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MPSC – 2018 (MAIN) Examination

Paper –II (Questions with Detailed Solutions)

01.	For finding out time 't ₂ ' required to achieve 50% consolidation of 1 m thick clayey strata resting on									
	impermeable rock at bottom and sandy soil at top, a laboratory consolidation test was carried out,									
	using 1 cm thick sample obtained from the same strata. Time 't ₁ ' was taken by it to achieve 25%									
	consolidation, under double drainage condition, in the laboratory.									
	Choose the correct value of ratio $\left(\frac{t_2}{t_1}\right)$ from the following:									
	(a) 4,	00,000				(b) 16,000				
	(c) 1,	60,000				(d) None of	the abo	ve		
01.	Ans:	(d)								
02.	The	distance	'D' bet	ween c	enters of	piles with to	op dian	neter 'd'	should	l not be less than (from
	pract	ical cons	ideratio	n)	EN	A		90		
	(a) 20	1		(b) 3	d	(c) 4	d	T'Z		(d) 5d
02.	Ans:	(b)		Y						
03.	Mate	h List-La	and List	-II and	select the	correct answe	er using	the coo	les give	n below:
05.	List-	I (Const	ruction	Type)	select the		or using	, ine cot		
	A	Cut-off	trench o	of a dam	to be con	structed acro	ss flow	ing rive	r	
	R.	Shallow	founda	tion of	a bridge ni	ier	55 110 W	ing iive	7.	
	D. C.	Sequent	ial repet	tition of	underwat	er foundation	ı work			
	D.	Control	of grou	ndwatei	to preven	t entry into d	leen exc	cavation		
	List-	II (Suita	ble Cof	fferdan	Tvne)		icep en	Juvution		
	1 Ce	llular sh	eet nile	cofferd	am					
	2. En	ıbankme	ent type	of coffe	erdam					
	3. Sir	ngle wall	sheet n	ile coff	erdam					
	4. Flo	pating ste	eel cvlin	ider cof	ferdam					
	Code	s:	j							
		Α	В	С	D		Α	В	С	D
	(a)	4	3	2	1	(b)	2	1	4	3
	(c)	2	3	1	4	(d)	3	4	2	1

:2:

- 03. Ans: (c)
- 04. The void ratio and porosity of a soil sample having equal volume of solids and volume of voids are

Void ratio	Porosity
(a) 1.0	100%
(b) 0.5	50%
(c) 1.0	50%
(d) 0.5	100%

04. Ans: (c)

Sol: Given $V_s = V_v$

$$e = \frac{V_v}{V} = 1$$

Porosity
$$=$$
 $\frac{e}{1+e} = \frac{1}{1+1} = \frac{1}{2} = 0.5$

05. Let E_2 and E_1 represent compaction energy deployed for compacting soil as per modified compaction test and standard compaction test, as per IS:

Since 1995

Choose from the following correct ratio of $\left(\frac{E_2}{E_1}\right)$

(a) About $4\frac{1}{2}$ times

(b) About $3\frac{1}{2}$ times

- (c) About 2 times
- (d) None of the above
- 05. Ans: (a)

Sol:
$$\frac{\text{Modified compaction test}}{\text{Standard compaction test}} = \left(\frac{\text{E}_2}{\text{E}_1}\right)$$

 $=\frac{2682 \ (kg/m^3)}{596 \ (kg/m^3)}=4.5 \ times$



06. Ans: (b)



- (a) more, less, higher (b) more, more, higher
- (c) more, more, less (d) less, less, higher
- 07. Ans: (b)
- **Sol:** During drying, soil compacted in the wet side tend to show more shrinkage than those compacted in the dry side.

Swelling: Due to higher water deficiency and partially developed water films in the dry side, when given access to water, the soil will soak in much more water and then swell more.

Permeability is also more.





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10. The loss of head due to sudden expansion of a pipe is given by

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(a)
$$h_{L} = \frac{V_{1}^{2} - V_{2}^{2}}{2g}$$
 (b) $h_{L} = \frac{0.5V^{2}}{2g}$
(c) $h_{L} = \frac{(V_{1} - V_{2})^{2}}{2g}$ (d) None of the above
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10. Ans: (c)

Sol: Head loss at entrance to pipe =
$$0.5 \frac{V_1^2}{2g}$$

Head loss at sudden enlargement $h_L = \frac{(V_1 - V_2)^2}{2g}$

- 11. Bernoulli's equation is derived making assumption that
 - (a) the flow is uniform and incompressible
 - (b) the flow is non-viscous, uniform and steady
 - (c) the flow is steady, non-viscous, incompressible and irrotational
 - (d) None of the above
- 11. Ans: (c)
- Sol: Assumption made in Bernoulli's equation
 - 1. Ideal fluid
 - 2. Stream lined flow
 - 3. Irrotational flow
 - 4. The gravity force and pressure force are only considered
 - 5. Incompressible
 - 6. Invisicid
- 12. For the laminar flow through a circular pipe
 - (a) the maximum velocity = 1.5 times the average velocity
 - (b) the maximum velocity = 2.0 times the average velocity
 - (c) the maximum velocity = 2.5 times the average velocity
 - (d) None of the above
- 12. Ans: (b)

Sol: $U_{max} = 2 U_{avg}$

$$U_{avg} = \frac{U_{max}}{2}$$

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Since 1995



Specific Energy, E

The critical depth has a Froude number equal to one and corresponds to the minimum energy a flow can posses for a given discharge.

- 14. In a rectangular channel section, if the channel depth is 2.0 m, the specific energy at critical depth
 - is Since 1995 (a) 3.0 m (c) 2.5 m (d) 1.5 m
- 14. Ans: (a)

Sol:
$$E_c = \frac{3}{2}y_c$$

$$=\frac{3}{2}\times 2$$

$$E_c = 3 m$$

- 15. Which of the following statements is correct?
 - (a) Centrifugal pumps convert mechanical energy into hydraulic energy by thrust of piston
 - (b) Reciprocating pumps convert mechanical energy into hydraulic energy by means of centrifugal forces
 - (c) Centrifugal pumps convert mechanical energy into hydraulic energy by means of centrifugal force
 - (d) Reciprocating pumps convert hydraulic energy into mechanical energy
- 15. Ans: (c)
- 16. Dynamic viscosity (μ) has the dimensions as
 - (a) MLT^{-2}
 - (c) $ML^{-1}T^{-2}$
- 16. Ans: (b)
- Sol: $\mu \rightarrow S.I$ Units kg/m-s
 - $\Rightarrow ML^{-1}T^{-1}$
- 17. The submerged body will be in stable equilibrium if
 - (a) The centre of buoyancy B is below the centre of gravity G
 - (b) The centre of buoyancy B coincides with G 995
 - (c) The centre of buoyancy B is above the metacentre M
 - (d) The centre of buoyancy B is above G
- 17. Ans: (d)
- Sol: Submerged bottom heavy body is in stable equation.
- 18. Continuity equation deals with law of conservation of
 - (a) mass
 - (c) energy (d) None of the above
- 18. Ans: (a)

