 2)$ $\omega = 17.15 \text{ rad/sec}$ 04. Ans: (a) Sol: $mr\omega^2 a = \frac{1}{2} \times 200 \times \delta \times a$ $\delta = \frac{1 \times 20^2 \times 0.25 \times 2}{200}$ $= 0.5 \times 2 = 1 \text{ cm}$ 05. Ans: (b)





This is unstable governor. It can be isochronous if its initial compression is reduced by 100 N.

07. Ans: (d)

Sol: By increasing the dead weight in a porter governor it becomes more sensitive to speed change.

08. Ans: (a)





At radius, $r_1 = F_1 < F_2 < F_3$

 \therefore As Controlling force is less suitable 1 is for low speed and 2 for high speed ad 3 is for still high speed. **Sol:** If friction is taken into account, two or more controlling force are obtained as show in figure.



In all, three curves of controlling force are obtained as follows.

(a) for steady run (neglecting friction)

(b) while sleeve moves up (f positive)

(c) while sleeve moves down (f negative)

The vertical intercept gh signifies that between the speeds corresponding to gh, the radius of the ball does not change while direction of movement of sleeve does. Between speeds N₁ and N₂, the governor is insensitive.

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	ACE Engineering Publications	23	Theory of Machines & Vibrations
10.	Ans: 1063 N, 284 rpm, 250 N, 316 rpm	-	11. Ans: (a, d)
Sol:	Given,	5	Sol:
	m = 8 kg		• A governor is said to be unstable if the radius
	$F_1 = 1500 \text{ N} \text{ at } r_1 = 0.2 \text{ m} \text{ and}$		of rotation falls as the speed increases.
	$F_2 = 887.5 \text{ N at } r_2 = 0.13 \text{ m},$		• Spring controlled governors can become
	For spring controlled governor, controlling	g	isochronous
	force is given by		 By increasing the initial compression of the
	$\mathbf{F} = \mathbf{a} \mathbf{r} + \mathbf{b}$		• By increasing the initial compression of the
	$1500 = a \times 0.2 + b$		spring the mean speed can be increased.
	$887.5 = a \times 0.13 + b$		• Isochronisms for a centrifugal governor can
	$\therefore a = 8750, b = -250$	EKI	be achieved only at the expense of its
	F = 8750 r - 250		stability.
	At r = 0.15 m,		EZ.
	$F = 8750 \times 0.15 - 250 = 1062.5 \text{ N}$		2
	So, controlling force, F = 1062.5 m		
	$F = mr\omega^2$		
	$1062.5 = 8 \times 0.15 \ \omega^2$		
	$\therefore \omega = 29.76 \text{ rad/s}$		
	$N = \frac{60\omega}{2\pi} = 284 \text{ rpm}$		
	For isochronous speed	ce 1	995
	$F = a r = 8750 \times 0.15 = 1312.5 N$		
	$F = mr\omega^2$		
	$1312.5 = 8 \times 0.5 \times \omega^2$		
	$\Rightarrow \omega = 33.07 \text{ rad/s}$		
	$N = \frac{60\omega}{2\pi} = 316 \text{ rpm}$		
	The increase in tension is 250 N to make th	e	
	governor isochronous.		

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Chapter 5

Balancing

01. Ans: (c)

Sol: Unbalanced force $(F_{un}) \propto mr\omega^2$ Unbalance force is directly proportional to square of speed. At high speed this force is very high. Hence, dynamic balancing becomes necessary at high speeds.

02. Ans: (a)

Sol: Dynamic force = $\frac{W}{g}e\omega^2$ Couple = $\frac{W}{g}e\omega^2 a$

Reaction on each bearing = $\pm \frac{W}{g} e \omega^2 \frac{a}{l}$

Total reaction on bearing

$$= \left(\frac{W}{g}e\omega^2\frac{a}{l}\right) - \left(\frac{W}{g}e\omega^2\frac{a}{l}\right) = 0$$

ma

<u>2</u>25°

m

03. Ans: (b)

Sol: Since total dynamic reaction is zero the system is in static balance.

