

Head Office : Sree Sindhi Guru Sangat Sabha Association, # 4-1-1236/1/A, King Koti, Abids, Hyderabad - 500001.

Ph: 040-23234418, 040-23234419, 040-23234420, 040 - 24750437

Hyderabad | Delhi | Bhopal | Pune | Bhubaneswar | Lucknow | Patna | Bengaluru | Chennal | Vijayawada | Vizag | Tirupati | Kukatpally | Kolkata | Ahmedabad

MECHANICAL ENGINEERING _ MOCK - F ___ Solutions

01. Ans: (B)

Sol: All quantitative techniques (Regression and moving average analysis) are well suited for the short range planning, whereas all qualitative techniques (Market survey, collective opinion and Delphi method) are suitable for medium and long range planning.

02. Ans: 13.09 (Range: 13.0 to 13.2)

Sol: The expression for torque being a function of 2θ , the cycle is repeated every 180° of the crank rotation.

$$T_{\text{mean}} = \frac{1}{\pi} \int_{0}^{\pi} T d\theta$$

= $\frac{1}{\pi} \int_{0}^{\pi} (500 + 200 \sin 2\theta - 300 \cos 2\theta) d\theta$
= $\frac{1}{\pi} \left[500\theta - \frac{200}{2} \cos 2\theta - \frac{300}{2} \sin 2\theta \right]_{0}^{\pi}$
= $\frac{1}{\pi} \left[(500\pi - 0) - (0) \right] = 500 \text{ N.m}$
P = T ω
= $500 \times \frac{2\pi \times 250}{60}$
= 13.089 W or 13.09 kW

03. Ans: (C)

Sol: The bulk mean temperature T_m at a given cross-section is defined on the basis of the thermal energy transported by the fluid stream which passes through that crosssection, as

$$T_{m} = \frac{\int \rho c_{p} u T dA}{\int \rho c_{p} u dA}$$

For flow through a circular pipe, the above expression reduces to

$$T_{m} = \frac{\int_{0}^{R} u(r)T(r)rdr}{\int_{0}^{R} u(r)rdr}$$

04. Ans: 53 NO RANGE Sol: $V (2x + 3y) = 2^2 V(x) + 3^2 V(y)$ $= (4 \times 2) + (9 \times 5) = 53$

05. Ans: (D)

Sol:

 Quick-Return mechanism is used to maintain cutting and reverse strokes. So, (A) is incorrect.

:2:



ACE Engineering Academv

- the requirement of intermittent table feed in shaping or planning. So, (B) is incorrect.
- Cam mechanism is not used because of its high cost relative to alternative mechanisms. So, (C) is incorrect.
- A Ratchet is a device that allows linear or rotary motion in only one direction. So, (D) is correct.

06. Ans: 74.94 (Range 74 to 76)

Sol: Given $T_E = 70$, $\sigma^2 = 9$ $\therefore \sigma = \sqrt{9} = 3$, Z = 1.647 $Z = \frac{T_S - T_E}{\sigma}$ $1.647 = \frac{T_S - 70}{3}$ $T_S = 74.94$ weeks

07. Ans: (D)

Sol:



Heat rejected in Otto = $c_V (T_4 - T_1)$ Heat rejected in diesel = $c_v (T_4' - T_1)$ Heat rejected in Otto is less where as heat supplied is same. Hence, efficiency is more for Otto than diesel.

08. Ans: (C)

Sol: Options (A), (B) and (D) are correct pairs. However, unit power $P_u = \frac{P}{H^{\frac{3}{2}}}$.

09. Ans: (C)

Sol: For pure shear at the centroidal axis of the beam element is shown in figure below



The corresponding Mohr circle should be concentric with origin.

10. Ans: 509 MPa (Range 507 to 511)

Sol: The maximum torsion on the shaft

 $T = 100 \text{ N-m} = 100 \times 10^3 \text{ N. mm}$

From Torsion equation $\frac{T}{J} = \frac{\tau}{r}$ $\tau_{max} = \frac{T}{J}r_{max} = \frac{T}{Z_p} = \frac{100 \times 10^3}{\frac{\pi}{100}(10^3)}$

 $\therefore \tau_{max} = 509 \text{ MPa}$

ACE Engineering Academy

Hyderabad | Delhi | Bhopal | Pune | Bhubaneswar | Lucknow | Patna | Bengaluru | Chennai | Vijayawada | Vizag | Tirupati | Kukatpally | Kolkata | Ahmedabad



11. Ans: (C)

Sol: Initially when the steel rod is in the boat, it must be resulting in a water displacement such that weight of the water displaced equals the total weight. Since the density of the anchor material is several times than that of water, the volume of water displaced is several times more than the volume of the steel rod.

Now when the steel rod is thrown into the water, it would displace just the volume of water equals to its own volume and this is much less than before. Thus the level of water in the bath tub must go down.

