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MECHANICAL ENGINEERING _ MOCK - D ___ Solutions

01. Ans: (D)

Sol: For wax pattern draft allowance is not required. It is used where very small quantity of job is to be cast or only one (or) two casting is required. This pattern provides high degree of surface finish and dimensional accuracy. If the pattern is made by wax, mercury or polystyrene it is not required to provide draft allowance.

02. Ans: (B)

Sol:
$$\frac{n_d}{n_{dr}} = 2$$

 $n_d - n_{dr} = 2$
 $2n_{dr} - n_{dr} = 2 \implies n_{dr} = 2$
 $n_d = 2 \times 2 = 4$

So, number of pairs of friction surface in contact,

 $n = n_d + n_{dr} - 1$ n = 4 + 2 - 1 = 5

03. Ans: (D)

Sol: Mean tardiness is to be minimized. Hence EDD rule will be used.

04. Ans: (B)

Sol: Applying continuity equation (before and after the nozzle), we can write

$$\mathbf{A}_1 \mathbf{V}_1 = \mathbf{A}_2 \mathbf{V}_2$$

where the suffix 2 stands for the exit of the nozzle

So, the ratio of the two velocities,

$$\frac{\mathbf{V}_{1}}{\mathbf{V}_{2}} = \frac{\mathbf{A}_{2}}{\mathbf{A}_{1}} = \frac{\mathbf{d}^{2}}{\mathbf{D}^{2}} = \left(\frac{0.5 \times 10^{-2}}{10^{-2}}\right)^{2} = \frac{1}{4}$$

05. Ans: (A)

Sol: HCP has the fewest slip directions, BCC the most and FCC falls in between. HCP metals shows poor ductility and are generally difficult to deform at room temperature.

06. Ans: 2 [No Range]

Sol: The probability density function of uniform distribution is

$$f(x) = \begin{cases} 1, & 0 < x < 1 \\ 0, & otherwise \end{cases}$$
$$E(y) = E[-2\log_e x]$$
$$= \int_0^1 - 2\log_e x f(x) dx$$
$$= -2\int_0^1 \log_e x dx$$



$$= -2\{x \log_{e} x - x\}_{0}^{l}$$
$$= -2\{(0-1) - (0)\}$$
$$= 2$$

07. Ans: 3690 [Range 3650 to 3750]

Sol: The lift force,

$$\begin{split} F_L &= \rho U_\infty {\textstyle \left\lceil L \right.} \end{split}$$
 Where L is the span of the wing Thus, $F_L &= 1.23 \times 100 \times 10 \times 3 \\ &= 3690 \text{ N} \end{split}$

08. Ans: (A)

Sol: $T_{H_1} = 1850^{\circ}C = 2123 \text{ K}$

$$T_{L_1} = 500^{\circ}C = 773 \text{ K}$$

 $T_{H_2} = 1500^{\circ}C = 1773 \text{ K}$
 $T_{L_2} = 750^{\circ}C = 1023 \text{ K}$

Radiative heat transfer,

$$\begin{aligned} Q_1 &= A\sigma \Big(T_{H_1}^4 - T_{L_1}^4 \Big) & -----(1) \\ Q_2 &= A\sigma \Big(T_{H_2}^4 - T_{L_2}^4 \Big) & -----(2) \end{aligned}$$

Equation $(1) \div (2)$

$$\frac{Q_1}{Q_2} = \frac{T_{H_1}^4 - T_{L_1}^4}{T_{H_2}^4 - T_{L_2}^4}$$
$$\frac{25}{Q_2} = \frac{2123^4 - 773^4}{1773^4 - 1023^4}$$
$$Q_2 = 11.006 \text{ W}$$

09. Ans: (D)

Sol: We know that,

$$\varepsilon_{\rm long} \propto \frac{1}{E} (\text{for same level of stress})$$

 $E_{steel} > E_{brass} > E_{glass} > E_{rubber}.$

Elasticity is measured by parameter that how fast the material regains its original shape after removal of stress. So strain is steel is above, hence it is more elastic.

10. Ans: 2450 [Range: 2448 to 2452]

Sol: Basic Length unit (BLU) = $\frac{1}{100} \times \frac{1}{4} \times 4$

 $= 0.01 \text{ mm} = 10 \mu \text{m}$

The required number of pulses for traveling 24.50 mm = ?

Number of pulses
$$=\frac{24.5}{0.01}=2450$$

11. Ans: 200 [Range 198 to 202]

Sol: For Geometrically similar turbines,

$$\frac{P}{D^{2}H^{3/2}} = \text{constant}$$
$$\frac{P_{p}}{(5D)^{2}(4H)^{3/2}} = \frac{P_{m}}{D^{2}H^{3/2}}$$
$$P_{p} = 200 P_{m}$$

So, the ratio is 200.

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From the figure it is clear that

 $AB \perp OB$

velocity of sliding block is $V = \omega r$

 $V_s = \omega r = 2 \times 3 = 6 \text{ cm/sec}$





Let the ship is moving along positive 'x' direction

Direction of ω (angular of velocity of spinning) is towards right (along x-axis).