04. Ans: (a)

05. Ans: (b)

Sol:

$$\label{eq:ma} \begin{split} m_a &= 5 \ \text{kg}, \ r_a &= 20 \ \text{cm} \\ m_b &= 6 \ \text{kg}, \ r_b &= 20 \ \text{cm} \\ m_c &= ? \ , \qquad r_c &= 20 \ \text{cm} \end{split}$$

 $m_d = ?$, $\theta_c = ?$, $\theta_d = ?$

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Take reference plane as 'C'
For complete balancing

$$\sum mr = 0$$
 & $\sum mrl = 0$
 $2m_d \cos \theta_d - 9 \sqrt{2} = 0$
 $\Rightarrow m_d \cos \theta_d = 9 \sqrt{2}$
 $2m_d \sin \theta_d = -\frac{1}{2}(5+9\sqrt{2})$
 $m_d = \sqrt{\left(\frac{9}{\sqrt{2}}\right)^2 + \left[\frac{1}{2}(5+9\sqrt{2})\right]^2} = 10.91 \text{ kg}$
 $\theta_d = \tan^{-1} \left[\frac{\frac{1}{2}(5+9\sqrt{2})}{\frac{9}{\sqrt{2}}}\right] = 54.31^0$
 $= 90 - 54.31 = 35.68 \text{ w.r.t 'A'}$
 $m_c \cos \theta_c + m_d \cos \theta_d - 3\sqrt{2} = 0$
 $\Rightarrow m_c \cos \theta_c + 10.91 \cos 54.31 - 3\sqrt{2} = 0$
 $m_c \sin \theta_c + m_d \sin \theta_d - 3\sqrt{2} + 5 = 0$
 $m_c \sin \theta_c + 10.91 \sin 54.31 - 3\sqrt{2} + 5 = 0$
 $m_c \sin \theta_c = -9.618$
 $m_c = \sqrt{(-2.122)^2 + (-9.618)^2} = 9.85 \text{ kg}$
 $\tan \theta_c = \frac{-9.618}{-2.122}$
 $\theta_c = 257.56 \text{ or } 257.56 - 90 \text{ w.r.t 'A'}$
 $= 167.56$

	S.No	m	(r×20)cm	(<i>l</i> ×20)cm	θ	mrcosθ	mrsinθ	mr/cos0	mr <i>l</i> sin0	
	А	5	1	-1	90	0	5	0	-5	
	В	6	1	3	225	$-3\sqrt{2}$	$-3\sqrt{2}$	$-9\sqrt{2}$	$-9\sqrt{2}$	
	С	m _c	1	0	θ_{c}	$m_c cos \theta_c$	$m_c sin \theta_c$	0	0	
	D	m _d	1	2	θ_d	$m_d cos \theta_d$	$m_d sin \theta_d$	$2m_d cos \theta_d$	$2m_d sin \theta_d$	
Common 06. Ans Sol: m ₁ r ₂ = m	a data (: (a) = kg, 20cm, m 10 cm 20 10 cm 20 10 cm	2.06 $h_1 r_1 = h_2 r_2 = h_2 r_2 = h_2 r_2 = h_1 r_1 = h_2 r_2 = h_1 r_1 = h_2 r_2 = h_1 r_2 r_2 r_2 r_2 r_2 = h_1 r_2 r_2 r_2 r_2 r_2 r_2 r_2 r_2 r_2 r_2$	& 07 $m_2 = 5 \text{kg}$, $m_d = ?$, 100 kg cm 100 kg cm m_2 5 kg $m_r = 1$ 30° 30° 10	$r_{1} = 10c$ $r_{d} = 10c$ $r_{d} = 10c$ s $00kg-cm$ esultant force		ING K oj ∴ = 07. A Sol: 1995 m N C R	eep the posite to $m_d r_d = 10$ $m_d = 10$ $m_d = 0$ $\theta_d = 0$ mr ω^2 f = 00 rpr ouple 'C' eaction on = 100	balancing in the resultant 0 kg-cm 100 kg-cm 100 kg-cm 100 kg-cm 180 + 30 = 0.2m -cm = 1 kgm $\text{m} \Rightarrow \omega = \frac{2\pi}{6}$ $= \text{mr}\omega^2 \times 0.$ In the bearing $\frac{co}{dis} \tan ce be$ $\frac{789.56}{0.4} = 19$	mass m_d a t force 210 $m_d r_d \omega^2$ $m_d r_d \omega^2$ m_d	t exactly d/s $)^2 \times 0.2$ Nm \overline{ng}

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08. Ans: (a) Sol:

Plane	m	r (m)	L (m) (reference	θ	F _x	Fy	C _x	Cy
	(kg)		Plane A)		(mrcosθ)	(mrsin0)	(mrlcosθ)	(mr <i>l</i> sinθ)
D	2 kg.m		0.3	0	2	0	0.6	0
А	-m _a	0.5m	0	θ_a	$-0.5m_acos\theta_a$	$-0.5m_a sin \theta_a$	0	0
В	-m _b	0.5m	0.5	θ_b	$-0.5m_b\cos\theta_b$	$-0.5m_bsin\theta_b$	$-\frac{m_b}{4}\cos\theta_b$	$-\frac{m_b}{4}\sin\theta_b$