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(b) momentum

(b) $ML^{-1}T^{-1}$

(d) $M^{-1}I$



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- 19. The discharge through a single-acting reciprocating pump is
 - (a) $Q = \frac{ALN}{60}$
 - (b) $Q = \frac{2ALN}{60}$
 - (c) Q = ALN
 - (d) Q = 2ALN

Where

- A = cross-sectional area of cylinder or piston
- L = length of stroke
- N = r.p.m of the crank
- 19. Ans: (a)
- 20. A turbine is called impulse if at the inlet of the turbine
 - (a) total energy is only kinetic energy
 - (b) total energy is only pressure energy
 - (c) total energy is the sum of kinetic energy and pressure energy
 - (d) None of the above
- 20. Ans: (a)



- 21. During suction stroke of a reciprocating pump, the separation may take place
 - (a) at the end of suction stroke (b) in the middle of suction stroke
 - (c) at the beginning of suction stroke
- (d) None of the above

- 21. Ans: (c)
- 22. The specific speed (N_s) of a pump is given by the expression
 - (a) $N_{s} = \frac{N\sqrt{Q}}{H_{m}^{5/4}}$ (b) $N_{s} = \frac{N\sqrt{P}}{H_{m}^{3/4}}$ (c) $N_{s} = \frac{N\sqrt{Q}}{H_{m}^{3/4}}$ (d) $N_{s} = \frac{N\sqrt{P}}{H_{m}^{5/4}}$ Ans: (c)
- 23. Kaplan turbine is a/an
 - (a) impulse turbine
 - (b) radial flow impulse turbine
 - (c) axial flow reaction turbine
 - (d) radial flow reaction turbine
- 23. Ans: (c)

22.

- Sol: Kaplan turbine is an axial flow reaction turbine with adjustable blades.
- 24. A turbine is a device which converts
 - (a) Hydraulic energy into mechanical energy
 - (b) Mechanical energy into hydraulic energy
 - (c) Kinetic energy into mechanical energy
 - (d) Electrical energy into mechanical energy
- 24. Ans: (a)

Sol: Turbine is a device which converts hydraulic energy into mechanical energy.

Engineering Academy :11: MPSC – 2018 (MAIN)-Paper-II In the inlet part of the jet impinging on a Pelton bucket, the velocity of whirl V_{w1} is equal to 25. (a) absolute velocity of jet at inlet V_1 (b) relative velocity of jet at inlet V_{r1} (c) zero (d) None of the above 25. Ans: (a) **Sol:** $V_{w1} = V_1$ If the turbine has kinetic energy and pressure energy of water at its inlet, then such turbine is 26. known as (a) impulse turbine (b) reaction turbine (d) low head turbine (c) Pelton wheel turbine 26. Ans: (b) Sol: Refer solution of Q.27 27. Which component is not provided to Pelton wheel turbine? (a) Penstock (b) Jet (c) Casing (d) Draft tube 27. Ans: (d)

- **Sol:** In the pelton wheel the pressure remains same at the exit of rotor as well as at the exit of nozzle. It is mainly used in reaction turbines because it uses both pressure and kinetic energy of the fluid.
- 28. The artesian aquifer is one where
 - (a) water surface under the ground is at atmospheric pressure
 - (b) water table serves as upper surface of zone of saturation
 - (c) water is under pressure between two impervious strata
 - (d) None of the above
- 28. Ans: (c)
- **Sol: Confined Aquifer:** It is also known as *'artesian aquifer'*. An aquifer confined between two impervious beds such as aquicludes or aquifuges. The water in the confined aquifer will be under pressure and hence the piezometric level will be much higher than the top level of the aquifer.

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- 29. Lysimeter is used to measure
 - (a) Infiltration
 - (b) Evaporation
 - (c) Evapotranspiration
 - (d) Vapour pressure
- 29. Ans: (c)
- Sol: Transpiration: Phytometer Evapotranspiration: Lysimeter
- 30. Horton's infiltration capacity is given as

(a)
$$f = f_o + [f_c - f_o]e^{-kt}$$

(b) $f = f_o - [f_c + f_o]e^{-kt}$
(c) $f = f_o - [f_c - f_o]e^{-kt}$

(d) $f = f_c + [f_o - f_c] e^{-kt}$

Since 1995

30. Ans: (d)

Sol: The infiltration rate (f_t) at any time 't' is given by Horton's equation.

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m

(d) P =

Since 1995

$$f_t = f_c + (f_o - f_c) e^{-k.t}$$

Where,

 f_o = initial rate of infiltration capacity

 $f_{\rm c}\!=\!$ final constant rate of infiltration at saturation

k = a constant depending primarily upon soil and vegetation

e = base of the Napierian logarithm

t = time from beginning of the storm

31. Weibull formula is

(a)
$$P = \left(\frac{m}{N+1}\right)$$
 (b) $P =$

(c)
$$P = \left(\frac{N+1}{m}\right)$$

(where m is order number and N is number of years of record)

31. Ans: (a)

Sol: California formula P=m/N

Hazen formula P=m-0.5/N

Weibull formula $P = \frac{m}{N+1}$

- 32. The term base flow denotes
 - (a) delayed groundwater flow reaching a stream
 - (b) delayed groundwater and snowmelt reaching a stream
 - (c) delayed groundwater and interflow
 - (d) the annual minimum flow in a stream

32. Ans: (a)

Sol: Base flow:

- The delayed flow that reaches a stream essentially as ground water flow.
- It includes ground water flow, delayed interflow



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MPSC – 2018 (MAIN)-Paper-II

- 33. Flowing is not the method of apportionment of total cost of multipurpose reservoir
 - (a) Remaining benefit method (b) Use of facilities method
 - (c) Equal apportionment (d) Direct method