- 12. Ans: 1 NO RANGE
- **Sol:** Let $A = \begin{bmatrix} 1 & 2 & 0 \\ 0 & 1 & 3 \\ 0 & 0 & 1 \end{bmatrix}$

A is the upper triangular matrix eigen value is 1 only

Consider (A – I) =
$$\begin{bmatrix} 0 & 2 & 0 \\ 0 & 0 & 3 \\ 0 & 0 & 0 \end{bmatrix}$$

Clearly earth of (A - I) = 2Geometric multiplicity of eigen value 1 = No. of linearly independent eigen vectors

$$= n - r$$
$$= 3 - 2 = 1$$

13. Ans: 150 (Range: 150 to 150)

- **Sol:** Given: 3V + I = 300
 - I = 300 3VPower (P) = VI = V (300 - 3V) = 300V - 3V²

For optimum power

$$\frac{dP}{dV} = 0 \implies 300 - 6V = 0$$
$$V = 50 V$$
$$I = 300 - (3 \times 50) = 150 \text{ Amp}$$

14. Ans: (A)

Sol: Given data:

$$S_{yt} = 420 \text{ MPa}, \qquad S_e = 270 \text{ MPa},$$

$$\sigma_{max} = 100 \text{ MPa}, \qquad \sigma_{min} = 40 \text{ MPa}$$

$$\sigma_a = \frac{100 - 40}{2} = 30 \text{ MPa}$$

$$\sigma_m = \frac{100 + 40}{2} = 70 \text{ MPa}$$
According to Soderberg's theory

$$\frac{\sigma_a}{S_e} + \frac{\sigma_m}{S_{yt}} = \frac{1}{FS}$$
$$\therefore \frac{30}{270} + \frac{70}{420} = \frac{1}{FS}$$
$$\therefore \frac{1}{9} + \frac{1}{6} = \frac{1}{FS}$$
$$\therefore FS = \frac{18}{5} = 3.6$$





Classes Start from: 13th FEB 2020

Students who Qualify in Prelims can avail 100 % Fee Waiver



ESE-2018, 2019 Prelims Qualified Students are also eligible for Fee Discounts



@ DELHI





 H.O. # 4-1-1236/1/A, Sindhu Sadan, King Koti Road, Abids, Hyderabad – 500001, Telangana, India.

Ph: 040-23234418/19/20 , 040-24750437.

Email: hyderabad@aceenggacademy.com

www.aceenggacademy.com



15. Ans: 96 NO RANGE

Sol: Characteristic equation is $|\mathbf{A} - \lambda \mathbf{I}| = 0$

$$\begin{vmatrix} 1-\lambda & 0 & 0\\ 0 & 2-\lambda & 1\\ 2 & 0 & 3-\lambda \end{vmatrix} = 0$$
$$\Rightarrow (1-\lambda) (2-\lambda) (3-\lambda) = 0$$

 $\therefore \lambda = 1,2, 3$ are eigen values

Eigen values of A Eigen values of $A^2 - 3A + 6I$

1 1-3+6=42 4-6+6=43 9-9+6=6

Determinate of $A^2 - 3A + 6I = 4 \times 4 \times 6$

= 96

0

16. Ans: 10.35 (Range 10.1 to 10.5)

Sol: Free body diagram of Roller :



For equilibrium, all the forces should form concurrent force system.

Applying Lami's theorem,



17. Ans: 3.75 (Range: 3.50 to 4.00)

Sol: Given data: n = 0.4, $T_c = 2.5$ min For maximum production rate

Optimum tool life (T) =
$$\frac{1-n}{n} \times T_c$$

= $\frac{1-0.4}{0.4} \times 2.5 = 3.75$ min

18. Ans: (D)



19. Ans: (A)

Tempering of Steel Martensite: Martensite Sol: is not an equilibrium phase. This is why it does not appear on the Fe-Fe₃C phase diagram. When martensite in a steel is heated below the eutectoid temperature, the thermodynamically stable α and Fe₃C phases precipitate. This process is called tempering. The decomposition of martensite in steels causes the strength and hardness of the steel to decrease while the impact ductility and properties are improved.



Mechanical Engineering _Solutions



Sol:





Throttling process

$$h_1 = h_2 = 123.49 \text{ kJ/kg} < 243.3$$

kJ/kg, i.e. h_g at $-12^{\circ}C$

Hence after throttling it is in wet state

$$\begin{split} h_1 &= h_2 = h_{f_2} + x_2(h_{g_2} - h_{f_2}) \\ 123.49 &= 35.92 + x_2 (243.3 - 35.92) \\ x_2 &= \frac{123.49 - 35.92}{243.3 - 35.92} = \frac{87.57}{207.38} = 0.422 \\ s_2 &= s_{f_2} + x_2(s_{g_2} - s_{f_2}) \\ &= 0.14504 + 0.422 (0.93911 - 0.14504) \\ &= 0.4801 \text{ kJ/kg.K} \end{split}$$

21. Ans: -1 NO RANGE

Sol: $\lim_{x \to 0} \frac{\sin x}{x(x-1)} = \lim_{x \to 0} \frac{1}{x-1} \cdot \lim_{x \to 0} \frac{\sin x}{x}$ $= -1 \times 1$ = -1

22. Ans: (D)

Sol: The grit size of the abrasive affects both the machining rate and surface roughness of

the machined surface. Increase in the grit size increases machining rate till the grit size be come nearly equal to amplitude of vibration. Beyond this, the increase in grit size decreases the machining rate. This is illustrated in figure below.



23. Ans: (C)

Sol:

Non-dimensional	Ratio of significance				
number					
Froude number	Inertia force /				
	Gravitational force				
Euler number	Inertia force / Pressure				
	force				
Reynolds number	Inertia force / Viscous				
	force				
Mach number	Inertia force / Elastic				
	force				



GATE _ **Full** Length Mock Test

24. Ans: (C)

Sol: *Computer Aided Design (CAD)* uses computers to produce and revise complex engineering drawings on the computer screen. This information produced in making the drawing can also be used to produce the CNC program used on the machine to produce the part. So option (A) is incorrect.

> *Computer Aided Manufacturing (CAM)* uses the technologies of CAD and CAE (Computer aided engineering) to produce a computer model of a manufacturing process. It provides the codes required to control production machines, material handling equipment and control systems. So option (B) is incorrect.