Direction of ω_p (angular of velocity of procession) is upwards (along y-axis).

So, $\vec{\omega} \times \vec{\omega}_p$ is anticlockwise in vertical plane

(i.e., XY plane)

So it will raise the bow and lower the stern

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14. Ans: (C)
Sol:
$$\therefore \underset{x \to 0}{Lt} \frac{\tan(ax)}{x} = a$$

Now, $\lim_{x \to 0} \frac{\tan(4x)}{4x} = \frac{1}{4} \lim_{x \to 0} \frac{\tan(4x)}{x}$
 $\therefore \underset{x \to 0}{Lt} \frac{\tan(4x)}{4x} = \frac{1}{4}(4) = 1$

Sol:

For block : mg - N = mg $\Rightarrow N = 0$



Frictional force = $\mu N = 0$

16. Ans: (B)

Sol: Given

$$\int_{0}^{x} f(t) dt = -2 + \frac{x^2}{2} + 4x\sin(2x) + 2\cos(2x)$$

Differentiating both sides of above w.r.t 'x', we get

$$\frac{d}{dx} \left[\int_{0}^{x} f(t) dt \right] = -0 + \frac{2x}{2} + 4\sin(2x) + 8x\cos(2x) - 4\sin(2x)$$

$$\Rightarrow \left(\frac{d}{dx}(x)\right) [f(x)] - \left(\frac{d}{dx}(0)\right) [f(0)] = x + 8x \cos(2x)$$
$$\Rightarrow f(x) = x + 8x \cdot \cos(2x)$$
$$\therefore \frac{1}{\pi} f\left(\frac{\pi}{4}\right) = \frac{1}{\pi} \left[\frac{\pi}{4} + 8\left(\frac{\pi}{4}\right) \cdot \cos\left(\frac{2\pi}{4}\right)\right]$$
$$= \frac{1}{4} = 0.25$$

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17. Ans: (B)

Sol: Characteristic length for natural convection over horizontal flat plate

$$=\frac{\text{Area}}{\text{Perimeter}} = \frac{A_s}{P}$$
$$=\frac{a \times b}{2a+2b} = \frac{ab}{2(a+b)}$$

18. Ans: 4.74 [Range: 4.55 to 4.95]

Sol: For maximum network output the optimum pressure ratio is given by

$$r_{p} = \left[\eta_{T} \times \eta_{C} \times \left(\frac{T_{max}}{T_{min}}\right)\right]^{\frac{\gamma}{2(\gamma-1)}}$$
$$= \left[0.85 \times 0.8 \times \left(\frac{1073}{300}\right)\right]^{\left(\frac{1.4}{0.8}\right)} = 4.74$$

19. Ans: (B)

Sol:



As cooling and humidification occurs relative humidity increases, dew point temperature increases and specific humidity also increases as shown in the figure.

20. Ans: 1280 [No range]

Sol: Given that $|A_{4 \times 4}| = 5$ $\therefore |K A_{n \times n}| = K^n |A_{n \times n}|$ $\Rightarrow |(-4) A| = (-4)^4 |A_{4 \times 4}|$ for n = 4 $\Rightarrow |(-4) A_{4 \times 4}| = (256) (5)$ $\therefore |(-4) A_{4 \times 4}| = 1280$

21. Ans: (C)

Sol: Reynold's number at x = 10m

$$Re_{x=10 \text{ m}} = \frac{10 \times 10}{1.34 \times 10^{-5}} = 7.46 \times 10^{6}$$

Flow is turbulent

 $\therefore \delta$ at x = 10.0m will be

$$\delta_{x = 10 \text{ m}} = \frac{0.376 \times 10}{\left(7.46 \times 10^6\right)^{1/5}}$$
$$= 0.1587 \text{m} \approx 15.9 \text{ cm}$$

22. Ans: (C)

23. Ans: (B)

Sol: Variables corresponding to unit matrix are called the solution to the problem.

24. Ans: (d)

Sol: Advantages of ultrasonic machining process are:

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 (i) The process can machine electrically conductive as well as non-conducting hard and brittle materials.

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- (ii) There is no direct contact between tool and workpiece therefore, the machined surface is free from excess stress and mechanical damages.
- (iii) There is no thermal damage such as thermal cracks and heat affected zone on the machined surface as the water abrasive slurry is used during machining.
- (iv) It can produce rough as well as finish surface with good structural integrity.
- (v) It can produce burr-free surface.
- (vi) It can machine chemically active as well as inert materials.
- (vii) It can create any shape depending upon tool shape on very hard and brittle materials, such as glass, silicon, quartz crystal, sapphire, nitride, ferrite and optics.
- (viii)Using micro-tool, it can generate micro complex shaped cavity or hole on workpiece.
- (ix) Power consumption is less.