33. Ans: (d)

- Sol: The method of apportionment of total cost of multipurpose reservoir
 - 1. Remaining benefit method
 - 2. Use of facilities method
 - 3. Equal apportionment

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- 4. Alternative justifiable expenditure method
- 34. Owing to the storage effect, the peak of the outflow hydrograph will be smaller than that of the inflow hydrograph. This reduction in peak value is known as
 - (a) Lag (b) Attenuation
 - (c) Routing (d) Prism storage
- 34. Ans: (b)
- **Sol: Attenuation:** When a flood hydrograph is routed through a reservoir, owing to the storage effect, the peak of the outflow hydrograph will be smaller than that of the inflow hydrograph. This reduction in the peak value is called 'attenuation'.
- 35. An IUH is a direct runoff hydrograph Since 1995
 - (a) of one cm magnitude due to rainfall excess of 1-h duration
 - (b) that occurs instantaneously due to a rainfall excess of 1-h duration
 - (c) of unit rainfall excess precipitating instantaneously over the catchment
 - (d) occurring at any instant in long duration
- 35. Ans: (c)

Sol: Instantaneous unit Hydrograph (IUH):

- It is a UH of zero duration.
- It is a fictitious, conceptual UH.

It is independent of rainfall duration and indicates the catchment storage characteristics

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- 36. The example of aquifuge is
 - (a) Clay layer (b) Sandy layer
 - (c) Solid granite rocks (d) Silty clay layer
- 36. Ans: (c)
- Sol: Aquifuge: It is a geological formation which neither contains water nor transmits through it. Eg: Compact rock
- 37. The ratio of the quantity of water stored in the root zone of the crops to the quantity of water actually delivered in the filed is
 - (a) Water conveyance efficiency
 - (b) Water application efficiency
 - (c) Water use efficiency
 - (d) None of the above
- 37. Ans: (b)
- Sol: Water application efficiency (η_a) :

$$\eta_a = \frac{Q_{plant}}{Q_{field}} \times 100$$

 Q_{plant} = discharge to the root zone of soil during irrigation

- $Q_{\text{field}} = \text{discharge delivered to field}$ Since 1995
- 38. In border strip method of irrigation, the width of strip is
 - (a) 5-10 m (b) 10-20 m
 - (c) 20-30 m (d) 25-30 m
- 38. Ans: (b)
- **Sol: Border strip method:** Land to be irrigated is divided in to a series of long narrow strips about 10 to 20 m wide and 100 to 300 m long separated from each other by low levels or bunds and each strip is supplied water by the field channel

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- (a) on the field (b) at the head of main canal
- (c) at the head of water course
- (d) near the distributary

39. Ans: (a)

Sol: Duty of Water (D):

Duty of water is defined as area of land irrigated per unit discharge of water (a)

A = ha, Q = cumec, D = ha/cumec

- (b) Duty is the most important factor in Water Resource Engineering.
- (c) Duty of water varies from place to place, minimum at source and maximum at the utilisation point, i.e., the field.
- A channel designed by Lacey's theory has a mean velocity of one m/s. The silt factor is unity. The 40. hydraulic mean radius will be
 - (b) 2.0 m (a) 2.5 m
 - (c) 1.0 m (d) 0.5 m
- 40. Ans: (a)
- Lacey's regime theory V = 1 m/s, f = 1Sol:

Hydraulic mean radius $R = 2.5 \frac{V^2}{c}$ $-=2.5\times\frac{1}{1}=$ 2.5 m

- In design of spillway when $H_e = H_d$, the value of 'C' is 41.
 - (b) 1.33 (a) 1.00
 - (c) 2.00(d) 2.20

41. Ans: (d)

Sol: Coefficient of discharge (C_d) depends upon height of Ogee spillway (H_e) and design head over the spillway (H_d).

$$\frac{\mathrm{H_e}}{\mathrm{H_d}} = 1.0 \Longrightarrow \mathrm{C_d} = 2.2$$

42. Hygroscopic water is defined as the

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- (a) readily available water for the use of plants
- (b) water which is adsorbed by the particles of the dry soil from the atmosphere
- (c) total water content of the soil when all pores are filled with water
- (d) water held by the soil under capillary action

42. Ans: (b)

Sol: Hygroscopic Water:

- It is the unavailable water
- It is the water adsorbed by particles of dry soil from the atmosphere and is held as a thin film on the surface of soil particles.
- 43. In case of non-availability of space due to topography, the most suitable spillway is
 - (a) Straight drop spillway

(b) Shaft spillway

- (c) Chute spillway (d) Ogee spillway
- 43. Ans: (b)

Sol: Shaft spillway:

- Also called "drop inlet spillway " or "morning glory spillway".
- It has horizontally positioned lip through which water enters and then drops through a vertical or sloping shaft, and then to as horizontal conduit which conveys the water past the dam.
- A shaft spillway can be used where there is no adequate space for other types of spillways.
- On an earth dam location, if there is no enough space or if the topography prevents the use of the chute spillway, the best alternative would be the use "shaft spillway".
- 44. The channel after obtaining its section and longitudinal slope will be said to be in
 - (a) Initial regime
 - (b) Permanent regime
 - (c) Final regime
 - (d) Absolute regime

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- 44. Ans: (c)
- Sol: Lacey's Regime Theory: Lacey defined three regime conditions

Initial regime: When the channel has formed its section only, but not yet secured the longitudinal slope.

Final regime: When the channel attains its section and longitudinal slope.

True regime: A channel which satisfies the following conditions will be in true regime:

- i. Discharge is constant
- ii. Flow is uniform
- iii. Silt charge and silt grade are constant
- iv. Channel flows in incoherent alluvial soil
- v. The alluvium soil is of same grade as transported.
- 45. The silt load in the stream does not depend upon
 - (a) nature of the soil in the catchment area (
 - (c) intensity of rainfall

(b) topography of the catchment area

(d) alignment of dam

45. Ans: (d)

46. Match the design speed recommended for various roads by IRC 86:1983

List-I					SList-IP 19	95			
A. Co	llector r	oads			1. 30 kmph				
B. Loo	S			2. 80 kmph					
C. Arterial roads					3. 60 kmph				
D. Sub-arterial roads				4. 50 kmph					
Codes	s:								
	А	В	С	D		Α	В	С	D
(a)	2	1	4	3	(b)	3	1	2	4
(c)	4	1	2	3	(d)	2	4	3	1

46. Ans: (c)

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Sol: As per IRC-86:1983 for urban roads