> *Computer Integrated Manufacturing (CIM)* uses a central host computer to control an entire network of computers involved in all phases of manufacturing. The ability of the CIM factory to oversee all aspects of the factory results in a new concept in inventory control and manufacturing scheduling called *Just In Time (JIT) manufacturing.* So option (C) is correct.

> *Direct Numerical Control (DNC)* is used to upload and download CNC programs to one or more CNC machines from the large

memory of the machine control unit. In some applications, the DNC system can be combined with part management system, where the CNC operator selects the latest version of a part from the central computer console located in the machine or manufacturing shop. So option (D) is incorrect.





Slope of SFD = rate of loading and Slope of BMD = shear force value on the beam







27. Ans: (B)

Sol:



$$LMTD = \frac{\theta_1 - \theta_2}{\ln\left(\frac{\theta_1}{\theta_2}\right)} = \frac{250 - 50}{\ln\left(\frac{250}{50}\right)} = 124.266^{\circ}C$$

Energy balance:

UA × LMTD =
$$\dot{m}_{g}c_{pg}.(T_{hi} - T_{he})$$

U×0.64×124.26 = 0.4×1050(400 - 200)
U = 1056.2 W/m²-K

28. Ans: (A)

Sol: Given
$$f(D)y = Q(x)$$
(1)
where $f(D) = D^2 + 4D + 4$
& $Q(x) = x^4 e^{-2x} = e^{-2x} .x^4 = e^x . V(x)$
Now, $y_P = \frac{1}{f(D)} \left[e^{-2x} x^4 \right]$
 $\Rightarrow y_P = e^{-2x} \left[\frac{1}{f(D-2)} x^4 \right]$
 $\Rightarrow y_P = e^{-2x} \left[\frac{1}{(D-2)^2 + 4(D-2) + 4} x^4 \right]$
 $\Rightarrow y_P = e^{-2x} \left[\frac{1(x^4)}{D^2} \right]$
 $\therefore y_P = e^{-2x} .\frac{x^6}{30}$
29. Ans: 1.066 (Range: 0.9 to 1.2)
Sol: Data given:

 $F_t = 500 N$,

r = 0.42,

 $F_c = 1600 \text{ N},$ $t_1 = d = 0.3 \text{ mm},$ b = w = 5 mm, $V_c = 35 \text{ m/min}$ $\alpha = 10^{\circ}$.

ACE Engineering Academy

🕅 Hyderabad | Delhi | Bhopal | Pune | Bhubaneswar | Lucknow | Patna | Bengaluru | Chennai | Vijayawada | Vizag | Tirupati | Kukatpally | Kolkata | Ahmedabad

Rate of energy dissipated / per unit volume,

$$= \frac{F_{c} \times V_{c}}{t_{1} \times b \times V_{c}}$$
$$= \frac{1600}{0.3 \times 5 \times 1000} \left(\frac{J}{mm^{3}}\right) = 1.066 \text{ J/mm}^{3}$$

30. Ans: (B)

Sol:



Using Macauley's double integration method

$$R_{B}(l) = w\left(\frac{\ell}{2}\right)\left(\frac{\ell}{4}\right)$$

$$R_{B} = \frac{w\ell}{8}$$

$$EI\frac{d^{2}y}{dx^{2}} = R_{B}(x) - \frac{w\left(x - \frac{\ell}{2}\right)\left(x - \frac{\ell}{2}\right)}{2}$$

$$EI\frac{dy}{dx} = R_{B}\frac{x^{2}}{2} - \frac{w\left(x - \frac{\ell}{2}\right)^{3}}{6} + C_{1}$$

$$EI(y) = R_{B}\frac{x^{3}}{6} - \frac{w\left(x - \frac{\ell}{2}\right)^{4}}{24} + C_{1}x + C_{2}$$
at x = 0 y = 0
0 = 0 - 0 + C_{2} = 0
at x = l y = 0

$$0 = \left(\frac{w\ell}{8}\right)\frac{\ell^{3}}{6} - \frac{w\left(\frac{\ell}{2}\right)^{4}}{24} + C_{1}(\ell)$$
$$= \frac{w\ell^{4}}{48} - \frac{w\ell^{4}}{384} + C_{1}\ell$$
$$C_{1} = \frac{7}{384}w\ell^{3}$$
$$at x = \frac{l}{2}$$
$$EI(y) = \frac{w\ell}{8}\left(\frac{\ell^{3}}{48}\right) - w - \left(\frac{7}{384}w\ell^{3}\right)\left(\frac{\ell}{2}\right)$$
$$y = \left[\frac{1}{384}(-)\frac{7}{768}\right]w\ell^{4} = \frac{5w\ell^{4}}{768EI}$$

31. Ans: 884.1 (Range: 882.00 to 886.00)

Sol: Given, $\sigma = 1100$ MPa, n = 0.35 $h_1 = 58$ mm, $\varepsilon = \ell n \left(\frac{h_o}{h_1} \right)$ $\varepsilon = \ell n \left(\frac{75}{58} \right) = ln (1.293) = 0.257$ Flow stress $(Y_f) = \sigma \varepsilon^n$ $Y_f = 1100(0.257)^{0.35} = 683.7$ MPa

Starting volume

$$V = 75(1000) = 75,000 \text{ mm}^3$$

At h = 58 mm,

 $A = V/L = 75,000/58 = 1293.1 \text{ mm}^2$

The force required to achieve this compression (F) = 683.7×1293.1

 $= 884,095 \text{ N} \cong 884.1 \text{ kN}.$



HYDERABAD | TIRUPATI | DELHI | PUNE | BHUBANESWAR | BENGALURU | LUCKNOW | CHENNAI | VIJAYAWADA | VIZAG | KOLKATA | AHMEDABAD