- 25. Ans: (B)
- **Sol:** The condition for exactness of a differential equation

M(x, y) dx + N(x, y) dy = 0 is $\frac{\partial M}{\partial y} = \frac{\partial N}{\partial x}$ Given that M(x, y) = $3xy^2 + k^2 x^2 y$ and N(x, y) = $kx^3 + 3x^2y$ Consider $\frac{\partial M}{\partial y} = \frac{\partial N}{\partial x}$ $\Rightarrow 6xy + k^2x^2 = 3kx^2 + 6xy$ $\Rightarrow k^2 = 3k$ (or) $k^2 - 3k = 0$ $\Rightarrow k = 0, 3$ ∴ The non zero value of k is 3

26. Ans: (B)

Sol: Since the spherical bubble is rising upwards, it will be in equilibrium under the condition

$$F_D + W = F_B$$

where, F_B is the buoyancy force. Since Re << 1, the flow is a creeping flow and in this case, $F_D = 3\pi\mu DU$.

Hence,

$$3\pi\mu DU + \frac{4}{3}\pi r^{3} \times \rho_{a} \times g = \frac{4}{3}\pi r^{3} \times \rho_{w} \times g$$

or,
$$\frac{4}{3}\pi r^{3}g\rho_{w} \left(1 - \frac{\rho_{a}}{\rho_{w}}\right) = 3\pi\mu \times 2 \times r \times U$$

Since $\rho_a / \rho_w \ll 1$, we neglect it

$$\Rightarrow \rho_{\rm w} = \frac{9}{2} \frac{\mu U}{{\rm gr}^2}$$



- 27. Ans: (B)
- Sol: F.B.D of A



$$T = \frac{50}{g} a_A - \dots - (1)$$

F.B.D of B



$$50 - T = \frac{50}{g} a_A$$
$$50 - \frac{50}{g} a_A = \frac{50}{g} a_A$$
$$a_A = \frac{g}{2} m/s^2$$

F.B.D of C

$$50 = \frac{50}{g} a_c$$
$$a_c = g m/s^2$$

28. Ans: (C)

Sol: Given: $Q = (1 + 0.1t) m^3/hr$

Or,
$$A\frac{dh}{dt} = (1+0.1t)$$
-----(i)

Where, A is the area of the base of the reservoir, 'h' is the water level from base at any time 't', dh is the elemental increase in water level in time dt.

From equation (i)

$$dh = \frac{(1+0.1t)}{0.5}dt$$

Integrating the above equation

$$h = \int_{0}^{1} (2 + 0.2t) dt$$

= $2[t]_{0}^{1} + \frac{0.2}{2} [t^{2}]_{0}^{1}$
= $2(1 - 0) + 0.1(1^{2} - 0)$
= 2.1 m

29. Ans: (D)



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- (i) Centripetal acceleration of rod AB = l_2 $\omega_{AB}^2 = 0.2 \times 10^2 = 20 \text{ m/s}^2$ (parallel to AB sense from b to a)
- (ii) Tangential acceleration of rod AB = $l_2 \alpha_2$ = (unknown) (perpendicular to AB)
- (iii) Centripetal acceleration of rod BC = l_3 $\omega_{BC}^2 = 0.2828 \times 10^2 = 28.284 \text{ m/s}^2$ (parallel to BC sense from c to b)
- (iv) Tangential acceleration of rod BC = $l_3 \alpha_3$ = (unknown) (perpendicular to BC)
- (v) Acceleration of the slider, $a_s = 1 m/s^2$ (downward) (parallel to CD)

$$BC = \sqrt{0.2^2 + 0.2^2} = 0.2828 \,\mathrm{m}$$

From the acceleration diagram,

b'c' =
$$\frac{1}{\cos 45} = \sqrt{2} \text{ m/s}^2$$

 $l_2 \alpha_2 = 20 - 1 = 19 \text{ m/s}^2$
 $\alpha_2 = \frac{19}{0.2} = 95 \text{ rad/s}^2$

30. Ans: (B)

Sol: Given that $A = (a_{ij})_{n \times n}$,

where
$$a_{ij} = \begin{cases} (n+1)^2 - i, \ \forall \ i = j \\ 0, \ \forall \ i \neq j \end{cases}$$

$$\Rightarrow A = \begin{bmatrix} a_{11} & a_{12} & a_{13} \\ a_{21} & a_{22} & a_{23} \\ a_{31} & a_{32} & a_{33} \end{bmatrix}$$

$$= \begin{bmatrix} 15 & 0 & 0 \\ 0 & 14 & 0 \\ 0 & 0 & 13 \end{bmatrix}_{3 \times 3}$$
 for $n = 3$

 $\Rightarrow A_{3\times3} \text{ is a diagonal matrix & its eigen}$ values are its diagonal elements 15, 14, 13. If λ_1 , λ_2 , λ_3 are the eigen values of $A_{3\times3}$ matrix then the eigen values of matrix $A_{3\times3}^2$ are λ_1^2 , λ_2^2 and λ_3^2 .