Road Classification	Design speed, kmph
Arterial roads	80
Sub-arterial roads	60
Local roads	50
Collector roads	30

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- 47. IRC recommended % value of camber for different types of road surface can be arranged in descending order of following roads
 - 1. Water bound macadam road
 - 2. Thin bituminous surface road
 - 3. Cement-concrete road
 - 4. Earth road
 - (a) 4, 2, 3, 1

(b) 3, 1, 2, 4

(c) 4, 1, 2, 3

(d) 3, 2, 1, 4

47. Ans: (c)

Sol: Recommended values of camber for different types of road surfaces:

S.No	Type of road surface	Range of camber in areas of rainfall range			
~~~~~		Heavy	Light		
1	Cement concrete and high type	1 in 50 (2%)	1 in 60 (1.7%)		
1	bituminous surface	1 11 2 3 (273)			
2	Thin bituminous surface	1 in 40 (2.5%)	1 in 50 (2.0 %)		
3	WBM, gravel	1 in 33 (3%)	1 in 40 (2.5%)		
4	Earth road	1 in 25 (4%)	1 in 33 (3%)		

48. The expression for the length of a transition curve  $(L_s)$  in meters is

(a) 
$$L_{s} = \frac{V^{3}}{CR}$$
 (b)  $L_{s} = \frac{V^{3}}{16CR}$   
(c)  $L_{s} = \frac{V^{3}}{24CR}$  (d)  $L_{s} = \frac{V^{3}}{46.5CR}$ 

where

C = Rate of change of radial acceleration in m/s³

R = Radius of the circular curve in metres, and

V = Speed of vehicle in kmph

#### 48. Ans: (a)

Sol: Length of Transition Curves (L_s) based on rate of change of radial (or centrifugal) acceleration:

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$$L_s = \frac{v^3}{CR}$$

Where,

- v = Velocity in 'm/sec'
- R = radius of curve in 'm'

C = rate of change of centrifugal acceleration in m/s³

$$L_{s} = \frac{v^{3}}{CR} = \left(\frac{V}{3.6}\right)^{3} \times \frac{1}{CR} = \frac{V^{3}}{46.656CR} \simeq \frac{V^{3}}{46.5CR}$$

Where,

- C = Rate of change of radial acceleration in m/s
- R = Radius of the circular curve in metres, and
- V = Speed of vehicle in kmph
- 49. The design speed adopted for design of rotaries in urban areas of India is
  - (a) 30 kmph (b) 40 kmph
  - (c) 50 kmph (d) 60 kmph

49. Ans: (a)

Sol: As per IRC code, Design Speed for Rotary Islands is as follows

30 kmph in urban areas

40 kmph in rural areas

50. Match the following:

	List I			List II	List II						
	A. Stop signs			1.	Circula	Circular in shape					
	B. Give	2.	Equilateral triangle with its apex pointing upwards								
	C. Speed	3. 61	Octagonal shape								
	D. Warni	4.	Inverted triangle with its apex pointing downwards								
	Codes:						•		3		
		A	В	С	D		A	В	C	D	
	(a)	1	2	3	4	(b)	2	1	3	4	
	(c)	3	4	1	2	(d)	4	3	2	1	
50.	Ans: (c)										
Sol:											
	→ Stop	Sign	ST	OP	Octogo	onal shap	e	25	0		
	→ Give	way sigr			nverted t	riangle w lownward	rith apex	E			
	$\rightarrow$ Speed Limit (80) Circular shape										
_	→ All warning signs Triangle with its apex upwards										
	∴ Correct matching is A-3, B-4, C-1, D-2										

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#### MPSC – 2018 (MAIN)-Paper-II

- 51. The dowel bars are used in rigid pavements for
  - (a) resisting tensile stresses (b) resisting bending stresses
  - (c) resisting shear stresses (d) transferring load from one portion to another

#### 51. Ans: (d)

**Sol:** Purpose of dowel bars is

- 1. to transfer the loads from one panel to other
- 2. To reduce differential deformation of two panels at transverse joint.



- 52. Group index method of designing flexible pavement is based on
  - 1. Plasticity index
  - 2. Shear strength
  - 3. CBR value
  - 4. Percent fines
  - (a) 1, 2 and 3

- S(b) 2 and 3 95
- (c) 1 and 4 (d) 1, 3 and 4

#### 52. Ans: (c)

Sol: Group Index (GI) of subgrade soil will be calculated as follows for the design of flexible pavement.

GI = 0.2a + 0.005ac + 0.01bd

 $a = p - 35 \ge 40$ ;  $b = p - 15 \ge 40$ 

 $c=w_L-40 \not > 20; d=I_p-10 \not > 20$ 

- $p \rightarrow \%$  Fines passing 75 $\mu$  sieve
- $w_L \to Liquid \ limit$
- $I_p \rightarrow Plasticity index$

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- 53. Grade separation
  - 1. is for crossing traffic
  - 2. is to minimize delay and hazard
  - 3. a cheaper option
  - 4. increases discomfort and inconvenience
  - (a) 1 and 3 (b) 2 and 3
  - (c) 1 and 2 (d) 3 and 4

#### 53. Ans: (c)

Sol:

- Grade separated intersections cause less hazard and delay.
- Main objective of grade separated intersection is to eliminate all grade crossing conflicts and to accommodate other intersecting maneuvers by merging, diverging and weaving at low relative speed.
  - : Statements 1 and 2 are true
- 54. Consider the following statements:
  - Collision diagram is used to
  - 1. study accident patterns
  - 2. eliminate accidents
  - 3. determine remedial measures
  - 4. make statistical analysis of accidents
  - (a) 1 and 2 are correct (b) 1 and 3 are correct
  - (c) 3 and 4 are correct (d) 2 and 4 are correct

#### 54. Ans: (b)

Sol: Collision diagrams will represent the nature/pattern of accidents, based on which remedial measures can be proposed.

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Conflict points are used to make statistical analysis of accidents.

Hence Statement 2 and 4 are wrong

Statement 1 and 3 are correct

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55. A bridge has a linear waterway of 150 metres constructed across a stream whose natural linear waterway is 200 metres. If the average flood depth is 3 metres and average flood discharge is 1200 m³/sec, the velocity of approach is

(a) 2.0 m/sec	(b) 2.66 m/sec

(c) 6.0 m/sec (d) 8.0 m/sec

#### 55. Ans: (b)

**Sol:** Linear water way, L = 150 m

Let  $A \rightarrow$  Waterway

Average depth of flood, d = 3 m

Flood discharge,  $Q = 1200 \text{ m}^3/\text{s}$ 

We've 
$$L = \frac{A}{d} \Rightarrow A = L \times d = 150 \times 3 = 450 \text{ m}^2$$

$$A = \frac{Q}{v} \Longrightarrow v = \frac{Q}{A} = \frac{1200}{450} = 2.67 \text{ m/s}$$