Launching Soon! for ECE | EEE | MECH | CE | IN



Erudite &

Experienced

Faculty



Free Online Test Series



Relevant Study Material

by Post



Doubt Clearing Available



Access the Lectures from anywhere and Unlimited Times



EMI Option Available



Access The Course at

www.deep-learn.in

Call: 040-23234418/19/20 | web: www.aceenggacademy.com



32. Ans 4.48

Sol: Wall shear stress:

$$\tau_{o} = -\frac{dP}{dx}\frac{R}{2}$$

In laminar flow through a pipe, the velocity distribution is,

$$u = 1.4 \left[1 - \left(\frac{r}{R}\right)^2 \right]$$
$$u = U_{max} \left[1 - \left(\frac{r}{R}\right)^2 \right]$$

and,

$$U_{max} = \frac{R^2}{4\mu} \left(\frac{-dP}{dx}\right)$$
$$\frac{-dP}{dx} = \frac{4\mu U_{max}}{R^2}$$
$$\tau_o = \frac{4\mu U_{max}}{R^2} \times \frac{R}{2} = \frac{2\mu U_{max}}{R}$$
$$= \frac{2 \times 0.08 \times 1.4}{50 \times 10^{-3}}$$
$$\tau_o = 4.48 \,\text{N/m}^2$$

33. Ans: (C)

Sol: Given

$$f(x) = \frac{\pi^2}{3} - 4\left(\frac{\cos x}{1^2} - \frac{\cos 2x}{2^2} + \dots\right)$$

clearly f(x) is continuous at x = 0

(:. Lt
$$f(x) = 0$$
) the four series converges to $f(0)$

$$\frac{\pi^2}{3} - 4\left(\frac{1}{1^2} - \frac{1}{2^2} + \frac{1}{3^2} - \dots\right) = 0$$
$$\frac{\pi^2}{3} - 4\left(\frac{1}{1^2} - \frac{1}{2^2} + \frac{1}{3^2} - \dots\right) = 0$$
$$\frac{1}{1^2} + \frac{1}{2^2} - \frac{1}{3^2} + \dots = \frac{\pi^2}{12}$$

34. Ans: (B)

Sol: We know that, Torque = Rate of change of angular momentum

$$\vec{\tau} = \frac{d\vec{L}}{dt}$$

$$\Rightarrow d\vec{L} = \vec{\tau} dt$$

$$\Rightarrow \Delta \vec{L} = \vec{\tau} \Delta t$$

$$\Rightarrow I\Delta \vec{\omega} = \vec{\tau} \Delta t$$

$$\Rightarrow |\Delta \vec{\omega}| = \frac{\tau \Delta t}{I} = \frac{100 \times 0.1}{1} = 10 \text{ rad/s}$$

35. Ans: 87.72 (Range 86.5 to 88.3)

Sol: Stroke length = 400 mm,

$$n = \frac{\ell}{r} = 4.5$$

$$\omega_{crank} = \frac{2\pi \times 200}{60} = 20.94 \text{ rad/s}$$

$$a_{crank} = ?$$

$$2r = 400 \text{ mm}$$

$$\Rightarrow r = 200 \text{ mm}$$

$$a_{crank} = r \omega^2 = 87.72 \text{ m/s}^2$$



36. Ans: (D)

Sol: Initial volume = $0.033 \times 2 = 0.066 \text{ m}^3$ Finally pressure becomes 500 kPa Final volume = $0.042 \times 1 = 0.042 \text{ m}^3$ It is constant pressure process So, Work done = $500 \times [0.066 - 0.042] = 12 \text{ kJ}$

37. Ans: (B)

Sol: Given
$$f(D) y = Q(x) \dots (1)$$

where $f(D) = D^2 + 3D + 2$
and $Q(x) = \cos(x)$
C.F: Consider A.E, $f(m) = 0$
 $\Rightarrow m^2 + 3m + 2 = 0$
 $\Rightarrow m = -1, -2$
 $\therefore y_c = c_1 e^{-x} + c_2 e^{-2x}$
P.I: Here, $Q(x) = \cos(x) = \cos(ax+b)$
and $f(D) = \phi(D^2) = \phi(-a^2) = \phi(-1)$
 $= (-1) + 3D + 2 = 1 + 3D \neq 0$

Now,

$$y_{p} = \frac{1}{1+3D} \times \frac{1-3D}{1-3D} \cos(x) = \frac{1-3D}{1-9D^{2}} \cos(x)$$

$$\Rightarrow y_{p} = (1-3D) \left[\frac{1}{1-9(-1)} \cos x \right] = (1-3D) \left(\frac{1}{10} \cos(x) \right)$$

$$\therefore y_{p} = \frac{\cos(x)}{10} + \frac{3}{10} \sin x$$

Hence, the general solution of (1) is

$$y = y_{c} + y_{p}$$

i.e., $y = c_{1}e^{-x} + c_{2}e^{-2x} + \frac{\cos(x)}{10} + \frac{3}{10}\sin x$



Let the interface temperature (in °C) of the two sections be T.