:. The eigen values of a required matrix A^2 are $(15)^2$, $(14)^2$ and $(13)^2$ (i.e., 225, 196, 169)

31. Ans: 11.5 [Range 10.5 to 12.5]

Sol: Casting size₁ = 500×400×200 \rightarrow t₁ = 30 min Casting size₂ = 500×300×100 \rightarrow t₂ = ?

$$t_{2} = t_{1} \left(\frac{M_{2}}{M_{1}} \right)$$
$$= 30 \left[\left(\frac{500 \times 300 \times 100}{500 \times 400 \times 200} \right) \times \left(\frac{2((500 \times 400) + (400 \times 200) \times (500 \times 200))}{2((500 \times 300) + (300 \times 100) + (500 \times 100))} \right) \right]^{2}$$

$$t_2 = 11.5 \min$$

32. Ans: (C) Sol: $B \xrightarrow{f}_{M} M$



+)∑M_J = 0 ⇒ Px − M = 0
M = Px = PRsinθ (∵x = R sinθ)
Strain energy, U =
$$\int_{0}^{L} \frac{M^{2}}{2EI} dx$$

We know that, x = R sinθ.
For a small angle θ, sinθ ≈ θ.

$$\Rightarrow$$
 dx = R.d θ

$$U = \int_{0}^{\pi} \frac{(PR\sin\theta)^{2}}{2EI} (Rd\theta) = \frac{P^{2}R^{3}}{2EI} \int_{0}^{\pi} \sin^{2}\theta d\theta$$
$$= \frac{P^{2}R^{3}}{2EI} \int_{0}^{\pi} \frac{1 - \cos 2\theta}{2} d\theta$$
$$= \frac{P^{2}R^{3}}{2EI} \left(\frac{1}{2}\theta\right)_{0}^{\pi} - \frac{1}{4}\sin 2\theta\bigg|_{0}^{\pi}\right) = \frac{\pi P^{2}R^{3}}{4EI}$$

By Castingliano's theorem,

$$\delta = \frac{\partial U}{\partial P} = \frac{\pi P R^3}{2EI} \qquad (Downward)$$

33. Ans: 1.098 [Range: 1.09 to 1.1]

Sol: Case-I:

For co-current (parallel flow) heat exchanger.



$$LMTD = \frac{\theta_1 - \theta_2}{\ell n \left(\frac{\theta_1}{\theta_2}\right)} = \frac{90 - 30}{\ell n \left(\frac{90}{30}\right)} = \frac{60}{\ell n 3}$$
$$LMTD \left(\theta_m\right) = 54.61^{\circ}C$$
Net heat transfer = $\dot{m}_o Cp_o (T_{hi} - T_{he})$
$$U \times S_1 \times \theta_m = \dot{m}_o Cp_o (120 - 90)$$
$$S_1 = \frac{\dot{m}_o \times Cp_o \times 30}{U \times \theta_m}$$
$$S_1 = \frac{30 \times \dot{m}_o \times Cp_o}{54.61 \times U} \dots (1)$$

)

Case -II:

For counter-current heat exchanger



$$\theta_{1} = \theta_{2} = 60^{\circ}C$$

$$\therefore LMTD(\theta_{m}) = 60^{\circ}C$$
Net heat transfer = $\dot{m}_{o}Cp_{o}(T_{hi} - T_{he})$

$$U \times S_{2} \times \theta_{m} = \dot{m}_{o}Cp_{o}(120 - 90)$$

$$S_{2} = \frac{\dot{m}_{o} \times Cp_{o} \times 30}{U \times \theta_{m}}$$

$$S_{2} = \frac{30 \times \dot{m}_{o} \times Cp_{o}}{60 \times U} \dots \dots (2)$$
From Equation (1) ÷ (2)
$$\frac{S_{1}}{S_{1}} = \frac{60}{0} = 1.0986$$

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 \mathbf{S}_2

54.61



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34. Ans: 1.33 [Range 1.2 to 1.5]
Sol:
$$N = \frac{1000V}{\pi D} = \frac{1000 \times 30}{\pi \times 30} = 318.3 \text{ rev}/\text{ min}$$

Feed rate (f) = f_t × number of tooth × N
= 0.06×5×318.3
= 95.5 mm/min
Approach(A) = $\frac{1}{2} \left[D - \sqrt{D^2 - W^2} \right]$
= 0.5 $\left(30 - \sqrt{30^2 - 25^2} \right) = 6.7 \text{ mm}$
 $T_m = \frac{\text{Total length}}{f} = \frac{120 + 6.7}{95.5} = 1.33 \text{ min}$