- 56. The width of carriageway required will depend on the intensity and volume of traffic anticipated to use the bridge.
  - 1. Except on minor village roads all bridges must provide for at least two lane width
  - 2. The minimum width of carriageway is 4.25 m for one lane bridge
  - 3. The minimum width of carriageway is 3.75 m for one lane bridge
  - 4. The minimum width of carriageway is 7.5 m for two lane bridge

Which of the statements given above is/are incorrect?

(a) Only 1	(b) Only 1 and 3
(c) Only 1, 3 and 4	(d) Only 3

#### 56. Ans: (d)

Sol: On bridges, carriage way width(CW) with rised kerbs will be used.

Hence width of CW = 4.25 m for one-lane bridge

= 7.5 m for two-lane bridge

= n  $\times$  3.5 + 0.5 for multi-lane bridge

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Hence Statements 1 and 4 are true

and statement '3' is false.

And as per IRC, minimum 2-lane width will be taken for bridges except minor village road bridges Statement '1' is correct.

57. Which of the following shall be considered while designing high level bridges for buoyancy effect?

- (a) Full buoyancy for the superstructure
- (b) Full buoyancy for the abutments
- (c) Buoyancy forces due to submerged part of the substructure and foundation
- (d) Partial buoyancy for superstructure
- 57. Ans: (c)
- Sol: As per IRC, Buoyancy forces due to submerged part of the substructure and foundation will be used in design.

(b) 0.475

- 58. The normal depth of scour for alluvial rivers is determined by Lacey's formula
  - (a)  $\sqrt{0.475} \left( \frac{f}{Q} \right)$ (c)  $0.475^3 \sqrt{\frac{f}{Q}}$

#### 58. Ans: (d)

Sol: Lacey's formula for normal scouring depth in alluvial streams

$$d = 0.475 \left(\frac{Q}{f}\right)^{1/3} \times K = 0.475 \sqrt[3]{\frac{Q}{f}} \times K$$

Where,

d = Depth of scouring in metres

- Q = Discharge in cumecs
- f = Lacey's silt factor
- K = a constant. It varies according to the type of river flow

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59.	Roller bearings are used in bridges for the sp	pan of	
	(a) 18 to 24 m	(b) 12 to 18 m	
	(c) 6 to 12 m	(d) Up to 6m	
59.	Ans: (a)		
Sol:	Roller bearings are used in bridges for the sp	pan of 18 to 24 m.	
60.	The maximum scour depth dm for condition	n of flow at noses of	piers is
	(a) 1.50 d	(b) 1.75 d	1
	(c) 2.00 d	(d) 2.75d	
60.	Ans: (c)	EKINGAC	
Sol:	Lacey's formula for normal scouring depth	in alluvial streams	
	$d_{max} = K \times d$		3
	Where,		
	d = normal scouring depth		
	K = a constant. It varies according to the typ	be of river flow	$\mathbf{\mathcal{P}}$
	K = 1.27 for straight reach		
	= 1.50 for moderate bend		
	= 1.75 for sharp/severe bend		
	= 2.00 for 90° bend and at the nose of p	iers 1995	
	= 2.75 for up stream noses of guide banks		
	Therefore <b>2times</b> maximum scour depth.		7
61.	For high level bridges, the freeboard should	not be less than	
	(a) 200 mm		
	(b) 400 mm		
	(c) 600 mm		

(d) 800 mm

#### 61. Ans: (c)

#### Sol: As per IRC

S.No	Type of Bridge	Free Board
1.	Arch bridges	30 cm
2.	Girder bridges	60–90 cm
3.	Navigable rivers	240–300 cm
4.	High level bridge	60 cm = 600 mm

62. As per IRC specifications, the minimum cement content in concrete is for major bridges.

- (a)  $340 \text{ kg/m}^3$
- (c)  $360 \text{ kg/m}^3$

(b) 350 kg/m³
(d) 370 kg/m³

- 62. Ans: (c)
- Sol: As per IRC 112:Code of practice for concrete road bridges

Minimum cement content for PCC is

- 250 kg/m³ for minor works
- 360 kg/m³ for major bridges

Minimum cement content for RCC is

- 310 kg/m³ for minor works
- 380 kg/m³ for major bridges
- 63. For IRC class A and B loading, the impact factor, for R. C. C. bridges having spans more than 45 metres, is taken as

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- (a) 0.078
- (b) 0.088
- (c) 0.098
- (d) 0.154
- 63. Ans: (b)

Sol: For IRC class A and Class B loading, Impact factor is

$$I_f = \frac{A}{B+L}$$

 $L \rightarrow \text{span in 'm'}$ 

A = 4.5 - for RCC bridges

= 9 for steel bridges

B = 6 - for RCC bridges

= 13.5 - for steel bridges

Given RCC bridge of span 45 m

:. 
$$L = 45 \text{ m}; A = 4.5 \text{ and } B = 6$$

$$I_{\rm f} = \frac{4.5}{6+45} = 0.08823$$

- 64. Which pattern of the drilling is not used for shafts?
  - (a) Central wedge cut (b) End wedge cut
  - (c) Vertical wedge cut

(d) Alternate wedge cut

#### 64. Ans: (c)

Sol: For shafts:

- The most commonly used drilling patterns is central wedge cut for square and rectangular sections.
- For circular sections, sometimes wedge cut (or) pyramid cut is also used (end cut).
- When shafts are very large, drilling may be done in alternate wedge cut.
- 65. From the economy point of view, tunneling is advisable when the depth of open cut is more than

a) 6 m	(b) 12 m
--------	----------

(c) 18 m (d) 24 m

#### 65. Ans: (c)

Sol: AS per economy consideration, tunnel is advisable if the depth of open cut is more than 60 ft (= 18.3m).

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66.	Match t	the foll	owing:			
	List I				List II	
	A. Firm	n groun	d		1. Needing instant support all rou	nd
	B. Rum	ning gr	ound		2. Needing instant support for roo	of
	C. Self-	suppor	ting gro	ound	3. No need of instant support for	roof
	D. Soft	ground	1		4. Soil stands supported for short	period and short length
	Codes:					
		Α	В	С	D	<u>`</u>
	(a)	1	2	3	4 INEERING	
	(b)	4	2	1	3 CINE AC	
	(c)	3	1	4	2	
	(d)	4	3	<u>2</u> र	1	
66.	Ans: (c	)				
Sol:	Method	ls of tu	nnelling	based o	on soil type	
	I. Soft s	soil wh	ich requ	ires tem	porary support during and after con	struction.
	II. Harc	l rocks	(or) full	ly self sı	apporting soil	
	I. Soft S	Soil Cl	assifica	tion:		
	a. Runi	ning G	round:	Needs in	nstant support during excavation. E	g. Dry sand, gravel and silt etc.
	<b>b.Soft Ground:</b> Roof needs instant support after excavation.					
	•	Walls	can wit	hstand v	vithout support only for few minut	es. Eg. Soft earth, clay and damp