For steady state one-dimensional heat conduction, the rate of heat flux is given by

$$q = \frac{T_{\infty,i} - T_{\infty,o}}{\frac{1}{h_i} + \frac{L_1}{k_1} + \frac{L_2}{k_2} + \frac{1}{h_o}} = \frac{T_{\infty,i} - T}{\frac{1}{h_i} + \frac{L_1}{k_1}}$$

Substituting the respective values, we get

40 - 4					_ 40	-T
	1	0.3	0.15	1	1	0.3
	20	20	50	50	20	20
-	⇒	T = 13	3.40°C			



(1)

 $\frac{P_1}{\gamma} + \frac{V_1^2}{2g}$

(Range 29 to 31)

(2)

 $\frac{V_2^2}{2g} + h_{Le}$





$$(as Z_1 = Z_2) = \begin{bmatrix} 28 \\ h = 35 \end{bmatrix}$$
41. Ans: 0
Sol: Allowa

$$\Rightarrow 0.02 = \frac{16V_2^2 - V_2^2}{2g} - \frac{9V_2^2}{2g}$$
$$\Rightarrow 0.02 = \frac{6V_2^2}{2g}$$
$$\Rightarrow \frac{V_2^2}{2g} = \frac{0.02}{6}$$

Since, $h_{Le} = \frac{9V^2}{2g} = \frac{9 \times 0.02}{6} = 0.03 \text{ m}$

: Energy grade line drops down by 30 mm

40. Ans: 35.3 (Range 34.5 to 36.5)

d = 12.7 mmSol:

$$T_{i} = 66^{\circ}C, \qquad \tau = 69 \text{ s}$$

$$T_{\infty} = 27^{\circ}C, \qquad \rho = 8933 \text{ kg/m}^{3}$$

$$T = 55^{\circ}C, \qquad c = 389 \text{ J/kg.K}$$

Temperature distribution

$$\frac{T_{i} - T_{\infty}}{T - T_{\infty}} = e^{\left(\frac{hA}{\rho VC} \times \tau\right)}$$
$$\frac{66 - 27}{55 - 27} = e^{\left(\frac{h \times 6}{59.33 \times 0.0127 \times 389} \times 69\right)}$$
(for sphere, $\frac{V}{A} = \frac{d}{6}$)

 $.32 \text{ W/m}^2.\text{K}$

0.026 (Range: 0.026 to 0.026)

ance = difference between maximum material limits

> = higher limit shaft – lower limit of hole = [(41.996 + 0.015) - (42.000 - 0.015)]

42. Ans: (C)

Given data: Sol:

> $\mu_1 = 0.15 \text{ Pa.s}, \quad \mu_2 = 0.5 \text{ Pa.s}, \quad \mu_3 = 0.2 \text{ Pa.s}$ $h_1 = 0.5 \text{ mm}, \quad h_2 = 0.25 \text{ mm}, \quad h_3 = 0.2 \text{ mm},$ $V_{12} = \frac{1}{3}m/s$,

Shear stress at the top plate = $\frac{F}{A}$

$$=\frac{100}{1}=100$$
 N/m²

For the problem given, the shear stress will be same everywhere because of the linear velocity profiles given.

$$100 = \mu_2 \frac{V_{23} - V_{12}}{h_2}$$
$$V_{23} = \frac{100 \times 0.25 \times 10^{-3}}{0.5} + \frac{1}{3}$$
$$= 0.05 + 0.333 = 0.383 \text{ m/s}$$

Hyderabad | Delhi | Bhopal | Pune | Bhubaneswar | Lucknow | Patna | Bengaluru | Chennai | Vijayawada | Vizag | Tirupati | Kukatpally | Kolkata ACE Engineering Academy



Also, $100 = \mu_3 \frac{V - V_{23}}{h_3}$

$$100 = \frac{0.2(V - 0.383)}{0.2 \times 10^{-3}}$$

$$\Rightarrow$$
 V = 0.1 + 0.383 = 0.483 m/s

Hence, the required ratio,

$$\frac{\mathrm{V}_{23}}{\mathrm{V}} = \frac{0.383}{0.483} = 0.793$$

43. Ans: (A)

Sol: Casting size = $100 \text{ mm} \times 100 \text{ mm} \times 50 \text{ mm}$ Riser, D = H

$$\left(\frac{V}{A_s}\right)_c = \frac{100 \times 100 \times 50}{2(50 \times 100 + 50 \times 100)} = 25$$
$$\left(\frac{V}{A_s}\right)_r = \frac{D}{6}$$

Freezing ratio =
$$\frac{(V/A_s)_r}{(V/A_s)_c} = \frac{D/6}{25} = \frac{D}{150}$$

44. Ans: (C)

Sol:

$$\varepsilon_1 = 0.5$$

$$T_1 \qquad T_2 \\ \varepsilon_2 = 0.5$$

Net heat exchange

$$(\mathbf{Q}_1) = \frac{\sigma(\mathbf{T}_1^4 - \mathbf{T}_2^4)}{\frac{1 - \varepsilon_1}{\varepsilon_1 \mathbf{A}} + \frac{1}{\mathbf{A}\mathbf{F}_{1-2}} + \frac{1 - \varepsilon_2}{\varepsilon_2 \mathbf{A}}}$$

$$= \frac{\sigma A \left(T_{1}^{4} - T_{2}^{4} \right)}{\frac{1}{\epsilon_{1}} + \frac{1}{\epsilon_{2}} - 1} \qquad (\text{as } F_{12} = 1)$$

Considering new emissivity of second plate

$$\begin{aligned} &(\varepsilon_{2}') = 0.25\\ &Q_{2} = \frac{\sigma A \left(T_{1}^{4} - T_{2}^{4}\right)}{\frac{1}{\varepsilon_{1}} + \frac{1}{\varepsilon_{2}'} - 1}\\ &\frac{Q_{2}}{Q_{1}} = \frac{\frac{1}{\varepsilon_{1}} + \frac{1}{\varepsilon_{2}} - 1}{\frac{1}{\varepsilon_{1}} + \frac{1}{\varepsilon_{2}'} - 1} = \frac{\frac{1}{0.5} + \frac{1}{0.5} - 1}{\frac{1}{0.5} + \frac{1}{0.25} - 1}\\ &= \frac{2 + 2 - 1}{2 + 4 - 1} = \frac{3}{5} = 0.6\end{aligned}$$