35. Ans: 2 [No Range] **Sol:** Given that $f(x, y) = x^2 + 2y^2$ (1) $y - x^2 + 1 = 0$ (2) with From (2), we write $y = x^2 - 1$ (3) Put (3) in (1), we get $f(x, y) = x^{2} + 2y^{2} = x^{2} + 2(x^{2} - 1)^{2}$ $= x^{2} + 2[x^{4} - 2x^{2} + 1]$ Let $g(x) = 2x^4 - 3x^2 + 2$ Then $g'(x) = 8x^3 - 6x$ and $g''(x) = 24x^2 - 6$ Consider g'(x) = 0 $\Rightarrow 8x^3 - 6x = 0$ \therefore x = 0, $\frac{\sqrt{3}}{2}$, $\frac{-\sqrt{3}}{2}$ are stationary points. At x = 0, g''(0) = -6 < 0At $x = \pm \frac{\sqrt{3}}{2}$, $g''\left(\pm \frac{\sqrt{3}}{2}\right) = 12 > 0$

 \therefore x = 0 is a local point of maxima. Hence, the maximum value of the function f(x, y) at x = 0 is $f(x, y) = f(x, x^2 - 1) = f(0, -1)$ = 0 + 2[0 - 0 + 1] = 2

36. Ans: (B)

Sol: t = 2.25 mm $\tau_u = 420 \text{ MPa}$, $\sigma_c = 1260 \text{ MPa}$ FOS = 2, $D_{min} = ?$ $FOS = \frac{\sigma_c}{\sigma_{allowable}} \Longrightarrow \frac{1260}{\sigma_{allowable}} = 2$ $\sigma_{\text{allowable}} = \frac{1260}{2} = 630 \text{ MPa}$ $d_{\min} = \frac{4t\sigma_u}{\sigma_{\text{allowabla}}} = \frac{4 \times 2.25 \times 420}{630} = 6 \text{ mm}$ \Rightarrow d_{min} = 6 mm

37. Ans: (A)

Sol: We know that du = Tds - Pdv

Dividing the above equation by dv holding T constant, we get

$$\left(\frac{\partial u}{\partial v}\right)_{T} = T \left(\frac{\partial s}{\partial v}\right)_{T} - P$$

Substitute the Maxwell relation $\left(\frac{\partial s}{\partial y}\right)_{T} = \left(\frac{\partial P}{\partial T}\right)$ in the above relation to

obtain.



$$q = \frac{600 - 20}{\frac{0.30}{20} + \frac{0.15}{k_{B}} + \frac{0.15}{50}}$$
$$5000 = \frac{580}{\frac{0.3}{20} + \frac{0.15}{k_{B}} + \frac{0.15}{50}}$$
$$\Rightarrow k_{B} = 1.53 \text{ W/m-K}$$

39. Ans: 22.7% [Range: 21% to 23%]

Sol:
$$m_n = 0.0076 \times \frac{\pi}{4} \times 5^2 \times 4.5 = 0.671 \text{ gm}$$

 $H_m = 0.671 \times 1381 = 927.36 \text{ J}$
 $H_s = I^2 \text{Rt} = 10000^2 \times 120 \times 10^{-6} \times 0.1 = 1200 \text{ J}$
 $n_m = \frac{927.36}{1200} \times 100 = 77.28\%$
Percentage of heat lost = 100 - 77.28
 $= 22.7 \%$

40. Ans: 2.35 [Range 2.0 to 2.9]

Sol: To ensure continuous transmission of motion at least one pair of teeth should be in contact.

i.e., contact ratio should be ≥ 1

Path of contact

 $\frac{\text{Path of contact}}{\text{Circular pitch} \times \cos \phi} \ge 1$

$$\frac{2\left(\sqrt{R_{a}^{2}-(R\cos\phi)^{2}}-R\sin\phi\right)}{\frac{2\pi R}{T}\times\cos\phi} \ge 1$$

 $\left(\frac{\partial u}{\partial v}\right)_{T}=T\!\left(\frac{\partial P}{\partial T}\right)_{v}-P$

We know that
$$\left(\frac{\partial P}{\partial v}\right)_{T} \left(\frac{\partial v}{\partial T}\right)_{P} \left(\frac{\partial T}{\partial P}\right)_{V} = -1$$

Or, $\left(\frac{\partial P}{\partial T}\right)_{V} = -\left(\frac{\partial P}{\partial v}\right)_{T} \left(\frac{\partial v}{\partial T}\right)_{P}$ ------(1)

We know that,

$$\beta = \frac{1}{v} \left(\frac{\partial v}{\partial T} \right)_{P} \text{ and } k = -\frac{1}{v} \left(\frac{\partial v}{\partial P} \right)_{T}$$

Substituting for $\left(\frac{\partial v}{\partial T} \right)_{P}$ and $\left(\frac{\partial v}{\partial P} \right)_{T}$ in terms

of β and k,

Equation (1) reduces to

$$(\partial P/\partial T)v = \beta/k$$

$$\therefore \left(\frac{\partial \mathbf{u}}{\partial \mathbf{v}}\right)_{\mathrm{T}} = \frac{\mathrm{T}\beta}{\mathrm{k}} - \mathrm{P}$$