$$C_{x} = 0 \Rightarrow \frac{m_{b} \cos \theta_{b}}{4} = 0.6$$

$$C_{y} = 0 \Rightarrow \frac{m_{b} \sin \theta_{b}}{4} = 0$$

$$\Rightarrow m_{b} = 2.4 \text{kg}, \quad \theta_{b} = 0$$

$$\Sigma F_{x} = 0$$

$$\Rightarrow 2 - 0.5 \text{ m}_{a} \cos \theta_{a} - 0.5 \text{ m}_{b} \cos \theta_{b} = 0$$

$$\Rightarrow \frac{m_{a}}{2} \cos \theta_{a} = 0.8$$

$$\Sigma F_{y} = 0 \Rightarrow \frac{m_{a}}{2} \sin \theta_{a} = 0$$

$$\therefore \theta_{a} = 0^{\circ}, \quad m_{a} = 1.6 \text{ kg}$$
(Note: mass is to be removed so that is taken as -ve).

09. Ans: 30 N

Sol:



$$=$$
 stroke/2 $=$ 0.1 m

 $\omega = 10 \text{ rad/sec}$

Unbalanced force along perpendicular to the line of stroke = $m_b r \omega^2 \sin 30^\circ$ = $6 \times (0.1) \times (10)^2 \sin 30^\circ$ = 30 N

10. Ans: (b)

Sol:

Primary unbalanced force = $mr\omega^2 cos\theta$ At $\theta = 0^\circ$ and 180°, Primary force attains maximum.

Secondary force = $\frac{mr\omega^2}{n}\cos 2\theta$ where n is obliquity ratio As $n \ge 1$ primary force is

obliquity ratio. As n > 1, primary force is greater than secondary force.

• Unbalanced force due to reciprocating mass varies in magnitude. It is always along the line of stroke.

11. Ans: (b)

Sol: In balancing of single-cylinder engine, the rotating balance is completely made zero and the reciprocating unbalance is partially reduced.



	ACE Engineering Publications	27	Theory of Machines & Vibrations
12.	Ans: 2		
Sol:	By symmetric two system is in dynami balance when $mea = m_1e_1a_1$	c	Chapter6Cams
13. Sol:	$m_{1} = m\frac{e}{e_{1}} \cdot \frac{a}{a_{1}} = 1 \times \frac{50}{20} \cdot \frac{2}{2.5} = 2 \text{kg}$ Ans: (a) $m_{1} = \frac{mL_{2}}{L_{1} + L_{2}} = \frac{100 \times 60}{100} = 60 \text{kg}$ $m_{2} = \frac{mL_{1}}{L_{1} + L_{2}} = \frac{100 \times 40}{100} = 40 \text{kg}$ $I = m_{1}L_{1}^{2} + m_{2}L_{2}^{2}$ $= 60 \times 40^{2} + 40 \times 60^{2}$ $= 240000 \text{ kg cm}^{2}$ $= 24 \text{ kg m}^{2}$ Since		01. Ans: (d) Sol: Pressure angle is given by $\begin{aligned} & = \frac{dy(\theta)}{d\theta} - e \\ & = \frac{dy(\theta)}{y(\theta) + \sqrt{(r_p)^2 - (e)^2}} \\ & = e = \frac{dy(\theta)}{y(\theta) + \sqrt{(r_p)^2 - (e)^2}} \\ & = e = \frac{dy(\theta)}{y(\theta) + \sqrt{(r_p)^2 - (e)^2}} \\ & = e = \frac{dy(\theta)}{y(\theta) + \sqrt{(r_p)^2 - (e)^2}} \\ & = e = e = e = e = e \\ & = e = e = e = e \\ & = e = e = e = e \\ & = e = e = e = e \\ & = e = e = e = e \\ & = e \\ & = e = e \\ & = e \\ & = e = e \\ & = e \\ $