Percentage decrease in heat exchange

$$= \frac{Q_1 - Q_2}{Q_1} \times 100\%$$
$$= \left(1 - \frac{Q_2}{Q_1}\right) \times 100\%$$
$$= (1 - 0.6) \times 100\% = 40\%$$

45. Ans: 300 (Range 300 to 300)

Sol: FC = Rs. 15000, SP = Rs. 90/unit,
VC = Rs. 30/unit, Profit = Rs. 3000
Profit = Total revenue – Total cost
$$\Rightarrow 3000 = q \times SP - (FC + q \times VC)$$

 $\Rightarrow q = \frac{18000}{60} = 300$ units







Hyderabad | Ahmedabad | Pune | Delhi | Bhubaneswar | Bangalore | Chennai | Lucknow | Visakhapatnam | Vijayawada | Tirupati | Kolkata Head Office Address: # 4-1-1236/1/A, Sindhu Sadan, King Koti, Abids, Hyderabad – 500001, Telangana, India.

SHORT TERM BATCHES GATE + PSUs - 2021



Streams: EC, EE, ME, CE, CSIT, IN & PI

28th April, 5th May, 10th May, 17th May, 25th May, 1st June, 8th June, 2020

Course Duration: 55 to 60 Days

 ⊕ 040-23234418/19/20, 040-24750437 hyderabad@aceenggacademy.com

@ DELHI

Streams: EC, EE, ME, CE, IN & PI

10th & 20th **May 2020**

Course Duration: 60 to 70 Days

7838971777 (Call or Whatsapp) delhi@aceenggacademy.com

Early Bird Offer Rs. 3,000/- Register before 31st March 2020

Upcoming Batches @ 🛱 YDERABAD

GATE+PSUs-2021

- : 10th May, 8th & 23rd June 2020. **Spark Batches**
- : 26th April, 10th, 24th May, 8th, 23rd June, 7th, 22nd July, **Regular Batches** 5th & 20th August 2020.

ESE+GATE+PSUs-2021

Spark Batches : 10th May, 8th & 23rd June 2020. Regular Batches : 29th March, 26th April, 10th, 24th May, 8th, 23rd June & 7th July 2020.

SSC-JE Batches @ Hyderabad

New Batch Starts from: 10th May 2020

for Civil, Mechanical & Electrical

www.aceenggacademy.com

Upcoming Batches @ DELH

GATE+PSUs-2021 Weekend Batches

: 28th Dec. 11th Jan & 8th Feb 2020. **Regular Batches** : 17th Feb, 7th March, 10th & 20th May 2020.

ESE+GATE+PSUs-2021 Weekend Batches : 28th Dec, 11th Jan & 8th Feb 2020. Regular Batches

: 17th Feb, 7th March, 10th & 20th May 2020.

GATE+PSUs-2022 Weekend Batches : 28th Dec, 11th Jan & 8th Feb 2020.

ESE+GATE+PSUs-2022 Weekend Batches : 28th Dec. 11th Jan & 8th Feb 2020.



Scan QR Code for **Upcoming Batches** Details

follow us on: 🕒 🚺 🎯



Sol:



When the beam is supported at A and B, the force exerted on each man = $\frac{\text{mg}}{2}$

Where 'm' is the mass of the beam.

When the support at B is withdrawn, the F.B.D of beam is shown below

$$\Delta = \frac{A}{M} = \frac{M\ell^2}{2} = I\alpha = \frac{M\ell^2}{3}\alpha$$
$$\Rightarrow \alpha = \frac{3g}{2\ell}$$

The instantaneous linear acceleration of the centre of mass is

 $a_{cm} = \alpha \times \frac{\ell}{2} = \frac{3g}{2\ell} \times \frac{\ell}{2} = \frac{3g}{4}$

Now, we know that $(\Sigma F)_{ext} = m \times a_{c.m}$

$$mg - N = m \times \frac{3g}{4}$$

 \Rightarrow N = $\frac{\text{mg}}{4}$

Thus, the force exerted by beam on man decreases.

47. Ans: 3 (Range 2.8 to 3.2)
Sol:
$$N_{g} = 300$$
 rpm.

$$\omega_{g} = \frac{2\pi \times 300}{60} = 31.4 \text{ rad/s}$$

$$V_{s \text{ max}} = 1260 \text{ mm/s}$$
Path of recess = 8.06 mm and
Path of approach = 10.03 mm
Maximum velocity of sliding

$$= (\omega_{p} + \omega_{g}) \times \text{maximum path}$$

$$1260 = \omega_g \left(\frac{\omega_p}{\omega_g} + 1\right) \times 10.03$$
$$1260 = 31.4(G+1) \times 10.03$$
$$\therefore G = 3$$

48. Ans: (B)

Sol: Shear force throughout the beam will be 10 kN and it is constant.

Bending Moment: (Sign convention : Hogging moment is taken negative) $(BM)_{C} = 0$ $(BM)_{B_{Right}} = -10 \times 1 = -10 \text{ kN.m}$ $(BM)_{B_{Left}} = -10 \text{ kN.m} - 10 \text{ kN.m}$ = -20 kN.m $(BM)_{A} = -10 \times 2 - 10 = -30 \text{ kN.m}$ Thus, $|SF_{max}| = 10 \text{ kN}$ and $|BM_{max}| = 30 \text{ kN.m}$

ACE Engineering Academy



Sol:

49. Ans: 2 (Range: 2 to 2)

Sol:



For Brayton cycle:

$$\begin{aligned} \frac{T_2}{T_1} &= \frac{T_3}{T_4} = (r_p)^{\frac{\gamma-1}{\gamma}} \\ \frac{T_2}{250} &= \frac{300}{200} \quad ; \quad T_2 = 375 K \\ W_C &= C_p (T_2 - T_1) \\ &= 1(375 - 250) = 125 \text{ kJ/kg} \\ W_E &= C_p (T_3 - T_4) \\ &= 1(300 - 200) = 100 \text{ kJ/kg} \\ W_{net} &= W_C - W_E \\ &= 125 - 100 = 25 \text{ kJ/kg}. \\ COP &= \frac{c_p \times (T_1 - T_4)}{25} = \frac{250 - 200}{25} = 2 \end{aligned}$$

50. Ans: (B)

Sol:

$$\int_{-\infty}^{\infty} x e^{-x^2} dx$$

ŝ

 $f(x) = xe^{-x^2}$

$$f\left(-x\right)\!=\!-xe^{\!-x^2}=\!-f\left(x\right)$$

- \therefore f(x) is odd function
- \therefore The value of given integral is zero.

51. Ans: 5 (Range 5 to 5)

$$\begin{array}{c|c} 2 & 3 \\ A & +\theta & 10 - \theta \\ B & 5 - \theta & 15 + \theta \end{array}$$

 θ = minimum value of $(5 - \theta, 10 - \theta) = 0$ $\theta = 5$ units

The maximum quantity that can be shifted to A-2 cell without changing the supply and demand constraint is 5 units.

52. Ans: (B)

Sol:
$$\frac{P_1}{\gamma} + \frac{V_1^2}{2g} = \frac{P_2}{\gamma} + \frac{V_2^2}{2g}$$

 $\Rightarrow P_1 = \rho \frac{V_2^2 - V_1^2}{2} = \frac{15\rho V^2}{2}$
Just inside the pitot tube

$$P_{\text{stag}} = \rho (4V)^2 = 8\rho V^2$$

$$P_1 + \gamma_{\text{Hg}}h = P_{\text{stag}} + \gamma_{\text{water}}h$$

$$\Rightarrow \frac{1}{2}\rho V^2 = h(\gamma_{\text{Hg}} - \gamma)$$

$$\Rightarrow V = \sqrt{\frac{2 \times (0.2 \times 9810)}{1000}}(13.6 - 1)$$

$$= 7.03 \text{ m/s}$$

Hyderabad | Delhi | Bhopal | Pune | Bhubaneswar | Lucknow | Patna | Bengaluru | Chennai | Vijayawada | Vizag | Tirupati | Kukatpally | Kolkata ACE Engineering Academy







From bending equation

$$f = \frac{M}{I} \cdot y = \frac{16 \times 10^{6}}{\left(\frac{100 \times 150^{3}}{12}\right)} (25)$$
$$= 14.22 \text{ MPa}$$

Force on hatched surface = average stress on the hatched area \times hatched area

$$=\left(\frac{0+14.22}{2}\right)(25\times50)=8.9\,\mathrm{kN}$$

Sol: Put $x^3 = t \Rightarrow 3x^2 dx = dt$ $\Rightarrow x^2 dx = \frac{dt}{3}$ $x = 0 \Rightarrow t = 0$ $x = 2 \Rightarrow t = 8$

$$\therefore \int_{0}^{2} x^{2} \left[x^{3} \right] dx = \int_{0}^{8} \left[t \right] \frac{dt}{3}$$
$$= \frac{1}{3} \int_{0}^{8} \left[t \right] dt$$
$$= \frac{1}{3} \frac{8(8-1)}{2} = \frac{28}{3}$$

55. Ans: 0.7 (Range: 0.62 to 0.75)

Sol: During cooling process of air, entropy decrease of air takes place.

$$\Delta S_{1} = mC_{p} \ell n \left(\frac{T_{H}}{T_{L}}\right)$$
$$= 1 \times 1 \times \ell n \left(\frac{300}{280}\right) = 0.069 \text{ kJ} / \text{K}$$

And heat removed from the air,

$$Q_{L} = mC_{p}(T_{H} - T_{L})$$
$$= 1 \times 1 \times (27-7) = 20 \text{ kJ}$$

Let the work input be, W_{in}

The entropy increase of atmosphere,

$$\Delta S_2 = \frac{W_{in} + mC_p(T_H - T_L)}{T_H} = \frac{W_{in} + 20}{300}$$

$$S_{gen} = \Delta S_{system} + \Delta S_{Surrounding}$$

$$S_{gen} \ge 0$$

$$\Delta S_1 + \Delta S_2 \ge 0$$

$$\therefore \quad \frac{W_{in} + 20}{300} - 0.069 \ge 0$$
So, $W_{min} = 0.7 \text{ kJ}$

56. Ans: (D)

Sol: 'Cut out for' means designed to be so. 'Cut up' means 'to be emotionally upset'. 'Cut down' means 'to kill somebody' or 'to make something fall down by cutting it at the base'. 'Cut off' means 'separated from the rest of the world'.