38. Ans: (B)

Sol: Heat transfer (Q) = $h \times A(T_{\infty} - T_{si})$

$$\label{eq:q} \begin{split} q &= h(T_\infty - T_{si}) \\ q &= 25(200 - 600) = 25{\times}200 = 5000 \ \text{W/m}^2 \end{split}$$

Thermal circuit:

$$T_{\infty} \bullet W \bullet T_{si} W \bullet W \bullet T_{so}$$

$$\frac{1}{hA} \quad \frac{L_{A}}{k_{A} \times A} \quad \frac{L_{B}}{k_{B} \times A} \quad \frac{L_{C}}{k_{C} \times A}$$

$$Q = \frac{T_{Si} - T_{So}}{\frac{L_{A}}{k_{A} \times A} + \frac{L_{B}}{k_{B} \times B} + \frac{L_{C}}{k_{C} \times C}}$$



Given, m = 4 mm, T = 22, $\phi = 20^{\circ}$ $R = \frac{mT}{2} = 44$ $\therefore R_a \ge 46.35$ $R + addendum \ge 46.35 mm$ Addendum ≥ 2.35 mm

Minimum addendum = 2.35 mm

41. Ans: (D)

Sol: The given compound beam can be separated as shown below.



For the beam BC, taking moment about C,

$$\sum M_{\rm C} = 0$$

 $\therefore (2-R_{\rm B}) \times 3=0$

$$\Rightarrow$$
 R_B = 2 kN

Now, moment at fixed end A is given by,

 $M_A = R_B \times 3 \ = 2 \times 3 = 6 \ k\text{N-m}$

42. Ans: 500

[Range 500 to 500]



From 1st law of thermodynamics

$$Q = \Delta U + W$$

$$Q = 0 \text{ and } W = 0$$

$$\Delta U = 0$$

$$U_i = U_f$$

$$dU_i = dm CT = \left(\frac{M}{L}dx\right)CT$$

$$\int dU_i = \int \frac{MC}{L} \left(700 - \frac{400}{L}x\right)dx$$

$$= \frac{MC}{L} \int_{0}^{L} \left(700 - \frac{400}{L}x\right)dx$$

$$U_i = \frac{MC}{L} \left[700x - \frac{400}{2L}x^2\right]_{0}^{L}$$

$$= \frac{MC}{L} (700L - 200L) = 500 \text{ MC}$$

$$U_f = MCT_f$$

$$\therefore U_i = U_f$$

$$\Rightarrow 500 \text{ MC} = \text{ MC } T_f$$

$$\Rightarrow T_f = 500 \text{ K}$$

43. Ans: (C)

Sol: Given data:

$$P_1 = 200 \text{ kPa}, \qquad T_1 = 300 \text{ K}, \qquad V_1 = 0.5 \text{ m}^3,$$
$$m = \frac{P_1 V_1}{RT_1} = \frac{200 \times 0.5}{0.287 \times 300} = 1.16 \text{ kg}$$

If the piston just touches the stopper the pressure of air becomes, $P_2 = 400$ kPa and volume becomes, $V_2 = 1m^3$



Now,
$$\frac{P_1 V_1}{T_1} = \frac{P_2 V_2}{T_2}$$
$$\Rightarrow \frac{200 \times 0.5}{300} = \frac{400 \times 1}{T_2}$$
$$\Rightarrow T_2 = 1200 \text{ K}$$

This process is represented on P-V diagram as shown below.



Again as air is heated to 1500 K so pressure will rise further. Let this pressure becomes P_3 .

Now,

$$\frac{P_2 V_2}{T_2} = \frac{P_3 V_3}{T_3}$$
$$\frac{200 \times 0.5}{300} = \frac{P_3 \times 1}{1500} \implies P_3 = 500 \text{ kPa}$$

This process is represented on P-V diagram as shown below. Pt 13



Complete process is represented on P-V diagram as shown below



Applying first law of thermodynamics for process 1-2-3

$$Q - W = \Delta U \dots (i)$$
$$W = \frac{1}{2} \times [P_1 + P_2] \times \Delta V$$
$$= \frac{1}{2} \times [200 + 400] \times 0.5 = 150 \text{ kJ}$$
Putting in (i)

$$Q - 150 = 1.16 \times C_v \times (1500 - 300)$$

 $Q = 1148 \text{ kJ}$

44. Ans: 1.52 [No range]

Sol: Consider

Using (2), (1) becomes

$$\int_{C} \bar{f} \cdot d\bar{r} = \int_{t=0}^{1} \left[(t)(2t) dt + (t^{2} + t^{9})(3t^{2}) dt \right]$$

$$\Rightarrow \int_{C} \bar{f} \cdot d\bar{r} = \int_{t=0}^{1} \left[2t^{2} + 3t^{4} + 3t^{11} \right] dt$$

$$\Rightarrow \int_{C} \bar{f} \cdot d\bar{r} = \left(\frac{2t^{3}}{3} + \frac{3t^{5}}{5} + \frac{3t^{12}}{12} \right)_{0}^{1}$$

$$\therefore \int_{C} \bar{f} \cdot d\bar{r} = \left(\frac{2}{3} + \frac{3}{5} + \frac{3}{12} \right) = 1.52$$