		sand et	tc.			
	c. Firm	Grou	nd: Roc	of can w	ithstand without support for few mi	nutes.
	•	Walls	can with	istand fo	or 1-2 hrs after excavation.	
	Eg. D	Ory eart	th, firm	clay and	l cemented sand etc.	

d. Self supporting Ground: Ground can stand unsupported while excavation is done for 1.5 to

5 m.

Eg. Sand stone, hard clay etc.

: Correct matching is A-3, B-1, C-4, D-2

#### American Method:

• Suitable for large sized railway/highway tunnels.

#### **Case/Army Method:**

- Suitable for constructing tunnels of small length and fairly shallow depth.
- Simple and economical method
- Mainly used for laying underground sewers.

#### Full Face method:

Adopted when length of tunnel is more than 3 m

Used for large sized tunnels in rocks.

#### 68. Match the List I (Shape of Tunnel) with List II (Characteristics):

List I	List II
A. Circular section	1. Provides more working space
B. Horseshoe section	2. Provides greatest cross-sectional area for least perimeter
C. Egg shape	3. Vertical sides with flat floor
D. Segmental cross-section	4. Provides least cross-section area at the bottom

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## 67. Which of the following methods is suitable for the construction of large-sized railway or highway

tunnels?

- (a) Forepoling method (b) American method
- (c) Case method (d) Full face method
- 67. Ans: (b)

#### Sol: Forepoling Method:

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- Slow and tedious method requiring skilled miners.
- Suitable for tunnels of small dimension, for laying of sewers, gas pipes at ordinary depths.



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Cod	les:									
	А	В	С	D		A	В	С	D	
(a)	2	1	4	3	(b)	1	2	3	4	
(c)	3	4	1	2	(d)	4	3	2	1	

68. Ans: (a)

#### Sol: Circular Shape:

- Best theoretical section for resisting internal and external pressures.
- Provides great cross section area for least perimeter.
- Best suited in non cohesive soils.

#### **Horse Shoe Section:**

- Most suitable for soft rocks
- When lined, this section offers a good resistance to external ground pressure.
- Since the floor is almost flat, more working space will be available to store materials during construction.

#### Egg Shape:

- Maintains self-cleaning velocity of flow of sewage in dry and rainy seasons.
- Circular side walls resists internal and external pressures.
- Lesser cross section at bottom and higher cross section at top.

#### Segmental Roof Section (D-Section):

- Roof takes external loads and transfer to the vertical RCC side walls.
- Most suited in rock tunnels.
- Additional working floor space is helpful during driving
  - : Correct matching is A-2, B-1, C-4, D-3



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- 69. In order to maintain the desired shape of the tunnel, the cross section of the tunnel must be checked at a regular interval of
  - (a) 2 m to 3 m (b) 4 m to 6 m
  - (c) 5 m to 7 m (d) 8 m to 15 m
- 69. Ans: (a)

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- **Sol:** Cross section of tunnel must be checked at regular interval of 2-3 m for maintaining shape of tunnel.
- 70. Assertion (A): Faces for attacking the excavation and construction of tunnels are opened by constructing pilot tunnels.

**Reasoning** (**R**): Pilot tunnels are suitable at locations when horizontal approach to the centre line of tunnel is shorter than deep vertical shafts.

- (a) Both (A) and (R) are true and (R) is the correct explanation of A
- (b) (A) is true and (R) is false
- (c) (A) is false and (R) is true
- (d) Both (A) and (R) are false.
- 70. Ans: (a)
- **Sol:** Pilot tunnels are used in locations, where horizontal approach to the centreline of the tunnel is shorter than deep vertical shaft, which will obtain additional faces for attack.



Hence Reason (R) is true.

Because of these pilot tunnels additional faces for attack will be opened (or) obtained as shown in fig.

Hence Assertion (A) is true.

And (R) is correction explanation of (A)

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71. Which of the following methods is generally considered the most efficient system for ventilation of

tunnels?

- (a) Driving a shaft through the tunnel
- (b) Driving a drift through the top portion
- (c) Blow in method

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- (d) Combination of blowing and exhausting
- 71. Ans: (d)
- Sol: Natural ventilation system (by shafts at regular interval and drift from portal to portal) are effective only for short tunnels.

Mechanical ventilation uses devices like electric fans, exhaust and blowers.

**Types:** 

- (a) Blowing: Fresh clean air is blown to the working face, with the help of pipes.
  - When it flows back to the portal, it takes dust and gases with it.
- (b) Exhausting:
  - It incorporates an exhausting duct near the working face, into which, the foul air and dust are let out.
  - By this fresh air is maintained within the tunnel.
- (c) Combination of Blowing and Exhausting:
  - This concept is developed, so that advantages of each system can be combined to make system of higher performance.
  - After explosion (or) blasting, the exhaust system will operate for 15 to 30 minutes. This will remove harmful air immediately.
  - After this, the blowing system works continuously to supply the fresh air till the next blasting.
- 72. In case of long tunnels, the drainage system consists of sump wells which are located at regular intervals of about
  - (a) 50 m to 100 m (b) 100 m to 200 m
  - (c) 200 m to 300 m (d) 300 m to 500 m

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#### 72. Ans: (d)

#### Sol: Temporary Drainage Systems:

Employed during construction of a tunnel.

#### Types

#### 1. Open ditch drainage system:

- Simplest method
- Water may be moved in open ditches with proper slopes

#### 2. Pumping system:

- Quantity of water that accumulates is collected in sumpwell and pumped out of the tunnel.
- For long tunnel it may be necessary to have more than one sumpwell.
- Usually sumps are located at regular interval of 300 to 500 m, a series of pump at each sump, will pick up the water and pumps back to the next sump.
- 73. Air valves or Air-relief valves are provided at
  - (a) Summits
  - (c) All joints

(b) Valleys(d) None of the above

#### 73. Ans: (a)

- 74. Which of the following treatments reduces salinity of water?
  - 1. Alum coagulation, flocculation and settling
  - 2. Carbon filtration
  - 3. Reverse osmosis
  - 4. Electro dialysis
  - (a) Only 1 and 2
  - (b) Only 2 and 3
  - (c) Only 3 and 4
  - (d) Only 2, 3 and 4
- 74. Ans: (c)

	ACE Engineering Academy	: 36 :	Civil Engineering				
75.	The minimum velocity of flow in a sewer should be ideally						
	(a) equal to self-cleansing velocity						
	(b) equal to non-scouring velocity						
	(c) less than self-cleansing velocity						
	(d) more than non-scouring velocity	7					
75.	Ans: (a)						
76.	Sewer lines having difference of 1	nore than 600 mm in the water 1	ines and invert level of two				
	sewers are connected with a	TEPINO					
	(a) Siphon	(b) Manhole					
	(c) Inspection chamber	(d) Drop manhole					
76.	Ans: (d)	MAR AND					
77.	Generally the period chosen for a st	andard B. O. D. test is					
	(a) 1 day	(b) 5 days					
	(c) 8 days	(d) 20 days					
77.	Ans: (b)						
78.	For rapid sand filter, sand should have the following specifications:						
	(a) Effective size $0.1 - 0.5 \text{ mm}$						
	Uniformity co-efficient = $2$ to $4$						
	(b) Effective size $0.2 - 0.5 \text{ mm}$						
	Uniformity co-efficient = $2$ to $3$						
	(c) Effective size $0.45 - 0.7 \text{ mm}$						
	Uniformity co-efficient = 1.3 to	1.7					
	(d) Effective size $0.7 - 0.9 \text{ mm}$						

Uniformity co-efficient = 1 to 5

78. Ans: (c)

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79. If waste water is disposed off into a natural stream, the maximum dissolved oxygen depletion occurs in the zone of

- (a) degradation (b) active decomposition
- (c) clearer water (d) recovery

79. Ans: (b)

**Sol:** The dissolved oxygen reduce to 0 in the zone of active decomposition.

80. In a sedimentation tank design, surface overflow rate (S.O.R.) is calculated as

(a) Surface area/velocity of water Q/V/V

(b) Discharge/plan area Q/B×L

(c) Volume of tank/discharge V/Q

(d) Surface area/settling velocity of the particle  $A/V_s$ 

80. Ans: (b)

**Sol:**  $\frac{\text{SOR}}{\text{SLR}}(V_{o}) = \frac{Q}{\text{Surface area}}$ 

 $=\frac{Q}{B \times L}$ 

81. The waste water treatment unit which is installed to remove floating substances like grease, oil,

fats, waxes, etc. is

- (a) skimming tank
- (b) detritus tank
- (c) sedimentation tank
- (d) None of the above
- 81. Ans: (a)
- **Sol:** A skimming tank is a chamber so arranged that the floating matter like oil, fat, grease etc. rise and remain on the surface of the waste water (sewage) until removed, while the liquid floors out continuously under partitions (or) baffles.

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- 82. An alidade in which one edge is bevelled is called as
  - (a) Soft edge (b) Fiducial edge
  - (c) Telescopic edge (d) Swivel edge

#### 82. Ans: (b)

- 83. Contour interval is the
  - (a) vertical distance between two consecutive contours
  - (b) horizontal distance between two consecutive contours
  - (c) vertical distance between two points on the same contour
  - (d) horizontal distance between two points on the same contour

#### 83. Ans: (a)

- Sol: Contour Interval:
  - > The vertical distance between consecutive contours is termed as 'Contour interval'.
  - > It is desirable to have a constant contour interval throughout the map.
- 84. The length of a simple circular curve of radices R metres and intersection angle D degrees will be

(a) 
$$R.\frac{D}{2}$$
  
(b)  $\frac{\pi}{180}.R.\frac{D}{2}$   
(c)  $\frac{\pi}{180}.R.\frac{D}{4}$   
(d)  $\frac{\pi}{180}.R.D$ 

#### 84. Ans: (d)

#### Sol: Length of the curve:

Let the length of the curve  $T_1 CT_2$  be *l* and let R be its radius.

Hence  $l = R\Delta \Rightarrow \Delta$  radians

$$= R\Delta \times \frac{\pi}{180^{\circ}} \Longrightarrow \Delta$$
 is in degrees

- 85. The height of an instrument is the
  - (a) Height of the instrument above the ground
  - (b) Height between ground and telescope
  - (c) Elevation of the plane of sight
  - (d) Reduced level of station

#### 85. Ans: (c)

Sol: Height of Instrument is the elevation of plane of sight with reference.

- 86. If a tachometer is fitted with an anallactic lens, then,
  - (a) Additive constant is 100 and multiplying constant is zero
  - (b) Multiplying constant is 100 and additive constant is zero
  - (c) Both additive and multiplying constants are 100
  - (d) Both multiplying and additive constants are 50

#### 86. Ans: (b)

#### Sol: Anallactic lens:

In externally focusing telescope anallactic lens is a convex lens fitted between the diaphragm and the objective at a fixed distance from objective.

- > The meaning of anallactic means un-alterable or invariable.
- > By using anallactic lens the multiplying constant (K) = 100 and

#### Additive constant (C) = 0

- 87. Following is constant for a contour map:
  - (a) Horizontal equivalent (b) Benchmark
  - (c) Contour interval (d) Topography
- 87. Ans: (c)
- Sol: Contour Interval:
  - > The vertical distance between consecutive contours is termed as 'Contour interval'.
  - > It is desirable to have a **constant** contour interval throughout the map

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88.	The combined correction due to curvature and refraction is given by				
	(a) $0.095 d^2$	(b) $0.01122 d^2$			
	(c) $0.06735 d^2$	(d) $0.572 d^2$			
	(where d is in km)				
88.	Ans: (c)				
Sol:	Curvature and Refraction:				
	(i) Combined Correction (C): (Negative)				
	$C = \frac{6}{7} \frac{d^2}{2R}  (-ve)$				
	$C = 0.06735 d^2$ meters (-)	KINGAC			
	where 'd' is in 'km'				
	C'	3			
89.	Reiteration method is also called as				
	(a) Method of series	(b) Repetition method			
	(c) Direction method	(d) Both (a) and (c)			
89.	Ans: (d)				
90.	The expression for sensitivity of the bubble	tube (α) can be taken as,			
	Where $n = No.$ of divisions Since	s = Net staff reading			
	d = Distance	R = Radius of curvature			
	l = Length of one division				
	(a) $\alpha = \frac{s}{nd} \times 206265$ seconds				
	(b) $\alpha = \frac{d}{ns} \times 206265 \text{ sec onds}$				
	(c) $\alpha = \frac{n\ell D}{R}$ radiance				
	(d) $\alpha = \frac{s}{nR} \cdot \frac{\ell}{D}$				

90. Ans: (b)

**Sol:** Sensitivity of Bubble Tube:

Let  $\alpha'$  = sensitivity of the bubble tube i.e angular value of one division, is given by

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$$\therefore \alpha' = \frac{\ell}{R} \text{ radians}$$
  
i.e  $\alpha' = \frac{\ell}{\underline{n\ell D}} = \frac{s}{nD} \text{ radians} = \frac{s}{nD} \times 206265 \text{ seconds}$ 

- 91. Closing error in theodolite traverse survey is given as
  - (a)  $e = \sqrt{(\Sigma L^2 + \Sigma D^2)^2}$ (b)  $e = \sqrt{(\Sigma L)^2 + (\Sigma D)^2}$ (c)  $e = \sqrt{\Sigma L + \Sigma D}$ (d)  $e = \sqrt{(\Sigma L)^2 - (\Sigma D)^2}$
- 91. Ans: (b)

#### Sol: Closing error:

If a closed traverse is plotted according to the field measurements, the end point of traverse will not coincide exactly with the starting point, owing to the errors in the field measurements of angles and distances. Such an error is known as closing error.



**Closing error,**  $e = \sqrt{(-\sum L')^2 + (-\sum D')^2}$ 

- 92. If the length of 16 mm diameter bar is 10 m, then its weight is
  - (a) 16.5 kg (b) 16.9 kg
  - (c) 15.8 kg (d) 16.2 kg

92. Ans: (c)

**Sol:** Length of bar 'l' = 10 m

Diameter of bar 'd' = 16 mm = 0.016 m

Total weight of bar = ?

Formula

Total weight =  $\frac{d^2}{162} \times \ell$  ('d' in mm, 'l' in m)

Total weight =  $\frac{16^2}{162} \times 10$  ('d' in 'mm' only)

Total weight = 15.8 kg

- 93. Security deposit is
  - (a) deposited at the time of filling tender
  - (b) deposited by the contractor whose tender is accepted
  - (c) deposited at the time of opening tenders
  - (d) deposited for fair competition

#### 93. Ans: (b)

- **Sol:** Security deposit is deposited by the contractor whose tender is accepted in order to do the work effectively and refunded after one monsoon season/6 months which ever is more time period.
- 94. In order to compute the quantities of R.C.C. beams, lengths of beams are measured to the
  - (a) nearest millimetre
  - (b) nearest half centimetre
  - (c) nearest centimeter
  - (d) nearest inch
- 94. Ans: (a)
- Sol: For accurate estimation the length, breadth and height are measured to the nearest 0.001 m = nearest millimeter.

### 95. In case of which type of contract, unbalanced tender is *not* possible?

- (a) Open tender (b) Item rate contract

  - (c) Percentage rate contract (d) Unit price contract

#### 95. Ans: (b & d)

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**Sol:** In item rate contract rates are fixed for each item separately

- The amount to be received by the contractor depends on the work done.
- If any imbalances happens in the rates the contractor may stop the work so unbalanced tender is not possible.

96. Which of the following types of contract is used for execution of large works financed by public bodies or the government?

- (a) Item rate contract (b) Percentage rate contract
- (c) Cost plus type contract (d) Target contract
- 96. Ans: (b)

Sol:

- In Government works profit percentage is given as profit to the contractor'
- Cost plus is not used in government works and item rate, target cannot be fixed for huge projects perfectly.

### Since 1995

97. *Assertion (A):* Earnest money deposit is usually 1% to 2% of the total estimated cost of work. *Reasoning (R):*Earnest money deposit prevents unnecessary and unhealthy competition.

- (a) Both (A) and (R) are true (b) Both (A) and (R) are false
- (c) (A) is true and (R) is false (d) (A) is false and (R) is true
- 97. Ans: (a)
- Sol: Earnest Money Deposit (EMD) is must (1-2)% of project cost and is need to be submitted along with tender document so that only worthy persons goes for tendering.EMD is refundable for those who do not get contract.

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### MPSC – 2018 (MAIN)-Paper-II

	ACE Engineering Academy	: 44 :	Civil Engineering			
98.	Equation for cement requirement in tones for four-storey R.C.C. framed building (super structure)					
	recommended by C. B. R. I. is					
	(a) 0.153 A + 0.57	(b) 0.145A + 0.54				
	(c) 0.182 A – 0.35	(d) 2.26A + 66.8				
	(where A is plinth area in sq.mt)					
98.	Ans: (c)					
Sol:	Cement required in tonnes = $0.0204$ A	- 0.014				
	A = plinth area					
	Approximately answer is (c).	NEERING				
99.	While submitting tender by three env	elope method, which envel	lope contains rates/amount offered			
	by the tenderer?					
	(a) Envelop :3	(b) Envelop nos: 1 and 2	2			
	(c) Envelop :1	(d) None of the above				
99.	Ans: (a)					
Sol:	Envelope I - Document related to elig	ibility criteria				
	Envelope II - Technical bid					
	Envelope III - Financial bid					
100.	The length of L-bend for Tor steel to	be provided at each end of t	the reinforcing bars is			
	(a) 12 times diameter	(b) 6 times diameter				
	(c) 3 times diameter	(d) 150 mm				
100.	Ans: (b)					
Sol:						
	бф бф					
	¢Ψ					
	<del>&lt;</del>					
	Total length = $l + 6\phi + 6\phi = l + 12\phi$					
	For one 'L' bend the length required is $6\phi$ ( $\phi$ -diameter)					



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