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ACE GATE Text Book Solutions 28 03. Ans: (b) $V(t) = \frac{L}{2} \times \frac{\pi}{\phi} \times \omega \times \sin\left(\frac{\pi\theta}{\phi}\right)$ **Sol:** $\tan \beta = \frac{V_{\text{follower}}}{(r_b + y)\omega} = \frac{\left(\frac{dy}{d\theta}\right)}{(r_b + v)}$ $=\frac{4}{2}\times2\times2\sin(120)=7$ cm/s If the lift of follower, h = constant and angle $\mathbf{a}(\mathbf{t}) = \frac{\mathbf{L}}{2} \left(\frac{\pi}{\Phi}\right)^2 \times \omega^2 \times \cos\left(\frac{\pi\theta}{\Phi}\right)$ of action ϕ increases. $=\frac{4}{2} \times 2^2 \times 2^2 \times \cos(120) = -16 \text{ cm} / \sec^2$ y (1)h 05. Ans: (b) (2)Sol: normal tangent A Radial line ϕ_1 . 16.10 ϕ_2 From the diagram $\left(\frac{dy}{d\theta}\right)_1 > \left(\frac{dy}{d\theta}\right)_1$ 150° .897° 60° 30° 120° $x = 15\cos\theta$, dy As h = constant, if ϕ increases, dθ $\mathbf{v} = 10 + 5 \sin \theta$ decreases. So, ϕ decreases. $\tan\phi = \frac{dy}{dx} = \frac{dy}{d\theta} = \frac{5\cos\theta}{-15\sin\theta}$ **04**. Ans: (b) $\left(\frac{\mathrm{d}x}{\mathrm{d}\theta}\right)$ Sol: L = 4 cm, $\phi = 90^\circ = \pi/2 \text{ radian}$, $\omega = 2 \text{ rad/sec}$, $\theta = \frac{2}{3} \times 90 = 60^{\circ}$ at $\theta = 30^\circ$. $\tan\phi = \frac{5 \times \frac{\sqrt{3}}{2}}{-15 \times \frac{1}{2}} = -\frac{1}{\sqrt{3}} \implies \phi = 150^{\circ}$ $\frac{\theta}{\phi} = \frac{2}{3}$ $s(t) = \frac{L}{2} \left(1 - \cos \frac{\pi \theta}{\phi} \right)$ $\tan \theta = \frac{y}{x} = \frac{10 + 5\sin \theta}{15\cos \theta} = \frac{10 + 5\sin 30}{15\cos 30}$ $= 2(1 - \cos 120) = 3$ cm $\theta = 43.897^{\circ}$

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Theory of Machines & Vibrations

Pressure angle is angle between normal and radial line = 16.10° .

or $x = 15 \cos \theta$,

$$y = 10 + 5 \sin\theta \quad \text{at } \theta = 30^{\circ}$$
$$\left(\frac{x}{15}\right)^{2} + \left(\frac{y - 10}{5}\right)^{2} = 1$$
$$x = \frac{15\sqrt{3}}{2}, \quad y = 125$$
$$\frac{2x}{15^{2}} + \frac{2(y - 10)}{5^{2}}, \quad \frac{dy}{dx} = 0$$
$$\frac{dy}{dx} = \frac{-x}{(y - 10)9} = \frac{-15\sqrt{3}}{2\left(\frac{3}{2}\right) \times 9} = \frac{-1}{\sqrt{3}}$$

 $\tan\theta = \frac{-1}{\sqrt{3}}$

Then normal makes with x-axis $\tan^{-1}(\sqrt{3}) = 60^{\circ}$ $x = 10 + 5\sin\theta = 10 + 5\sin 30$

$$\tan \theta = \frac{1}{x} = \frac{1}{15 \cos \theta} = \frac{1}{15 \cos 30}$$
$$\theta = 43.897^{\circ}$$

With follower axis angle made by normal (pressure angle) = 60° -43.897° = 16.10°

06. Ans: (a)



Let α be the angle made by the normal to the curve

$$\frac{dy}{dx}\Big|_{(4,2)} = 9$$
$$\tan \alpha = \frac{dy}{dx} = 4x - 7$$

At x = 4 & y = 2, $\alpha = \tan^{-1}(9) = 83.7^{\circ}$

The normal makes an angle

$$= \tan^{-1}\left(\frac{-1}{9}\right) = 6.3^{\circ} \text{ with x axis}$$
$$0 = \tan^{-1}\left(\frac{2}{4}\right) = 26.52^{\circ}$$

Pressure angle is angle between normal and radial line = $26.52 + 6.3 = 32.82^{\circ}$

07. Ans: (b)

Sol: For the highest position the distance between the cam center and follower

=(r+5) mm

199 For the lowest position it is (r - 5) mm So the distance between the two positions

=(r+5)-(r-5)=10 mm



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When 'c' move about 'o' through ' θ ', point 'p' moves to p'. ' ϕ ' is angle between normal drawn at point of contact which always passes through centre of circle and follower axis. So this is pressure angle.

From $\Delta le p'oc'$

$$\frac{r}{\sin(\pi - \theta)} = \frac{e}{\sin\phi}$$
$$\sin\phi = \frac{e}{r}\sin\theta$$

 ϕ is maximum $\theta = 90^{\circ}$

$$\sin \phi = \frac{\phi}{r}$$

Pressure angle s maximum at pitch point

$$\phi = \sin^{-1}\left(\frac{e}{r}\right) = 30^{\circ}$$

09. Ans: 48

Sol: Equation for displacement (for flat-face follower) is given by $y = 4(2\pi\theta - \theta^2)$

Radius of curvature, $r \not< 40 \text{ mm}$

$$\rho = y + r_{b} + \frac{d^{2}y}{d\theta^{2}}$$

$$\rho_{min} = \left(y + r_{b} + \frac{d^{2}y}{d\theta^{2}}\right)_{min}$$

$$\frac{dy}{d\theta} = 4(2\pi - 2\theta)$$

$$\frac{d^{2}y}{d\theta^{2}} = -8$$

$$\Rightarrow y_{min} = y(0) = 4[2\pi(0) - (0)^{2}] = 0$$

$$\Rightarrow 40 = [0 + (r_{b})_{min} - 8]$$

$$\therefore \text{ Minimum base radius, } (r_{b}) = 48 \text{ mm}$$

Chapter Gyroscope

Ans: (c) 01.

7

Sol: Due to Gyroscopic couple effect and centrifugal force effect the inner wheels tend to leave the ground.

02. Ans: (d)

Sol: Pitching is angular motion of ship about transverse axis.



Due to pitching gyroscopic couple acts about vertical axis.

03.

Sol: m = 1000 kg, $r_{k} = 200 \text{ mm}$





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 $\sum M_o = 0$

 $2a.T\sin\theta + I\omega\Omega = mg\times a$

$$\frac{2a.T.b}{\sqrt{4a^2 + b^2}} + \frac{mr^2}{2}\omega\Omega = mg \times a$$
$$T = \frac{\sqrt{4a^2 + b^2}}{2ab} \left(mga - \frac{mr^2}{2}\omega\Omega\right)$$

For clockwise rotation of precession

(ii)
$$\sum M_o = 0$$

 $2a.T \sin \theta - I\omega\Omega = mg \times a$
 $T = \frac{\left(mga + \frac{1}{2}mr^2\omega\Omega\right)\left(b^2 + 4a^2\right)^{\frac{1}{2}}}{2ab}$



The spin vector will chase the couple or torque vector and produces precession motion in system. Hence precession will be –y direction and due to gyroscopic effect the shaft will rotate about negative z-axis.

07. Ans: (a, b, d)

Sol: Gyroscopic couple = $I.(\omega \times \omega_p)$



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$$I = \frac{m\ell^2}{12}$$
$$\frac{m\ell^2}{12}\ddot{\theta} + \frac{K\ell^2}{4}\theta = 0$$
$$\Rightarrow \ddot{\theta} + \frac{3K}{m}\theta = 0$$
$$\Rightarrow \omega_n = \sqrt{\frac{3K}{m}} = 30 \text{ rad/sec}$$

Sol:

minn

Assume that in equilibrium position mass M is vertically above 'A'. Consider the displaced position of the system at any instant as shown above figure.

If Δ_{st} is the static extension of the spring in equilibrium position, its total extension in the displaced position is $(\Delta_{st} + a\theta)$.

From the Newton's second law, we have

$$I_0 \stackrel{\bullet}{\theta} = Mg(L + b\theta) - k(\Delta_{st} + a\theta)a...(1)$$

But in the equilibrium position

MgL=
$$k\Delta_{st}a$$

Substituting the value in equation (1), we

have
$$I_0 \stackrel{\bullet}{\theta} = (Mgb - ka^2)\theta$$

$$\Rightarrow I_0 \theta + (ka^2 - Mgb)\theta = 0$$

$$\omega_{n} = \sqrt{\frac{ka^{2} - Mgb}{I_{0}}}$$
$$\tau = 2\pi \sqrt{\frac{I_{0}}{ka^{2} - Mgb}}$$

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The time period becomes an imaginary quantity if $ka^2 < Mgb$. This makes the system unstable. Thus the system to vibrate the limitation is

$$ka^2 > Mgb$$

 $b < \frac{ka^2}{Mg}$

Where
$$W = Mg$$



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PE =
$$\frac{1}{2}$$
Kx² + $\frac{1}{2}$ Kx² = Kx²
x - (r + a) θ
 \Rightarrow PE - K {(r + a)} θ
 \Rightarrow DE - K {(r + a)} {(r + 1)} = 0
 $=$ $\frac{1}{\sqrt{2}}$ $\frac{1}{\sqrt{2}}$ $\frac{1}{\sqrt{2}}$ $\frac{1}{\sqrt{2}}$ $\frac{1}{\sqrt{2}}$
 $=$ $\frac{1}{\sqrt{2}}$ $\frac{1}{\sqrt{2}}$ $\frac{1}{\sqrt{2}}$ $\frac{1}{\sqrt{2}}$ $\frac{1}{\sqrt{2}}$
 \Rightarrow DE - K {(r + 1)}{(r + 1)} = 0
 $=$ $\frac{1}{\sqrt{2}}$ \frac

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36CATE Text Book Solutions09. Ans: (c) & 10. Ans: (c)Sol:
$$\vec{0}$$
 $\vec{0}$ $\vec{1}$ $\vec{1}$

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Flexural Rigidity

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 $EI = \frac{(200.\pi)^2 .m\ell^3}{3} = 0.0658 \text{ N.m}^2$



16. Ans: (a)

- **Sol:** The given system is a 2 D.O.F one without constraints and exhibits a rigid body motion for which the frequency is zero. The node shape corresponding to the non zero frequency is as shown in figure. As the masses are equal in both sides, the node will be at the middle. By fixing the spring at the node we can separate into two single D.O.F systems and both will have same natural frequency. As the node falls in the middle of the spring, the spring is divided into two equal halves and each will have stiffness of 2K. So the frequency for each system is
 - equal to $\sqrt{\frac{2K}{m}}$.

Hence the frequencies for the given system

are 0 and $\sqrt{\frac{2K}{m}}$



Alternative Method:

For the above diagram the equation can

be written as

$$m_1\ddot{x}_1 + K(x_1 - x_2) = 0$$

$$\mathbf{m}_2 \ddot{\mathbf{x}} + \mathbf{K} \big(\mathbf{x}_2 - \mathbf{x}_1 \big) = \mathbf{0}$$

Assuming the solution of the form.

$$x_{1} = A_{1} \operatorname{sinot}$$

$$x_{2} = A_{2} \operatorname{sinot}$$

$$\Rightarrow -m_{1}\omega^{2}A_{1} + K(A_{1} - A_{2}) = 0$$

$$\Rightarrow -m_{2}\omega^{2}A_{2} + K(A_{2} - A_{1}) = 0$$
Amplitude ratio
$$\frac{A_{1}}{A_{2}} = \frac{K}{K - m_{1}\omega^{2}} = \frac{K - m_{2}\omega^{2}}{K}$$

$$\Rightarrow \frac{K}{K - m_{1}\omega^{2}} = \frac{K - m_{2}\omega^{2}}{K}$$

$$\Rightarrow -K(m_{2}\omega^{2} + m_{1}\omega^{2}) + m_{1}m_{2}\omega^{4}$$

$$\Rightarrow m_{1}m_{2}\left\{\omega^{4} - K\omega^{2}\left(\frac{1}{m_{1}} + \frac{1}{m_{2}}\right)\right\} = 0$$
.....(m_{1} = m_{2} = m)

Solving this equation we get $\omega_1 = 0$ and

2K

17. Ans: (b)

 $\omega_2 =$

- **Sol:** When the centre of the disk is displaced by x, then the energy of the system is written as
 - E = Energy of both springs + Translational kinetic energy of disk + Rotational kinetic energy of disk

$$E = \frac{1}{2} 2k \left(\frac{x}{2}\right)^2 + \frac{1}{2}k(2x)^2 + \frac{1}{2}mv^2 + \frac{1}{2}I\omega^2$$

[:: If centre of disk is displaced by x then spring of stiffness 2k will deflect by x/2]

$$\mathbf{E} = \frac{9\mathbf{kx}^2}{4} + \frac{3}{4}\mathbf{mv}^2 \quad \left[\mathbf{I} = \frac{\mathbf{mr}^2}{2} \& \boldsymbol{\omega} = \frac{\mathbf{v}}{\mathbf{r}}\right]$$



$$\frac{dE}{dt} = \frac{9}{4}k \cdot 2x \frac{dx}{dt} + \frac{3}{4}m \cdot 2v \frac{dv}{dt} = 0$$
$$\Rightarrow a = -\frac{3kx}{m} \Rightarrow \omega = \sqrt{\frac{3k}{m}}$$

18. Ans: 8.66

Sol: When the ball is displaced by small distance 'x' in vertical direction then the displaced volume is changed by $\pi R_o^2 x$ as shown in figure.



This leads to unbalanced buoyancy force of $\rho \pi R_o^2$ xg. The unbalanced buoyancy force tries to restore the ball in equilibrium position.

. Restoring force per unit displacement

$$=\frac{\rho\pi R_{o}^{2} x g}{x}$$

i.e., $K = \rho \pi R_o^2$

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$$\omega_{n} = \sqrt{\frac{K}{m}} = \sqrt{\frac{\rho \pi R_{o}^{2}g}{\rho_{s} \times \frac{4}{3}\pi \left(R_{o}^{3} - R_{i}^{3}\right)}} \quad \dots \dots (1)$$

In equilibrium position weight = buoyancy force

$$\rho_{s} \times \frac{4}{3} \pi \left(R_{o}^{3} - R_{i}^{3} \right) \times g = \rho \times \frac{4}{3} \pi R_{o}^{3} \times \frac{1}{2} \times g$$
$$\rho_{s} \times \frac{4}{3} \pi \left(R_{o}^{3} - R_{i}^{3} \right) \times g = \frac{2}{3} \rho \pi R_{o}^{3} \dots (2)$$

Theory of Machines & Vibrations

Substitute in equation (1)

$$\omega_{n} = \sqrt{\frac{\rho \pi R_{o}^{2} \times g}{\frac{2}{3} \times \pi R_{o}^{3}}} = \sqrt{\frac{3}{2} \times \frac{g}{R_{o}}}$$
$$= \sqrt{\frac{3}{2} \times \frac{10}{0.2}} = 8.66 \text{ rad/s}$$

19. Ans: (b)

Sol: In damped free vibrations the oscillatory motion becomes non-oscillatory at critical damping.