If velocity V_E is not perpendicular to V_F

Then, $V_E \cos \alpha = V_F \cos \beta$

[:: Rod is rigid]

$$\alpha = \beta$$

$$V_E = V_F$$

So, $V_E \sin \alpha = V_F \sin \beta$

$$\Rightarrow \ \omega_{\rm EF} = \frac{V_{\rm E} \sin \alpha - V_{\rm F} \sin \beta}{\text{length of EF}} = 0$$

46. Ans: 4.08 [Range 3.5 to 4.5]

Sol: The cycle of operation is shown in the figure below.



 $h_{1=} = 460.7 \text{ kJ/kg}$ (from given table as per given condition)

As the compression is isentropic

$$s_1 = s_2$$

$$= s_3 + C_{pv} \log_e \left(\frac{T_2}{T_3}\right)$$

Mechanical Engineering _Solutions $\therefore 1.762 = 1.587 + C_{pv} \log_e(1.18)$

$$\therefore C_{pv} \cong 1.08 \text{ kJ/kg.K}$$

$$\therefore h_2 = h_3 + C_{pv}(T_2 - T_3)$$

$$= 483.6 + 1.08 (375 - 318) \cong 545 \text{ kJ/kg}$$

$$h_5 = h_4 - C_{pl}(T_4 - T_5) = 133 - 1.62 (45 - 35)$$

$$= 116.8 \text{ kJ/kg}$$

$$h_5 = h_6 = 116.8 \text{ (as 5-6 is a throttling process)}$$

Thus, C.O.P. = $\frac{h_1 - h_6}{h_2 - h_1}$

$$460.7 - 116.8 \quad 343.9$$

$$=\frac{460.7 - 116.8}{545 - 460.7} = \frac{343.9}{84.4} = 4.08$$

47. Ans: (C)

Sol:



Activity (2-6) $TF = L_j - E_i - T_{ij} = 29 - 12 - 3 = 14$ $FF = E_j - E_j - T_{ij} = 21 - 12 - 3 - 6$ FF = TF - (Head event slack)= 14 - (29 - 21) = 6

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48. Ans: (A)

Sol: Assuming the collision to last for a small interval only, we can apply the principle of conservation of momentum. The common

velocity after the collision is $\frac{V}{2}$.

The kinetic energy
$$= \frac{1}{2} \left(2m \right) \left(\frac{V}{2} \right)^2 = \frac{1}{4} m V^2.$$

This is also the total energy of vibration as the spring is unstretched at this moment. If the amplitude is A, the total energy can also

be written as
$$\frac{1}{2}kA^2$$
.

Thus,

$$\frac{1}{2}kA^{2} = \frac{1}{4}mV^{2}$$
$$\Rightarrow A = \sqrt{\frac{m}{2k}}V.$$

49. Ans: (D)

Sol: m = 4 mm, $\phi = 20^{\circ}$, t = 22, N = 900 rpm P = 10 kW, T = 60, b = 38 mm, y = 0.59, c_v = 0.32 Power = $F_t \times V = F_t \times \frac{\pi \times DN}{60}$ $= F_t \times \pi \times \frac{4 \times 22}{1000} \times \frac{900}{60}$ $F_t = 2.411 \text{ kN}$ $2411 \text{ N} = \sigma_b \times m \times b \times y \times c_v$ $2411 = \sigma_b \times 4 \times 38 \times 0.59 \times 0.32$ $\sigma_b = 84 \text{ MPa}$

50. Ans: (B)

Sol: AB is subjected to pure torsion and bending moment

$$T = 10 \times 10^{3} \times 1 = 10000 \text{ N-m}$$

Bending moment at point A
$$M = 10 \times 2 \times 10^{3} = 20000 \text{ N-m}$$
$$M_{eq} = \frac{1}{2} \left\{ M + \sqrt{M^{2} + T^{2}} \right\}$$
$$M_{eq} = \frac{1}{2} \left\{ 20000 + \sqrt{(10000)^{2} + (20000)^{2}} \right\}$$
$$M_{eq} = 21180.33 \text{ N-m}$$
$$\sigma = \frac{32M_{eq}}{\pi d^{3}} = 215.85 \text{ MPa}$$

51. Ans: (B)

Sol: For maximum production rate criteria

$$\Gamma_{\text{opt}} = \left(\frac{C}{V_{\text{opt}}}\right)^{1/n} = \left[\frac{1-n}{n}T_{\text{C}}\right]$$

where, $T_c = tool$ changing time

Here, $T_c = 3.5$ minutes

$$T_{opt} = \left[\frac{1 - 0.13}{0.13} \times 3.5\right] = 23.42 \text{ min}$$

$$V_{opt} = \frac{C}{(T_{opt})^n} = \frac{75}{(23.42)^{0.13}} = 49.77 \text{ m/min}$$