ACE Engineering Academy

Hyderabad | Delhi | Bhopal | Pune | Bhubaneswar | Lucknow | Patna | Bengaluru | Chennai | Vijayawada | Vizag | Tirupati | Kukatpally | Kolkata | Ahmedabad



ACE Engineering Academy

- 58. Ans: (A)
- 59. Ans: (D)
- Sol: Let principle be 1. then amount after 10 years = $3 \times 1 = 3$
 - \therefore Simple interest = 3 1 = 2

$$\therefore \text{ Rate of interest } = \frac{2 \times 100}{1 \times 10} = 20\%$$

60. Ans: (C)

Sol:

20=2*2*5	
25=5*5	
35=1*5*7	
40=2*2*2*5	

Note that 20 - 14 = 6; 25 - 19 = 6; 35 - 29 = 6; 40 - 34 = 6.

Required number

= L.C.M. of (20, 25, 35 and 40) – 6 = $(2 \times 2 \times 2 \times 5 \times 5 \times 7) - 6$ = 1400 - 6 = 1394

61. Ans: (C)

Sol: The angle subtended by an arc at the centre of the circle is twice the angle subtended by the arc at any point on the remaining part of the circle.

 $\therefore \angle BOC = 2 \angle BAC = 2 \times 50^{\circ} = 100^{\circ}$



Now in $\triangle BOC$ OB = OC [radii of circumcentre] $\therefore \angle OBC = \angle OCB = x$ (let) $\therefore x + x + 100^\circ = 180^\circ$ $\Rightarrow 2x = 80^\circ$ $\Rightarrow x = 40^\circ$

62. Ans: (A)

Sol: At 4:10 the hour hand is a head of minute hand

Given that n = 4 and x = 10

Then according to the formula required angle

$$= \left\{ 30\left(n - \frac{x}{5}\right) + \frac{x}{2} \right\}^{0}$$
$$= \left\{ 30\left(4 - \frac{10}{5}\right) + \frac{10}{2} \right\}^{0}$$
$$= \left\{ (30 \times 2) + 5 \right\}^{0} = (60 + 5)^{0} = 65^{0}$$

63. Ans: (B)

Sol: Total cost (in Rs) of journey to Town A
= 4300 + 3100 + 4000 + 6000 = 17400
Average cost =
$$\frac{17400}{4}$$
 = Rs. 4350



Hyderabad | Delhi | Bhopal | Pune | Bhubaneswar | Lucknow | Patna | Bengaluru | Chennai | Vijayawada | Vizag | Tirupati | Kukatpally | Kolkata | Ahmedabad





Exam Date : 23 rd February 2020 @ 11:00 AM No. of Questions: 50 (1M:25, 2M:25) Marks : 75 Duration : 90 Min. Streams : EC [EE [ME CE CSIT IN P]			Mode of Exam Sector Control							
		Syllabu	s for 2	P nd Year Students	s - Ap	titude Paper				
Engg. Mathematics : 20 Q Nu				merical Ability : 20 Q		Q	Verbal Ability : 10 Q			
Syllabus for 3rd/4th Year & Passed-out Students - Technical Paper										
EEE ECE / IN		CS & IT		CE		ME / PI	ME / PI			
Subject	No. of Questions	Subject	No. of Questions	Subject	No. of Questions	Subject	No. of Questions	Subject	No. of Question	
Networks	5 Q	Networks	6 Q	DS,PL& Algorithm	10 Q	SOM	5 Q	SOM	6 Q	
Control System	5 Q	Control System	6 Q	DBMS	5 Q	FM & HM	5 Q	FM & HM	5 Q	
Analog Electronics	4 Q	Analog Electronics	5 Q	Computer Networks	5 Q	Geo Technical Eng	g. 7Q	ТОМ	6 Q	
Digital Electronics	5 Q	Digital Electronics	5 Q	Operating System	6 Q	Environmental	7 Q	Machine Design	4 Q	
Electrical Machines	8 Q	Signal & Systems	5 Q	Computer Organization	4 Q	Transportation	4 Q	Thermal	7 Q	
Power System	7 Q	EDC & VLSI	5 Q	Theory of Computation	6 Q	RCC& STEEL	6 Q	Heat Mass Transfer	4 Q	
Power Electronics	6 Q	Communications	8 Q	Digital Electronics	4 Q	Surveying	6 Q	Production	8 Q	
Engg. Maths	5 Q	Engg. Maths	5 Q	Engg. Maths	5 Q	Engg. Maths	5 Q	Engg. Maths	5 Q	
Numerical / Verbal Ability	5 Q	Numerical / Verbal Ability	5 Q	Numerical / Verbal Ability	5 Q	Numerical / Verbal Abilit	5 Q	Numerical / Verbal Ability	5 Q	
Allocation of Scholarships Applicable for Batches Commencing between 100% Fee Waiver* 50% Fee Waiver* Applicable for Batches Commencing between							en O			

(50 Members)

(100 Members)

(250 Members)

4th Position (400 Members) 30% Fee Waiver | 5th Position (700 Members) 20% Fee Waiver* 6th Position (1000 Members) 10% Fee Waiver* (The above given positions should achieve Min. 50% of marks in the test).

IMPORTANT DATES : Registrations Start from : 8th December 2019, End Date: 14th February 2020 | Exam Date: 23th February 2020







ALL INDIA ALL INDIA 1st RANKS IN GATE 1st RANKS IN ESE

Fee ₹

Visit our website for online registrations

www.aceenggacademy.com

on Tution Fee

Contact: 040-23234418/19/20 | Email: hyderabad@aceenggacademy.com

HYDERABAD | TIRUPATI | DELHI | PUNE | BHUBANESWAR | BENGALURU | LUCKNOW | CHENNAI | VIJAYAWADA | VIZAG | KOLKATA | AHMEDABAD