Hence critical damping is the smallest damping at which no oscillation occurs in free vibration

20. Ans: (a)

Sol:
$$\omega_n = 50 \text{ rad/sec} = \sqrt{\frac{5}{m}}$$

If mass increases by 4 times

$$\omega_{n_1} = \sqrt{\frac{k}{4m}} = \frac{1}{2} \times \sqrt{\frac{k}{m}} = \frac{50}{2} = 25 \text{ rad/sec}$$

Damped frequency natural frequency,

$$\omega_{d} = \sqrt{1 - \xi^{2}} \times \omega_{n}$$
$$\implies 20 = \sqrt{1 - \xi^{2}} \times 25 = 0.6 = 60\%$$

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x =
$$\frac{2}{\sqrt{\left[1 - (0.5)^2\right]^2 + (2 \times 0.1 \times 0.5)^2}} = 2.64 \,\mathrm{cm}$$

30. Ans: (a)

Sol: $m\ddot{x} + Kx = F\cos\omega t$

K = 3000 N/m,

X = 50 mm = 0.05 m

F = 100 N,

 $\omega = 100 \text{ rad} / \text{sec}$

$$X = \frac{F}{K - m\omega^2}$$

$$\Rightarrow m = \frac{K}{\omega^2} - \frac{F}{X\omega^2} = 0.1 \text{kg}$$

31. Ans: (a)

Sol:
$$\delta = ln \left(\frac{x_1}{x_2} \right) = ln \, 2 = 0.693$$

$$\xi = \frac{\delta}{\sqrt{4\pi^2 + \delta^2}} = \frac{0.693}{\sqrt{4\pi^2 + 0.693^2}} = 0.109$$

c = $2\xi\sqrt{km} = 2 \times 0.109 \times \sqrt{100 \times 11}$
= 2.19 N-sec/m

32. Ans: (b)

Sol:
$$x_{\text{static}} = 3 \text{ mm}, \quad \omega = 20 \text{ rad/sec}$$

As $\omega > \omega_n$

So, the phase is 180°.

ace online 33. Ans: (c)

X_static

 $\sqrt{\left(1-\left(\frac{\omega}{\omega_{n}}\right)^{2}\right)^{2}+\left(2\xi\frac{\omega}{\omega_{n}}\right)^{2}}$

 $\frac{3}{\sqrt{\left(1 - \left(\frac{20}{10}\right)^2\right) + \left(2 \times 0.109 \times \frac{20}{10}\right)^2}}$

Sol: At resonance, magnification factor = $\frac{1}{2\xi}$

= 1 mm opposite to F.

$$\Rightarrow 20 = \frac{1}{2\xi}$$
$$\Rightarrow \xi = \frac{1}{40} = 0.025$$

 $-\mathbf{x} = \mathbf{x}$

 $\mathbf{X} = -$

34. Ans: (c)
Sol:
$$M = 100 \text{ kg}$$
, $m = 20 \text{ kg}$, $e = 0.5 \text{ mm}$
 $K = 85 \text{ kN/m}$, $C = 0$ or $\xi = 0$
 $\omega = 20\pi \text{ rad/sec}$

Dynamic amplitude

$$X = \frac{me\omega^2}{\pm (k - M\omega^2)} = \frac{20 \times 5 \times 10^{-4} \times (20\pi)^2}{\pm (8500 - 100 \times (20\pi)^2)}$$
$$= 1.27 \times 10^{-4} \,\mathrm{m}$$

35. Ans:
Sol:
$$m=50 \text{ kg}$$
 $f(t) = X \sin(\omega t - \phi)$
 k $y(t) = 0.2 \sin(200\pi t) \text{mm}$
 $\omega = 200\pi \text{ rad/sec}, -X = 0.01 \text{ mm}$

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	ACE Engineering Publications	43		Theory of Machines & Vibrations
	$Y = 0.2 \text{ mm}$ $\frac{X}{Y} = \frac{k}{k - m\omega^2}$ $\Rightarrow \frac{-0.01}{0.2} = \frac{k}{k - 50 \times (200\pi)^2}$ $\Rightarrow k = 939.96 \text{ kN/m}$		38. Sol:	Ans: (b) Transmissibility (T) reduces with increase in damping up to the frequency ratio of $\sqrt{2}$. Beyond $\sqrt{2}$, T increases with increase in damping
36. Sol:	Ans: (b) m = 5 kg, c = 20, $k = 80, F = 8, \omega = 4$ $x = \frac{F}{(k - m\omega^2) + (c\omega)^2}$	ERI	39. Sol: NG	Ans: 6767.7 N/m Given: $f = 60$ Hz, $m = 1$ kg $\omega = 2\pi f = 120 \pi rad/sec$ Transmissibility ratio, TR = 0.05 Damping is negligible, C = 0 , K =?
	$= \frac{8}{\sqrt{(80 - 5 \times 4^2) + (20 \times 4)^2}} = 0.1$ Magnification factor $= \frac{x}{x_{\text{static}}}$ $x_{\text{static}} = \frac{F}{k} = \frac{8}{80} = 0.1$ Magnification factor $= \frac{0.1}{0.1} = 1$			We know $TR = \frac{K}{K - m\omega^2}$ when $C = 0$ As TR is less than $1 \Rightarrow \omega/\omega_n \gg \sqrt{2}$ TR is negative $\therefore -0.05 = \frac{K}{K - m\omega^2}$ Solving we get K = 6767.7 N/m
37. Sol:	0.1 Ans: (c) Given, $m = 250 \text{ kg}$, $K = 100,000 \text{ N/m}$ $N = 3600 \text{ rpm}, \xi = 0.15$ $\omega_n = \sqrt{\frac{K}{m}} = 20 \text{ rad /sec}$ $\omega = \frac{2\pi \times N}{1000000000000000000000000000000000000$	ce 1	40. Sol:	Ans: (c) FBD of mass
	$\omega = \frac{1}{60} = 377 \text{ rad/sec}$ $TR = \frac{\sqrt{1 + \left(2\xi \frac{\omega}{\omega_n}\right)^2}}{\sqrt{\left(1 - \frac{\omega^2}{\omega_n^2}\right)^2 + \left(2\xi \frac{\omega}{\omega_n}\right)^2}} = 0.0162$			$m\ddot{x} m\ddot{x} m\dot{x} kx$ $m\ddot{x} + c\dot{x} + kx = F(t)$ Solution of differential equation x(t) = (C.F) + (P.I)

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Considering condition (P)

If C > 0 and $\omega = \sqrt{k/m}$

For this condition the displacement (x) is given by

[Assume the system to be under damped]

$$x(t) = X_{o}e^{-\xi\omega_{n}t}\cos(\omega_{d}t-\phi) + X\cos(\omega t-\phi)$$

Transient response + steady state response As $t \rightarrow \infty$ the transient response decays to zero and only steady state response will remain

 $\mathbf{x}(t) = \mathbf{X}\cos\left(\omega t - \phi\right)$

For this condition the response curve will be



Considering condition (Q)

c < 0 and $\omega \neq 0$

The differential equation becomes

 $\mathbf{m}\ddot{\mathbf{x}} - \mathbf{c}\ddot{\mathbf{x}} + \mathbf{k}\mathbf{x} = \mathbf{F}(\mathbf{t})$

Solution of above differential equation is

 $x(t) = X_{o}e^{+c_{1}t}\cos(\omega_{d}t - \phi) + X\cos(\omega t - \phi)$

As $t \to \infty$ the transient response approaches to ∞ and increases exponentially The plot will be



Considering condition (R)

$$C = 0$$
, $\omega = \sqrt{\frac{k}{m}}$ (Resonance)

The differential equation is

 $m\ddot{x} + kx = F(t)$

Solution for above differential equation

$$\mathbf{x}(t) = \mathbf{x}_{o} \cos \omega_{n} t + \frac{\dot{\mathbf{x}}_{o}}{\omega_{n}} \sin \omega_{n} t + \frac{\mathbf{x}_{static} \omega_{n} t}{2} \frac{\sin(\omega_{n} t)}{\frac{2}{\text{Increases with time linearly}}}$$

So the correct plot will be



Considering condition (S)

 $\mathbf{c} < 0 \text{ and } \omega \cong \sqrt{\frac{\mathbf{k}}{\mathbf{m}}}$

If the force frequency is close to, but not exactly equal to, natural frequency of the system, a phenomenon is known as beating. In this kind of vibration the amplitude buils up and then diminishes in a regular pattern. The displacement can be expressed as

$$\mathbf{x}(t) = \left(\frac{\mathbf{B}}{\mathbf{m}}\right) \left[\frac{\cos\omega t - \cos\omega_{n} t}{\omega_{n}^{2} - \omega}\right]$$

The correct plot will be







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