52. Ans: (B)

Sol: Given
$$\frac{d}{dx}\left(x\frac{dy}{dx}\right) = x$$
(1)
With $y(1) = 0$ (2)
And $y'(1) = 0$ (3)

Now, integrating on both sides of (1), we get

$$x\frac{dy}{dx} = \frac{x^2}{2} + C_1$$

$$\Rightarrow \frac{\mathrm{d}y}{\mathrm{d}x} = \frac{x}{2} + \frac{\mathrm{C}_1}{\mathrm{x}} \dots \dots \dots (4)$$

Using (3), (4) becomes

Using (5), (4) becomes

Using (2), (6) becomes

 \therefore The solution of (1) from (6) and (7) is

$$y = y(x) = \frac{x^2}{4} - \frac{1}{2}\log(x) - \frac{1}{4}$$

Hence, $y(2) = 1 - \frac{1}{2}\log(2) - \frac{1}{4}$
$$= \frac{3}{4} - \frac{1}{2}\log(2)$$

53. Ans: (A)

Sol: Annual demand = A = 1200 tins

EOQ = Q = 100 tins

Cost per unit = C = 9.85

Order cost = S = 10/-

At EOQ:

Ordering cost = Inventory carrying cost

$$\frac{A}{Q}S = \frac{Q}{2}CI$$

$$\frac{1200}{100} \times 10 = \frac{100}{2} \times CI$$

$$CI = \frac{120}{50} = 2.4/units/year$$

54. Ans: 39.8 [Range 38 to 42]

Sol: Given:

P = 1.8 MW,
C_V = 0.97, k = 0.46,
m = 12, H = 275 m
V = C_V
$$\sqrt{2gH}$$
 = 71.25 m/sec
U = k×V = 32.77 m/sec
Q = $\frac{P}{\eta \times \rho gH}$
= $\frac{1.8 \times 10^6}{0.82 \times 10^3 \times 9.81 \times 275}$ = 0.814 m³/sec
 $\frac{\pi}{4} \times d^2 \times 71.25 = 0.814$
 \Rightarrow d = 0.1206 m

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Jet ratio = $\frac{D}{d_j}$ $D = 12 \times 0.1206 = 1.447 \text{ m}$ $\Rightarrow T = \frac{1.8 \times 10^6 \times 1.447}{2 \times 32.77} = 39.8 \text{ kN.m}$

55. Ans: 0.11 Range: 0.1 to 0.2

Sol: Total possible outcomes for both faces even = (2, 2), (2, 4), (2, 6), (4, 2), (4, 4), (4, 6), (6, 2), (6, 4), (6, 6) = 9 Total favorable outcome for sum smaller than 6 = (2, 2) P (sum is less than 6 given both faces are even) = $\frac{1}{9} = 0.11$

56. Ans: (B)

Sol: (so) is wrong because they mean the same.

57. Ans: (C)

58. Ans: (A)

59. Ans: (D)

Sol: Capacity of the tank = $(12 \times 13.5)=162$ litres Capacity of each bucket = 9 litres. Number of buckets needed = 162/9=18

60. Ans: (D)

Sol: Volume of Cuboid

 $= length \times breadth \times height$

Number of cuboids

$$= \frac{(Volume \ of \ cuboids\,) \ formed \ from}{(Volume \ of \ cuboids\,) \ taken}$$

 $\frac{18 \times 15 \times 12}{5 \times 3 \times 2} = 108$

61. Ans: (B)

Sol: At the most case: Let the numbers be $\{-45,$

1, 1, 1,, 1}.

Average is 0. So, at the most 44 numbers may be > 0.

At the least case: Let the numbers be $\{45, -1, -1, -1, ..., -1\}$.

Average is 0. So, at the least 1 number may be > 0.

62. Ans: (B)

Sol: Perimeter = Distance covered in 8 min.

$$= 12000 \times \frac{8}{60}$$
 m = 1600 m.

Let length = 3x metres and

breadth = 2x metres.

Then, 2(3x + 2x) = 1600 or x = 160.

$$\therefore$$
 Length = 480 m and Breadth = 320 m

$$\therefore$$
 Area = (480 x 320) m² = 153600 m²

63. Ans: (B)Sol: Consider CP as 100%.



Loss 15% \Rightarrow So, SP = 85% Gain 15 % \Rightarrow So, New SP = 115% Given 115% - 85% = 30% = 450 $\frac{100}{30} \times 450 = 1500$ 64. Ans: (A) Sol: GDP at the beginning of 2013 is equal to the

GDP at the end of 2012

 \Rightarrow GDP growth rate in 2012 = 7%

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GDP at the end of 2011 = GDP at the beginning of 2012 = \$1 trillion \therefore GDP at the beginning of 2013 $= \frac{100 + 7}{100} \times 1 \text{ trillion}$ $= \frac{107}{100} = 1.07 trillion

65. Ans: (A)

:20:

